



STUDIECENTRUM VOOR KERNENERGIE
CENTRE D'ETUDE DE L'ENERGIE NUCLEAIRE

MYRRHA Spallation Target Design and Qualification R&D Programme

Transformative Hadron Beamlines Workshop
July 21st – 23, 2014, BNL, Brookhaven (NY), USA

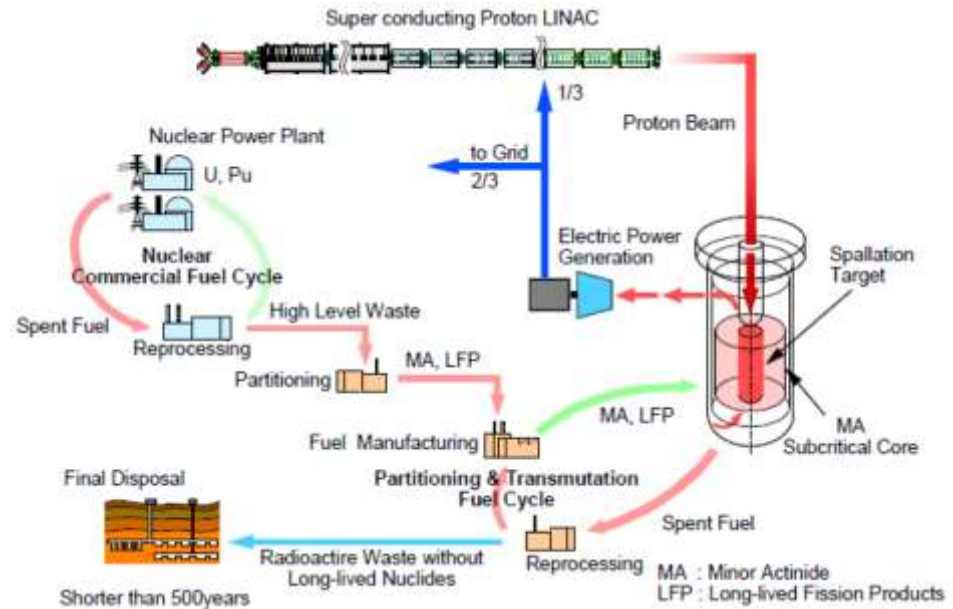
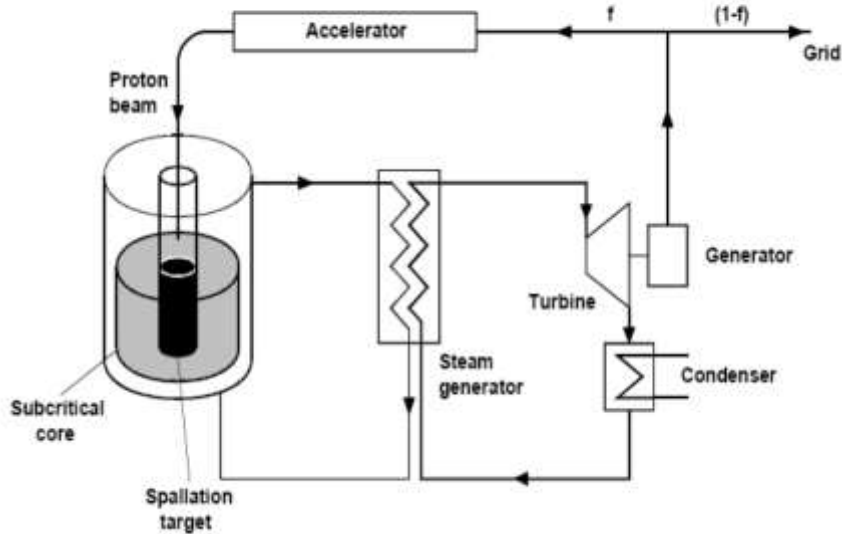
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1. Present status of MYRRHA Design
2. Evolution of MYRRHA Spallation target design
From windowless to window design
3. MYRRHA Window target design
4. MYRRHA Window target support R&D
Ongoing and new needs
5. Conclusions

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Concept of an accelerator-driven system



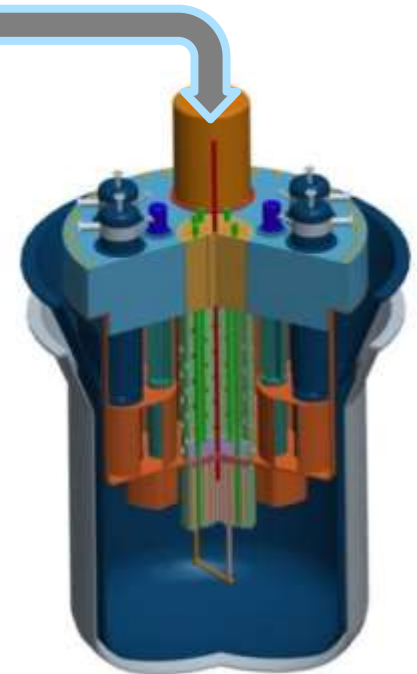
An **Accelerator-Driven-System** is:

- a subcritical neutron multiplication assembly (nuclear reactor, $k_{\text{eff}} < 1$),
- driven by an external neutron source,
- obtained through the spallation mechanism with high energy ($\sim 1\text{GeV}$) protons,
- impinging on massive (high Z) target nuclei (Pb, Pb-Bi, W, Ta, U).

MYRRHA - Accelerator Driven System

Accelerator	
<i>particles</i>	protons
<i>beam energy</i>	600 MeV
<i>beam current</i>	2.4 to 4 mA
<i>mode</i>	CW
<i>MTBF</i>	> 250 h

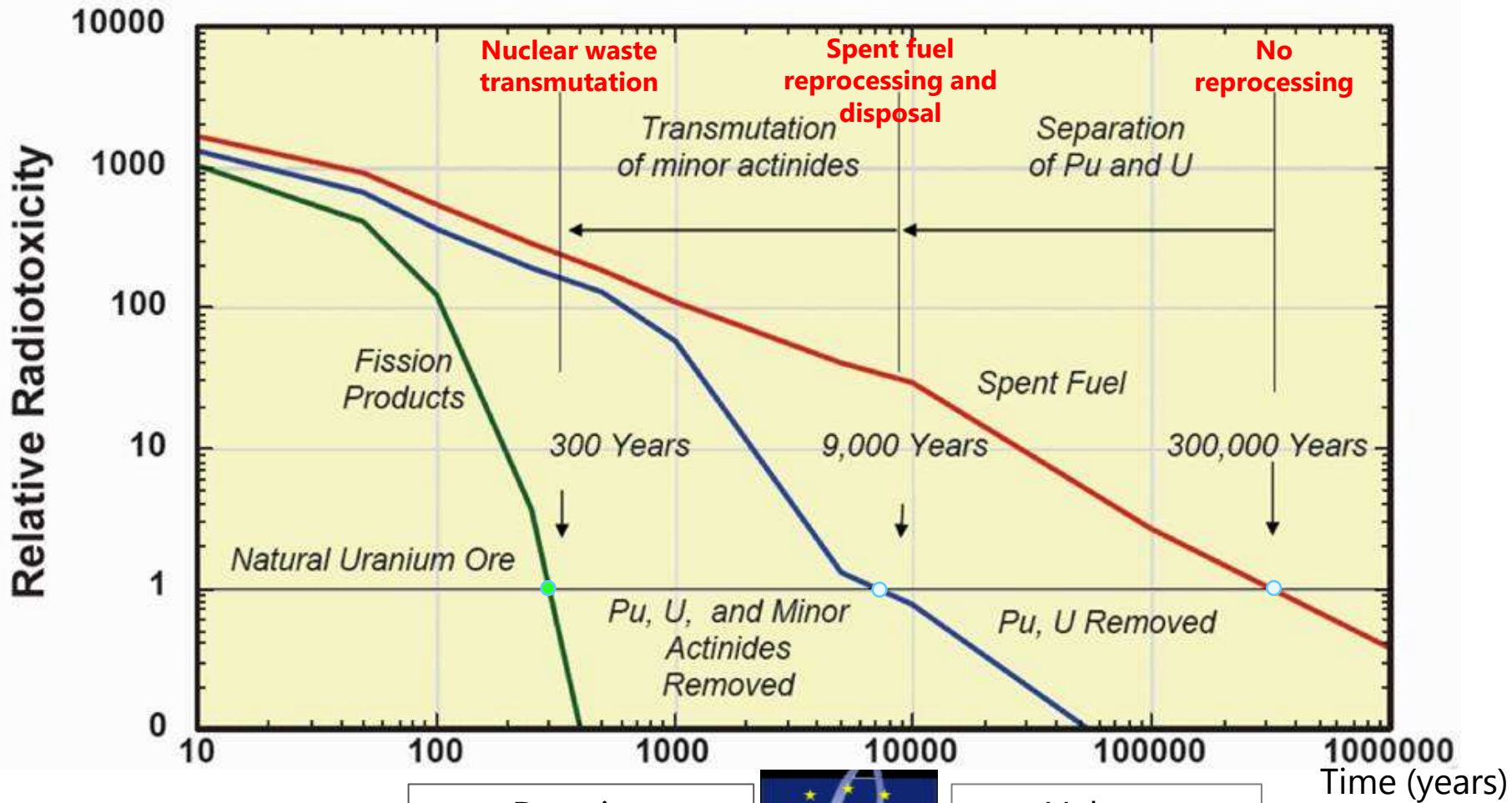
Reactor	
<i>power</i>	~85 MW _{th}
<i>k_{eff}</i>	0.95
<i>spectrum</i>	fast (flexible)
<i>fuel</i>	30 to 35% Pu MOX
<i>coolant</i>	LBE



