

**PSI experience with
High Power Target Design
and operational considerations
for muon production**

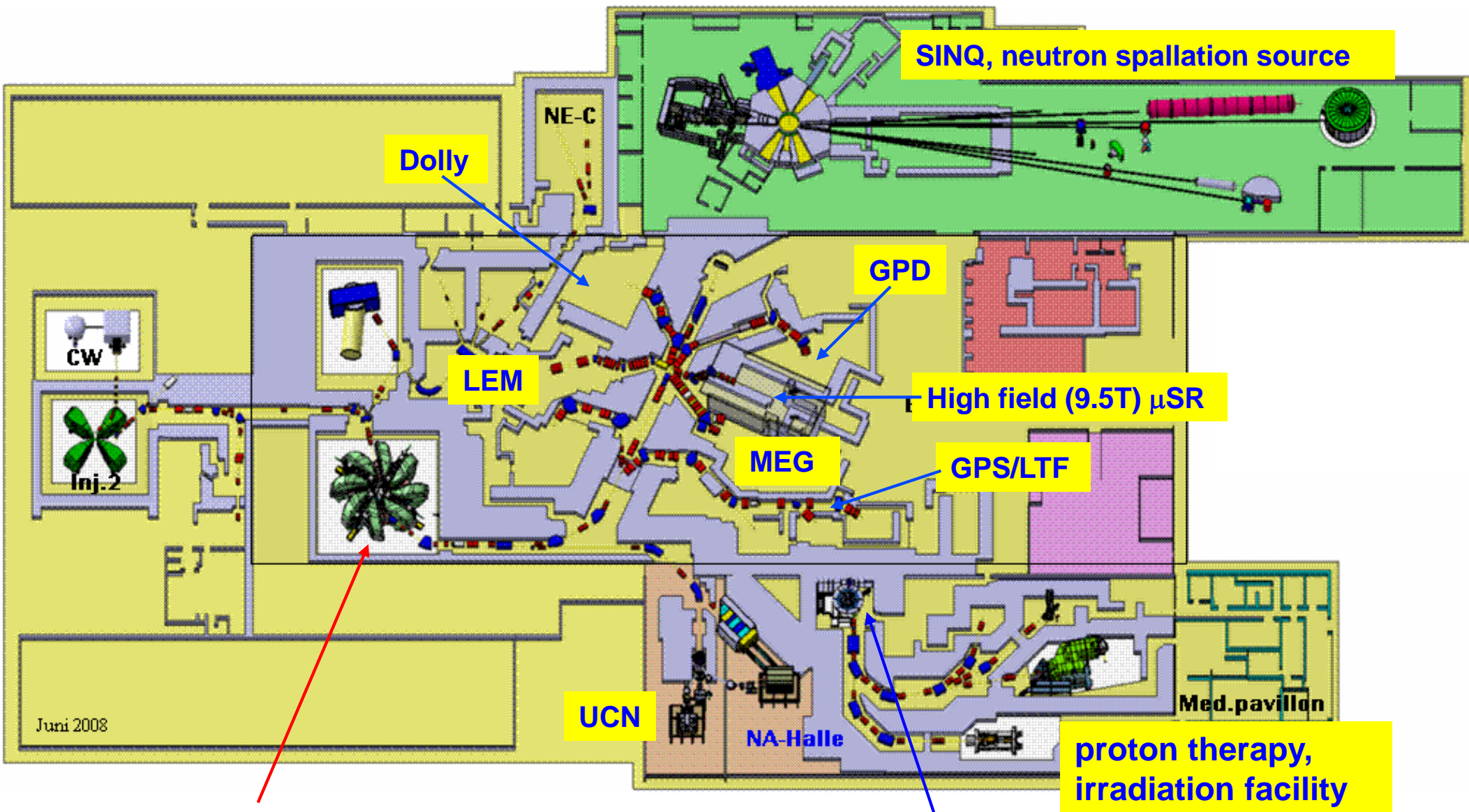
[with slides from Th.Prokscha, G.Heidenreich]

Mike Seidel
Paul Scherrer Institut
April 19, 2013,
Brookhaven National Laboratory

Outline

- overview PSI targets and parameters
- thermomechanical target aspects, mechanics and supporting infrastructure
- example for μ -beam capture and transport
- discussion