Target	
<i>main reaction</i>	spallation
<i>output</i>	$2 \cdot 10^{17}$ n/s
<i>material</i>	LBE (coolant)
<i>power</i>	2.4 MW

- Demonstrate the **ADS concept** (coupling accelerator + spallation source + power reactor) at pre-indust. scale
- Demonstrate **Transmutation** (experimental fuel assemblies)
- Fast neutron source:
Multipurpose and flexible Irradiation facility

Nuclear waste: transmutation impact



US DOE estimation, LWR fuel, burn-up: 50 GWd/MT, 5 years in-pool cooling

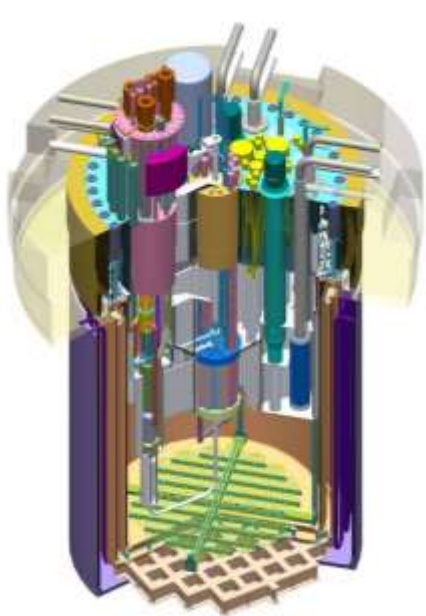
Duration Reduction: 1000x



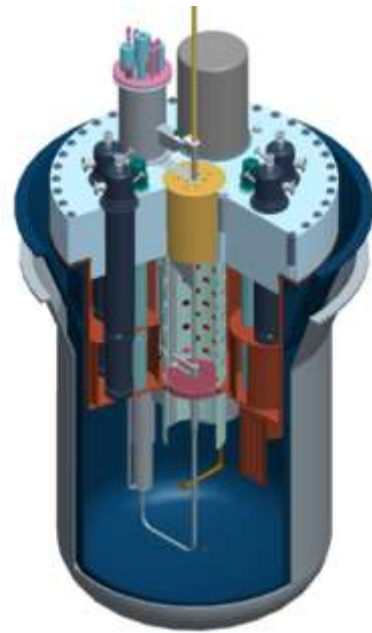
Volume Reduction: 100x

Design History of the MYRRHA reactor

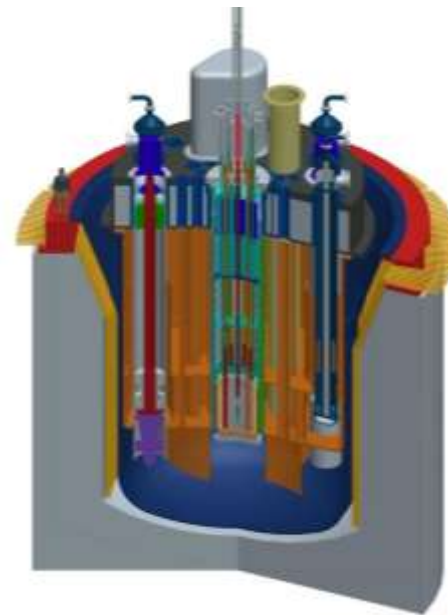
(details see HAA seminar Snyder room Bldg 911A on 7/23/2014)



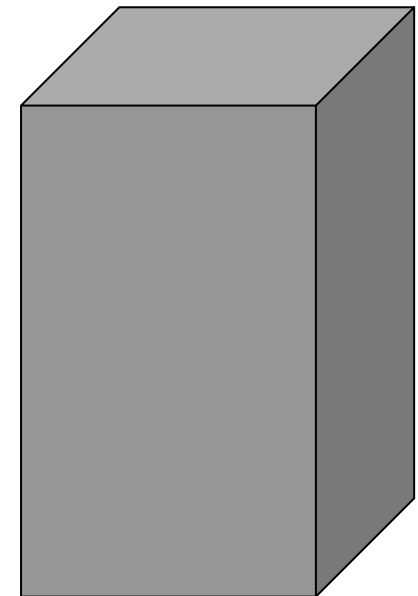
Draft 2
2005



XT-ADS
2009



FASTEF
(**CDT Result**)
2012



Rev. 1.6
2014

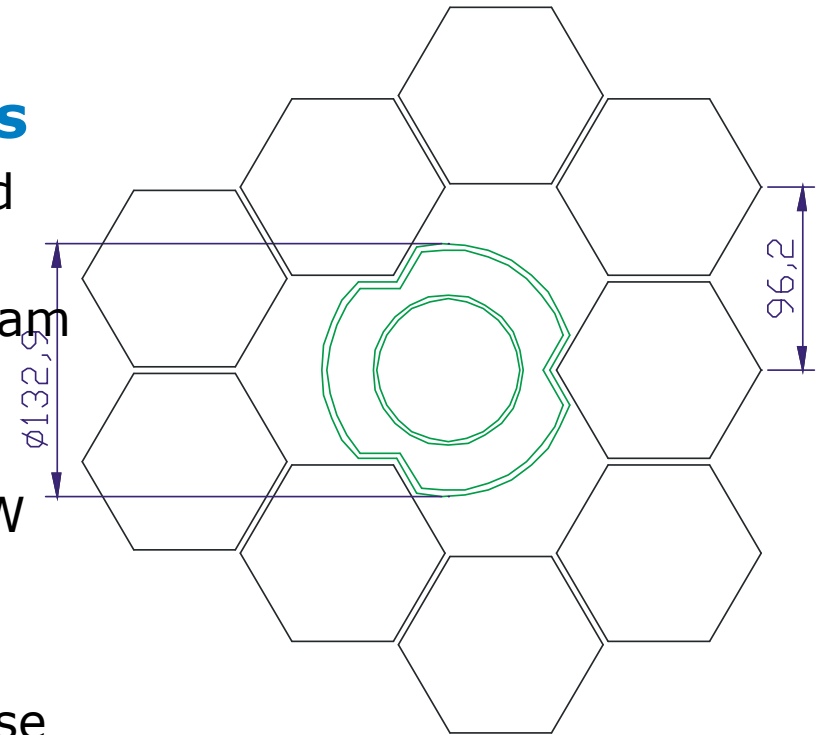
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MYRRHA spallation target evolution from windowless to window design

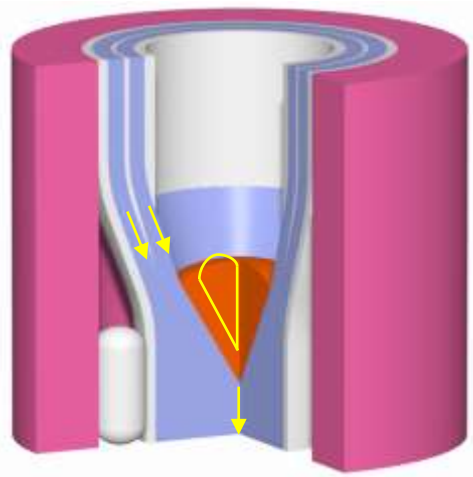
- MYRRHA accelerator technology & beam characteristics
 - Cyclotron (1998 → 2002) towards LINAC (2003 → ...) → windowless
 - 350 MeV*5 mA (... → 2008) (windowless) → 600 MeV*2.4 mA → **window (2009)**
 - Current density > 50 $\mu\text{A}/\text{cm}^2$ (till 2008), no window material can survive → 600 MeV*2.4 mA → **window (2009)**
- Spallation loop geometry simplification → **window (2009)**
 - Windowless needed a separate loop to guarantee:
 - Needed LBE flow
 - Avoiding volatile spallation products leaving the free surface to the beam line
 - Avoiding interaction of proton beam with LBE in recirculation zone
- Safety authority requesting the window a barrier

MYRRHA Spallation target design characteristics (... → 2005)

- Spallation Target in the Centre of the ADS
- **Target boundary conditions**
 - Produce $\sim 10^{17}$ neutrons/s to feed subcritical core @ $k_{\text{eff}} \approx 0.95$
 - Accept 350 MeVx5 mA proton beam
 - Space limitation: three central assemblies
 - Evacuate deposited heat 1.43 MW
 - Erosion limit: $v_{\text{LBE}} < 2.5$ m/s
 - Lifetime: ~ 1 year
 - Flexibility in use (MYRRHA purpose as experimental irradiation machine)

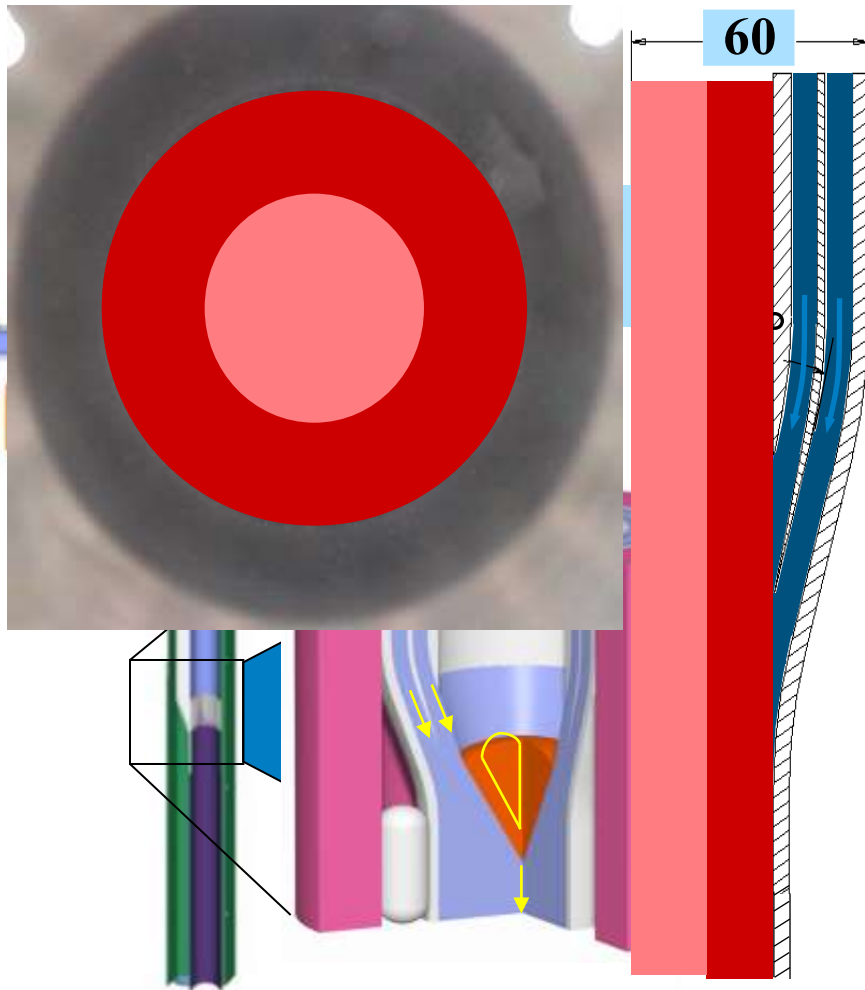


Target Design Conceptual properties



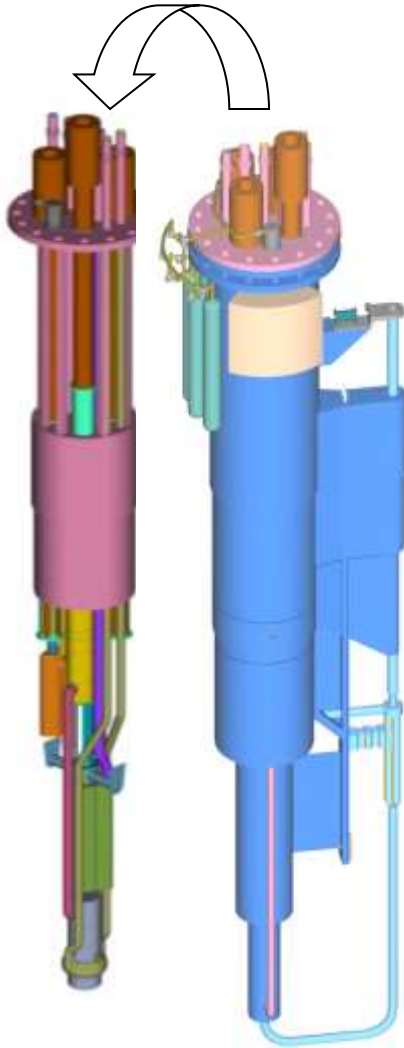
- Windowless target
 - Space considerations
- Vertical coaxial confluent LBE flow
 - Space consideration
 - Free surface formation
- Target inflow via 3-feeder design
- Toroidal beam shape
- Off axis LBE servicing
 - Leave top & bottom of subcritical core free
 - ⇒ Accessibility experimental radiation device
 - Main part of the spallation loop away from high radiation zone
 - ⇒ Lifetime

Windowless Spallation target issue to solve



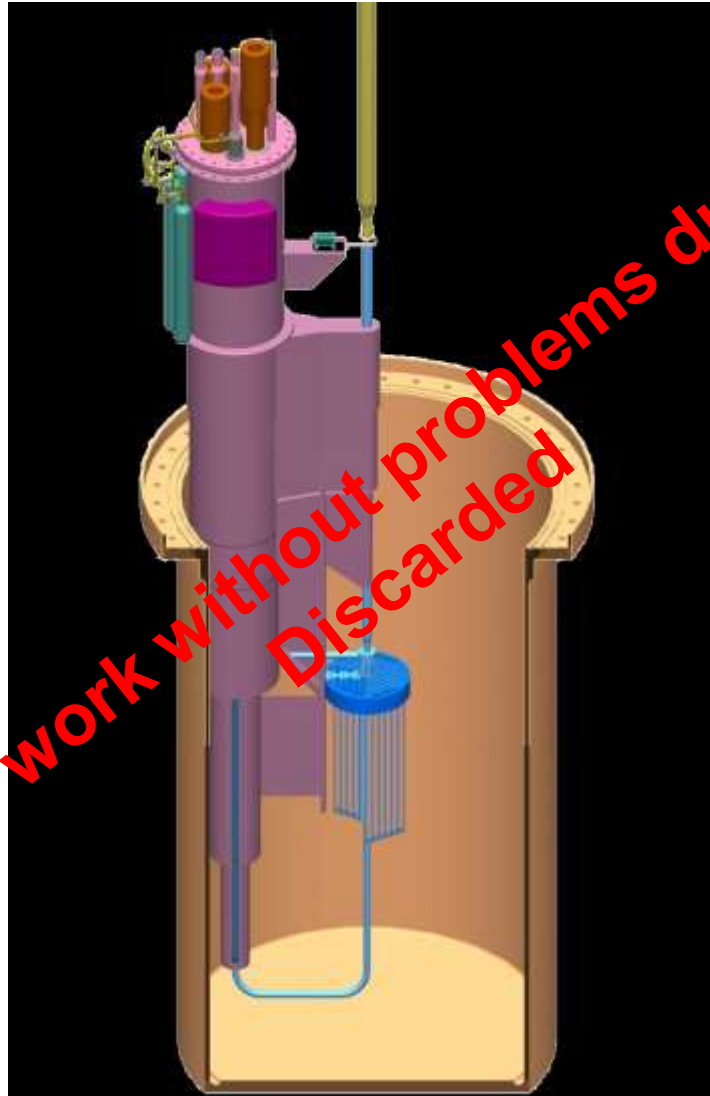
- Formation of target free surface
 - Confluence of Vertical coaxial flow
 - Drag limited inlet flow
 - Driving force : gravity
 - Level : balance inlet-outlet flow
 - Recirculation zone : control
 - ♣ Level balance $\Delta h_{\max} = 3$ mm
 - Feedback necessary
 - ♣ LIDAR level detection
 - ♣ fast MHD pump
 - Proton beam distribution
 - ♣ Avoid recirculation zone heating

Remote handling compatibility



- **Service by remote handling**
 - Entire spallation unit removable from main vessel after core unloading
 - ♣ avoid criticality issues
 - ♣ safety
 - ♣ in situ commissioning
 - Separate sub-unit with all active elements
 - ♣ servicing without removal of spallation loop
 - Closed outer housing
 - ♣ yearly replacement of spallation zone (embrittlement)
 - ♣ replacement of HEX
- **Remote handling requirements**
 - handling : machine; instrumentation
 - cutting; welding; ...

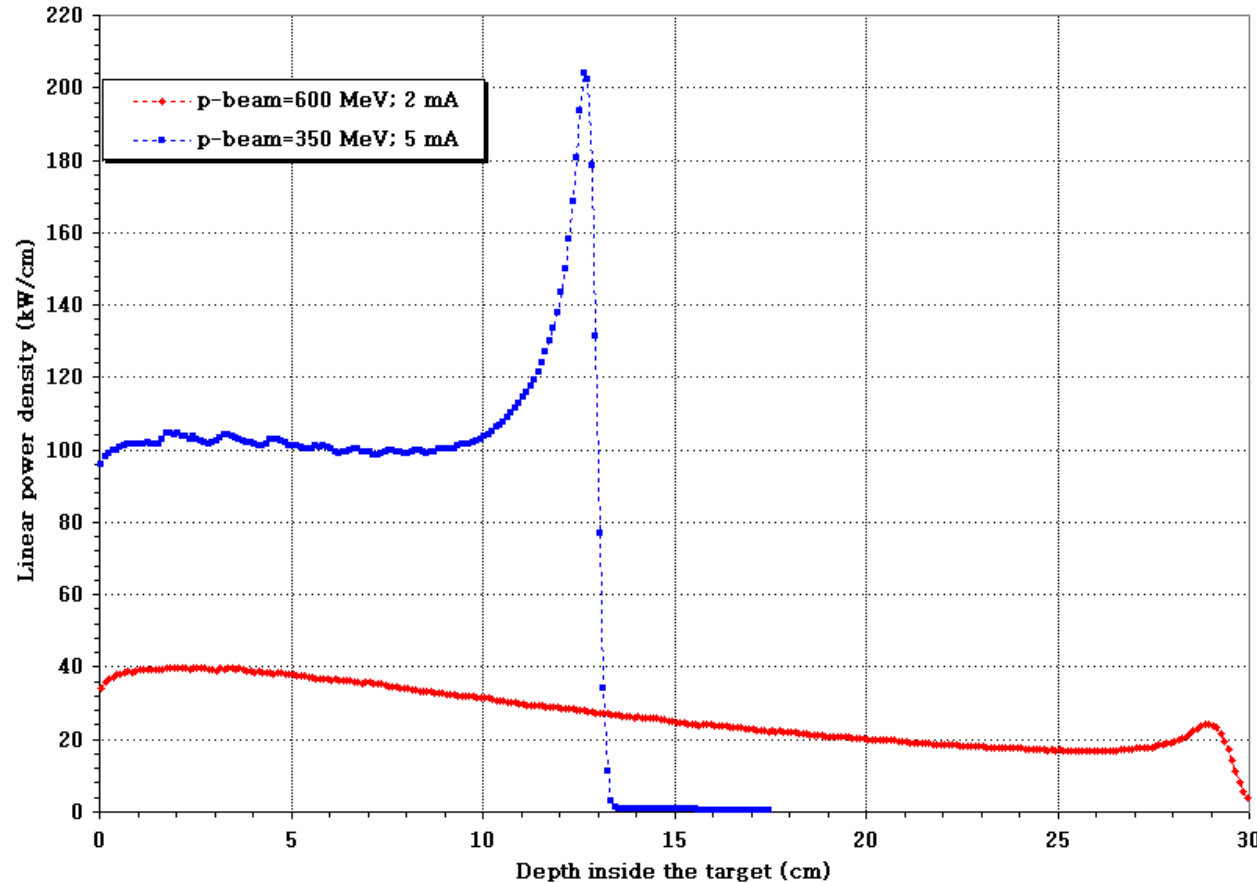
Windowless spallation target loop interconnecting with the core



**To complex to work without problems during 30 years!
Discarded**

Proton Energy changed from 350 MeV to 600 MeV

- I_p reduced
 - Impact current density on window
 - Impact power density
- FA enlarged
 - Impact current density
- Window target design becomes thinkable
- MEGAPIE exp. Promising results

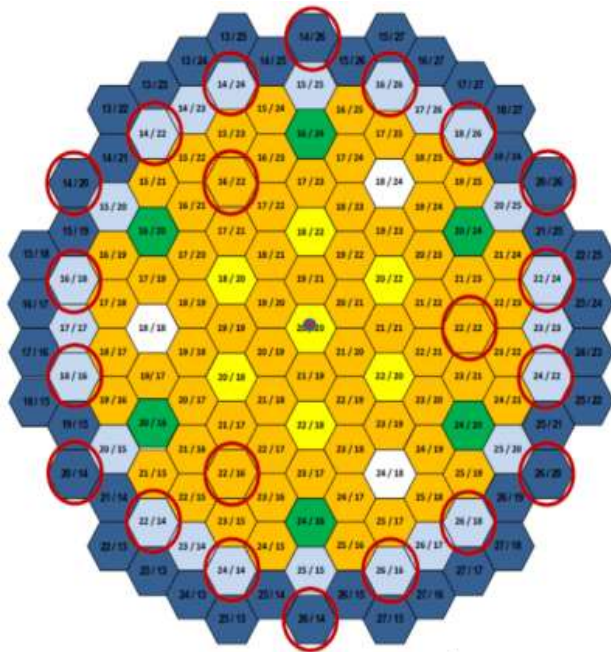


Go Window !

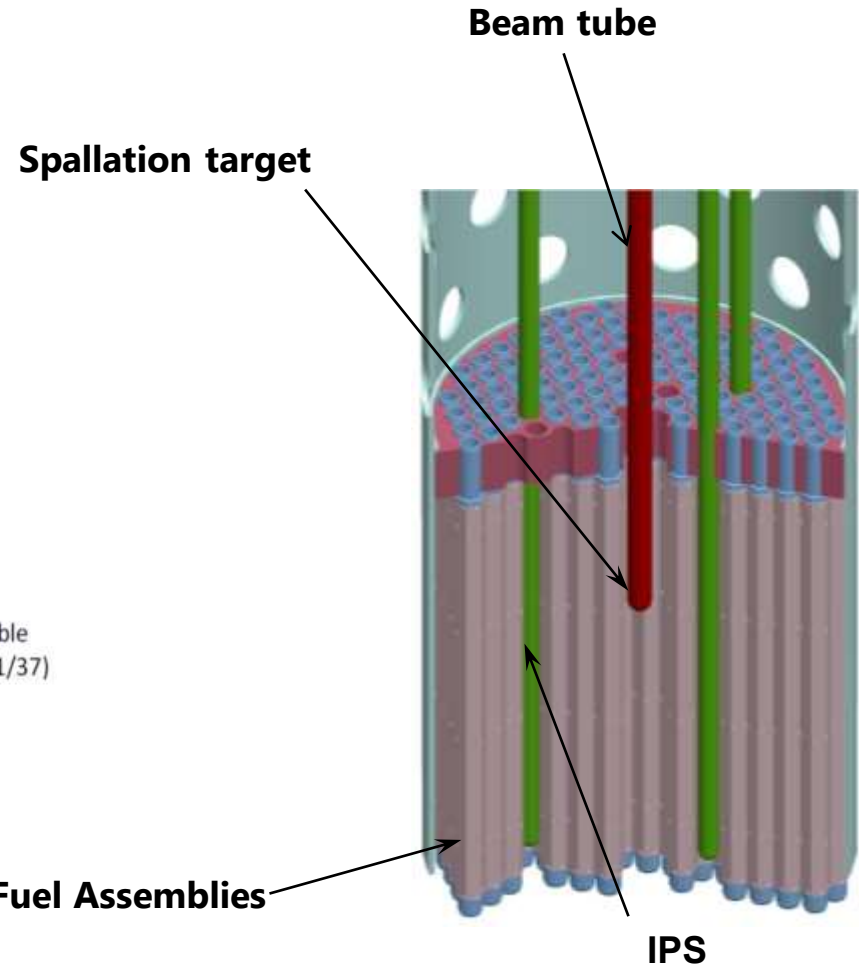
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MYRRHA Window target concept in a central fuel position

- 151 positions
- 37 multifunctional plugs

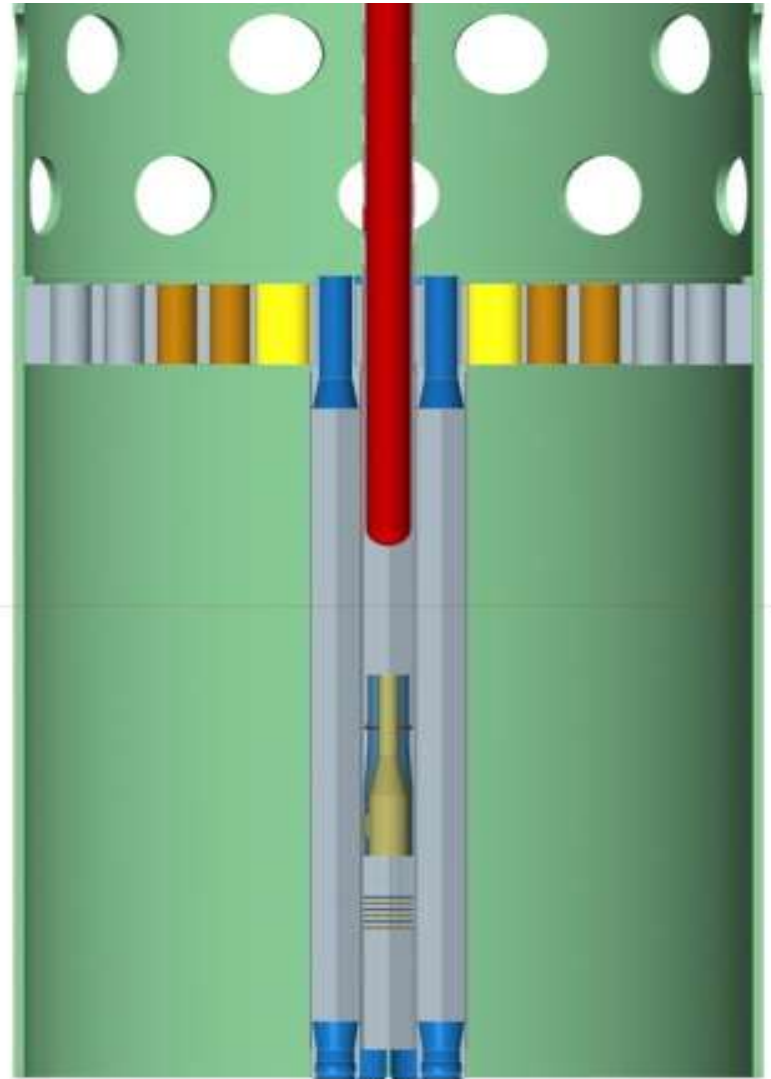


- 69 FAs
- 7 (central) IPS
- 6 CR (buoyancy)
- 3 SR (gravity)
- 24 "inner" Dummy (LBE)
- 42 "outer" Dummy (YZrO)
- 151 S/As
- Additional positions available for inserts from the top (21/37)

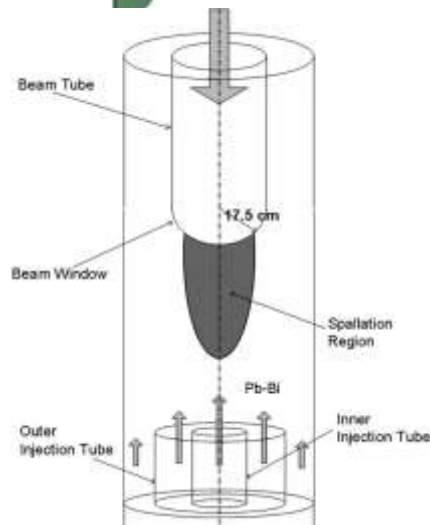
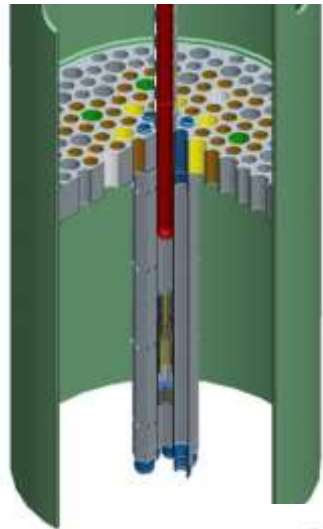


MYRRHA Window target design Global view

- Beam Tube contained in a hexagonal wrapper such as a fuel assembly
- Spallation target material = Core coolant = LBE
- No separate loop needed
- Volume under de window target to be used for material irradiations for fusion



Spallation target window in the reactor core

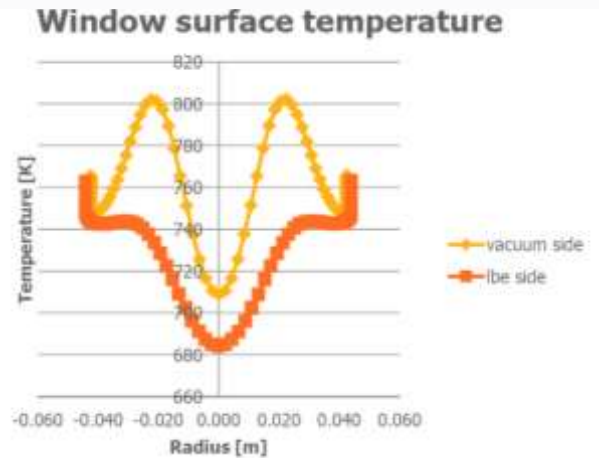


- Produces about 10^{17} neutrons/s at the reactor mid-plane to feed subcritical core @ $k_{eff}=0.95$
- Fits into a central hole in core
 - Compact target
 - Remove produced heat
- Accepts megawatt proton beam
 - 600 MeV, 3.5 mA \rightarrow ~ 2.1 MW heat
 - Cooling of window is feasible
- Material challenges
 - Preferential working temperature: 450 – 500° C
 - Service life of at least 3 full power months (1 cycle) is achievable

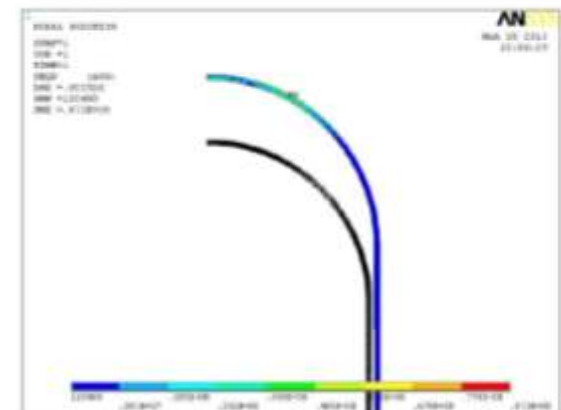
Spallation Target



- Mechanical analysis
 - Performed by TE
- Advanced level of design
 - In collaboration with TE
- Manufacturability check
 - Performed by TE
- Integration of fusion material testing experiment

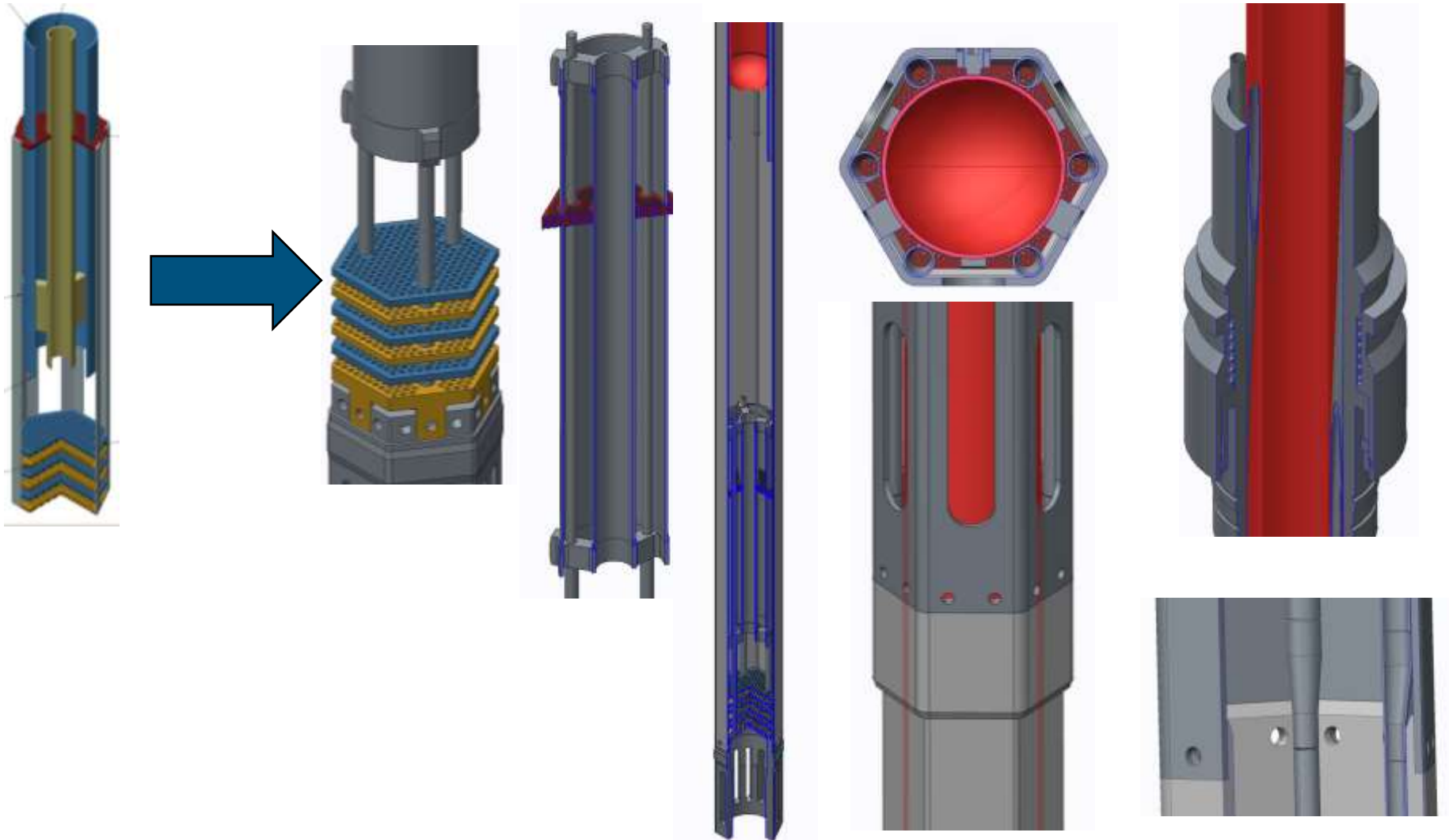


- Thermomechanical results



Von Mises stress due to thermal gradient

Details of MYRRHA Spallation Target

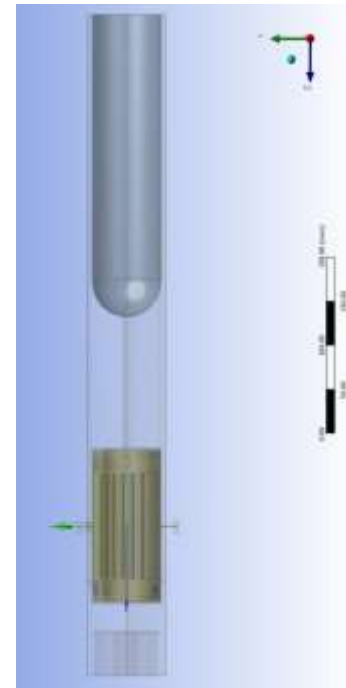
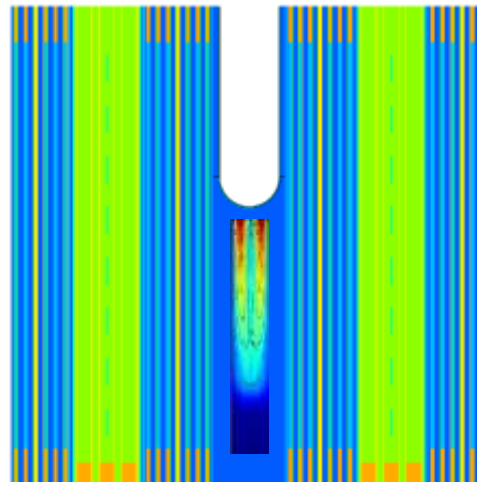
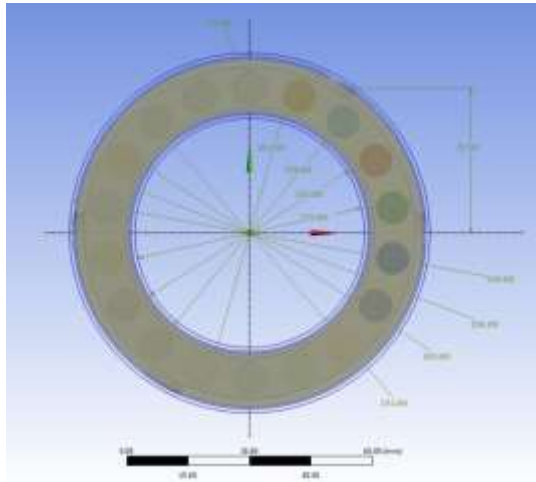


Prepare the path for Fusion DEMO

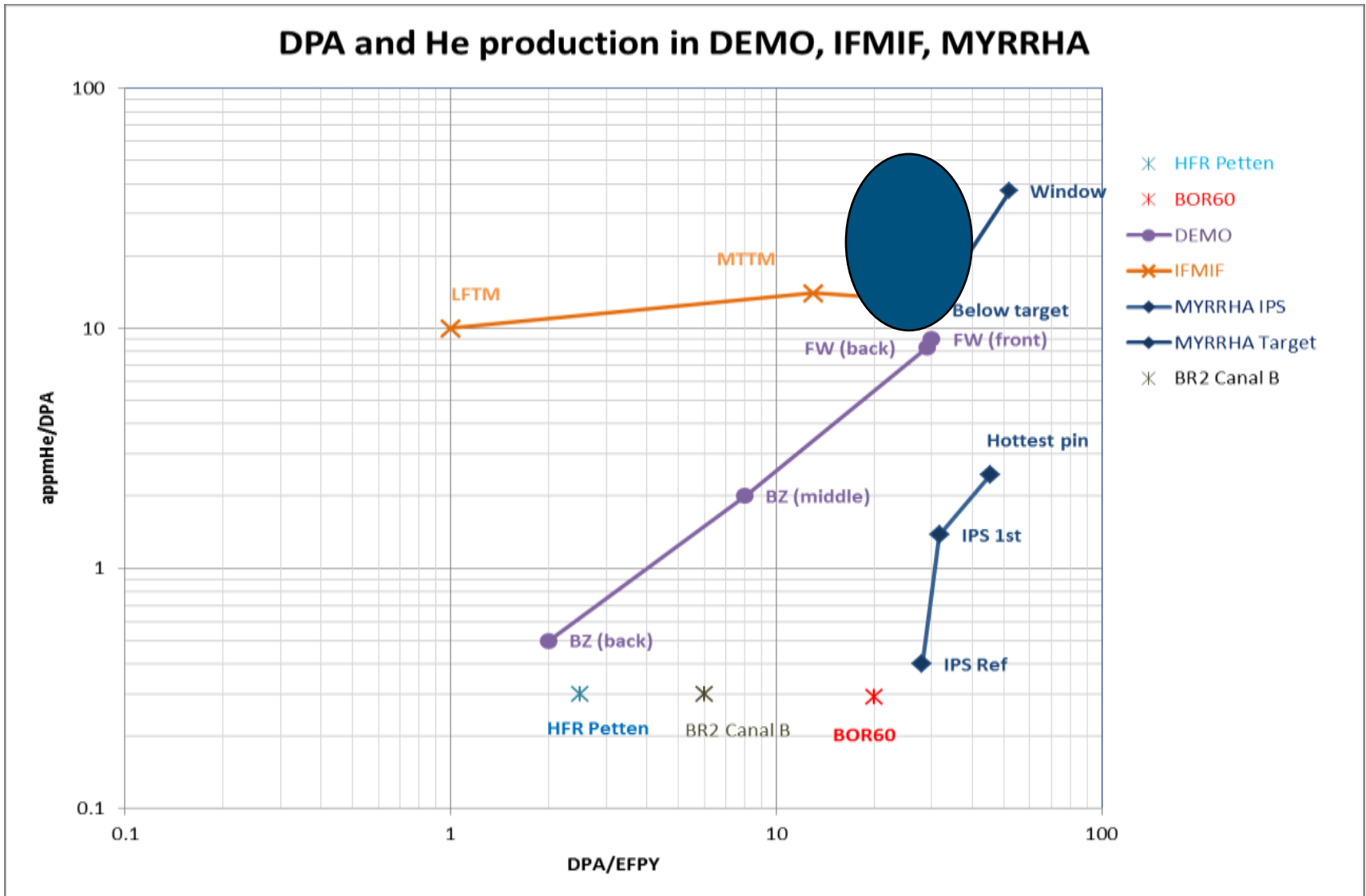
Irradiation capabilities in the spallation target

Core lay-out:

- Irradiation in sub-critical mode
- 600MeV proton beam hitting the beam tube, with spallation directly in reactor coolant LBE, creating high energetic neutrons
- Sample holder cooled by He
- Sample temperature range: 200°C – 550°C
- Sample temperature = controlled



MYRRHA for fusion irradiations

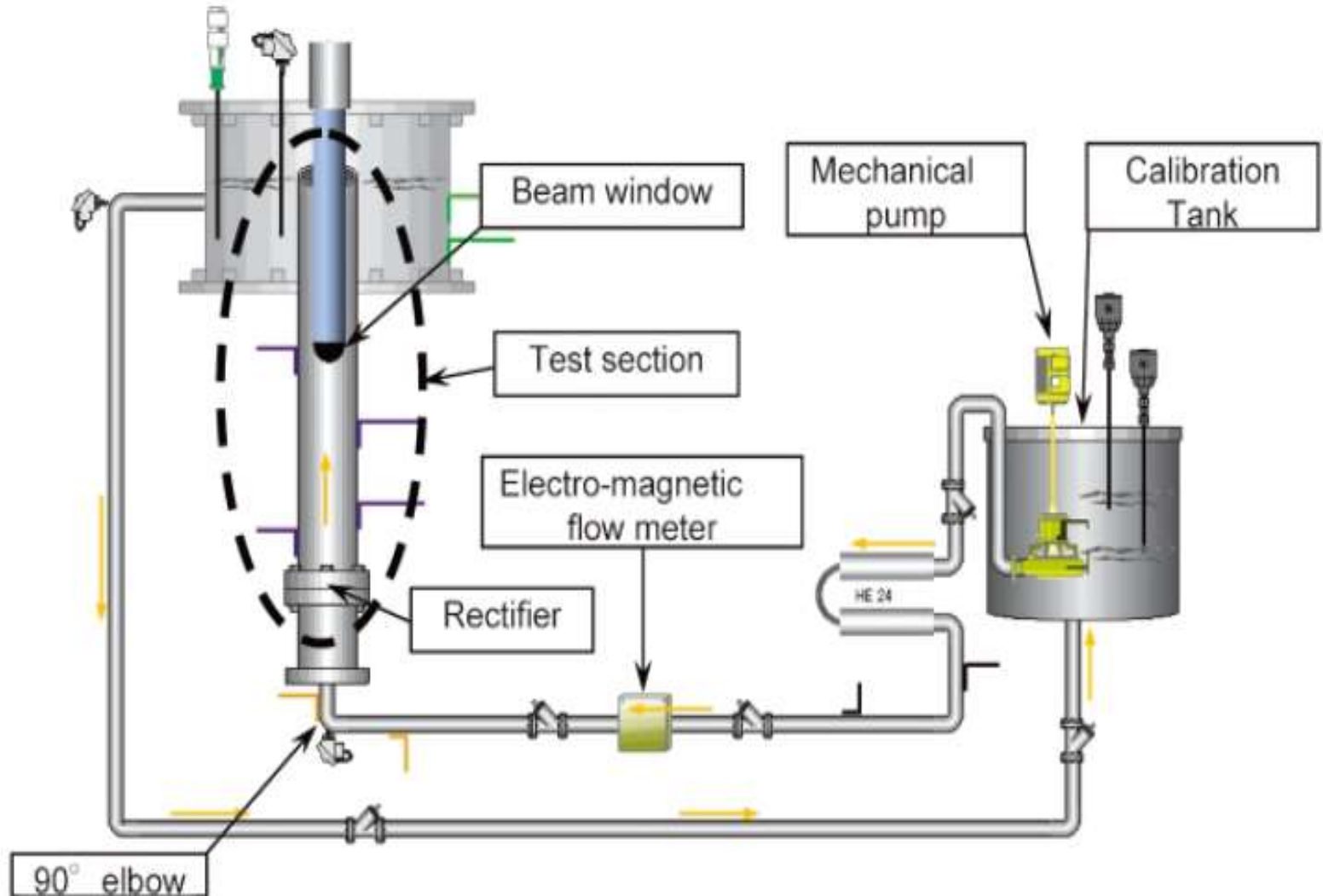


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MYRRHA Window spallation target R&D programme

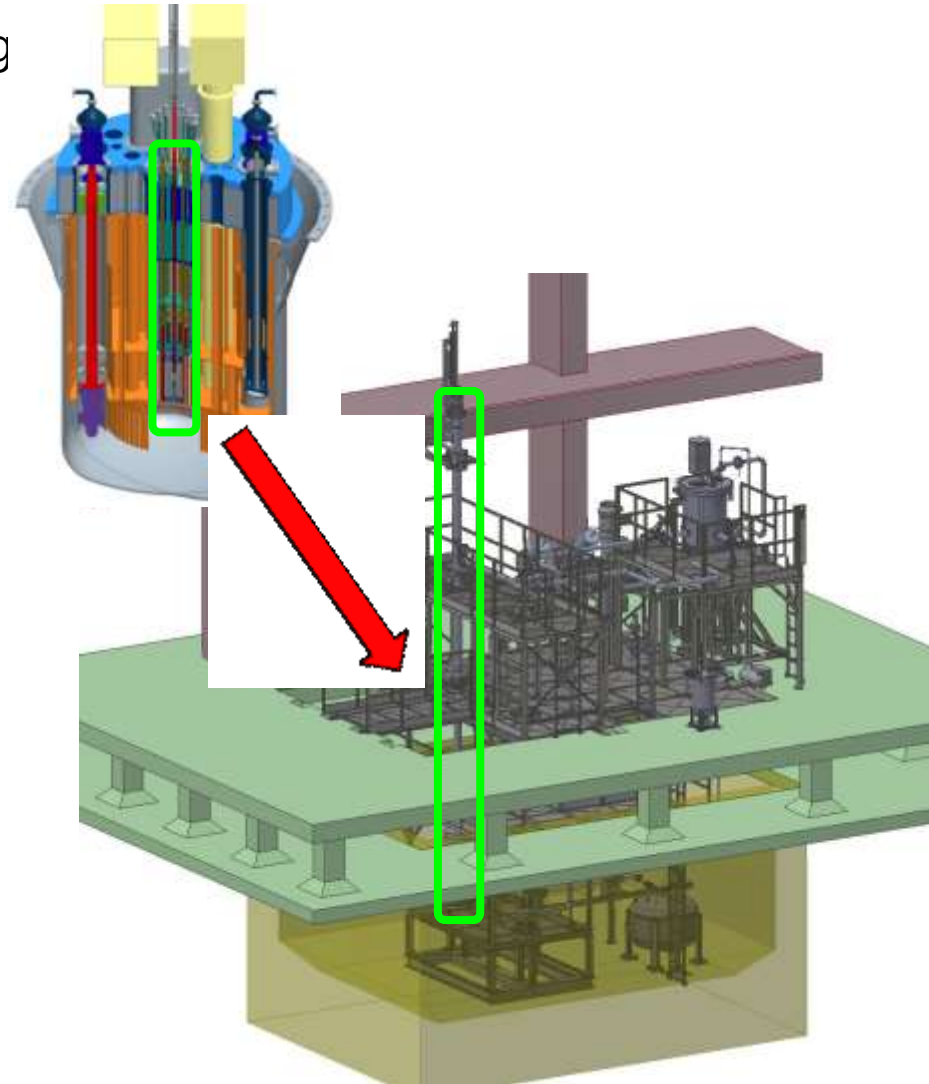
- Feedback experience from MEGAPIE (design, LBE control, material testing, spallation products inventory)
- Material irradiation in BR2 (MTR, Mol, BE) and in BOR-60 (FR, Dimitrovgrad, RU)
- Window coolability in JLBL-3 loop at JAEA (Tokai, JP)
- Fuel scale Thermal-hydraulic and mechanical testing in COMPILOT loop at SCK•CEN (Mol, BE):
 - Flow control,
 - Erosion control,
 - Coolability,
 - Flow induced vibration
- Volatile spallation products control and mitigation
- Beam footprint shaping and control

Window coolability in JLBL-3 in Japan

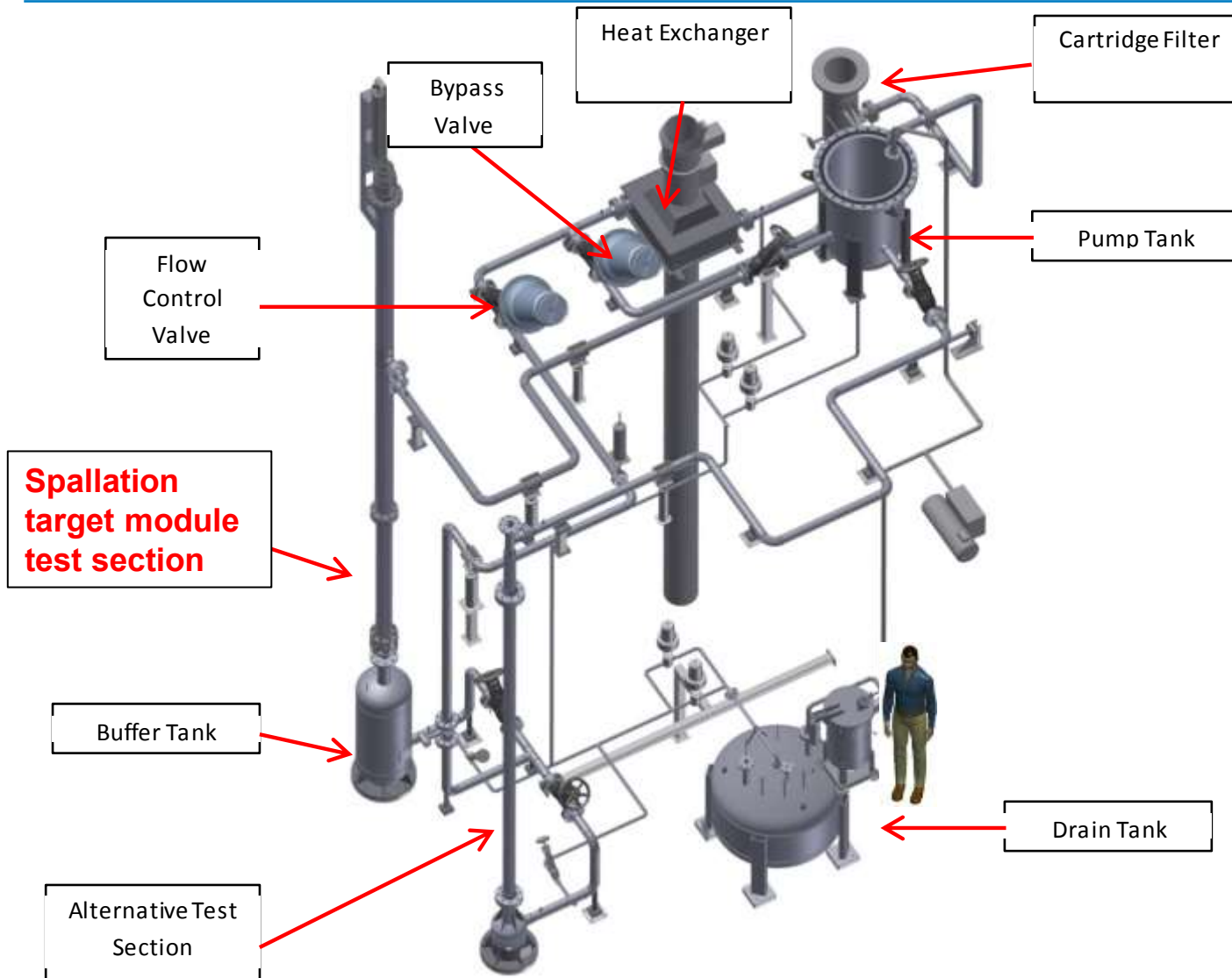


COMPLIT Multipurpose Th-H scale 1/1 test loop

- **COMPLIT** = **COM**ponent **LO**op **T**esting
- Characterisation of hydraulic and hydrodynamic behaviour of full-scale MYRRHA components in LBE
 - Fuel assembly hydraulics
 - **Spallation target hydraulics**
 - Control and safety rod hydrodynamics
- Characteristics
 - Representing one fuel channel/IPS at full height
 - LBE as working fluid
 - Isothermal loop
 - Interchangeable test modules



COMPLIT Assembly



COMPLIT: Status and planning

- COMPLIT construction completed



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- MYRRHA spallation target design has undergone a very heavy and dedicated R&D programme:
 - Windowless: from 1999 to 2008, including:
 - Numerical design and experimental validations:
 - Hydraulic design: H₂O, Hg and Pb-Bi
 - Control of the free surface stability and numerical tracking: H₂O, Hg and Pb-Bi
 - Beam interaction with free surface : WEBExpIr (**W**indow **E**lectron **B**eam **E**xperiment **I**rradiation)
 - Material irradiation
 - Window: from 2009 to ...
 - Numerical design and experimental validations:
 - Hydraulic design: H₂O, Pb-Bi
 - Feedback from existing experiences and facilities
 - Mechanical impact of long term operation: FIV, Corrosion/Erosion
 - Material irradiation (feedback from MEGAPIE + Specific irradiations)
 - Volatile spallation products mitigation in case of window rupture
 - Extra needs presently identified:
 - Beam line protection from contamination in case of window rupture
 - Beam footprint shaping and controlling (reliability aspects)
 - **Don't hesitate to change your mind when solving problems with too complex solutions**

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