PSI proton accelerator complex



**50 MHz proton cyclotron, 2.2 mA, 590 MeV,
1.3 MW beam power (2.4 mA, 1.4 MW test
operation)**

**Comet cyclotron (superconducting),
250 MeV, 500 nA, 72.8 MHz**

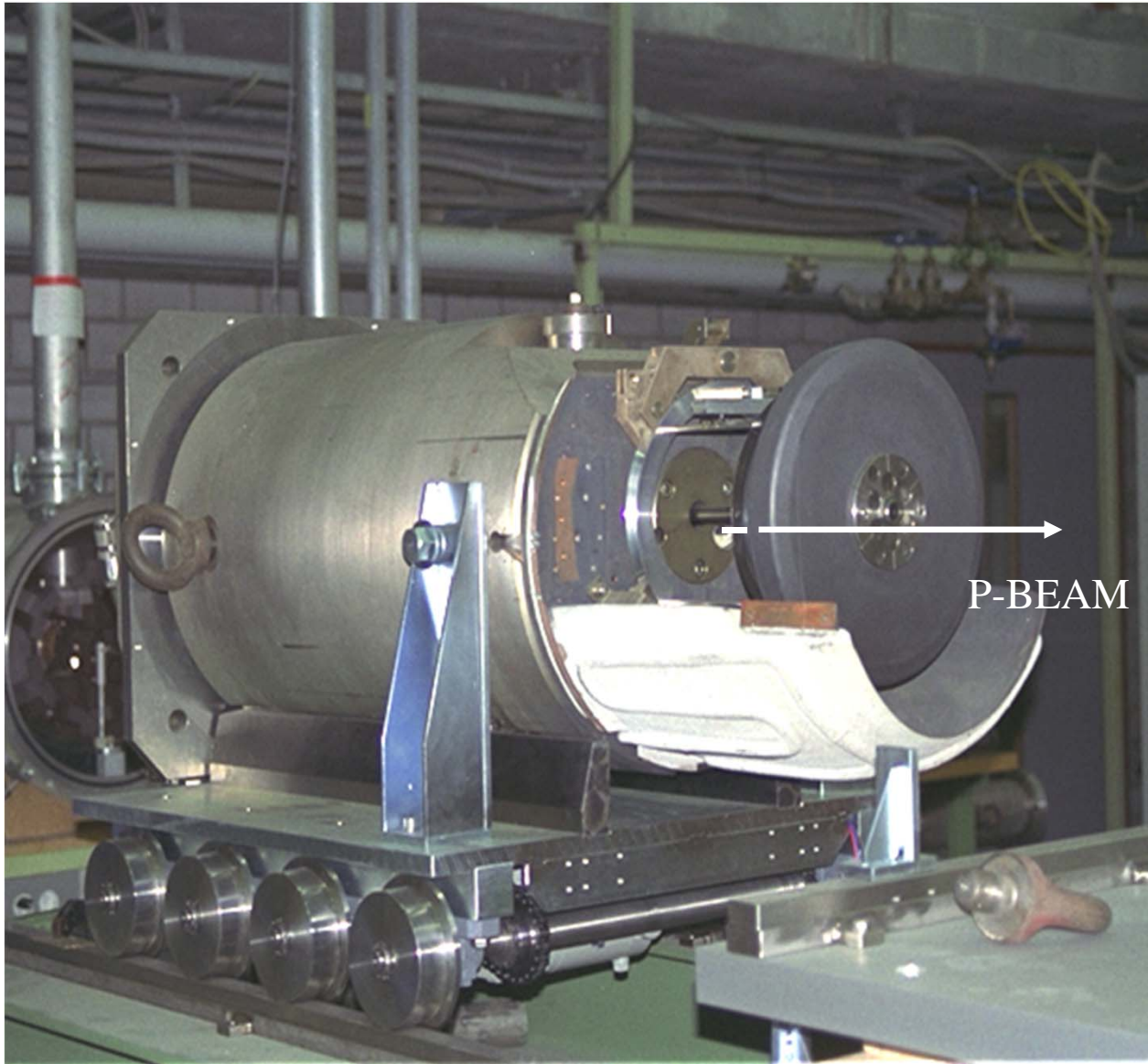
Meson production targets used at PSI

		<u>Target M</u>	<u>Target E</u>
1974-80	< 100 μA	Be, Graphite *) \varnothing 190 mm 0.9 g/cm ²	Be, Graphite *) \varnothing 190 mm 22 g/cm ² Pyrolitic graphite**) 22 g/cm ²
1980-89	250 μA	Graphite *) \varnothing 320 mm 0.9 g/cm ²	Graphite *) \varnothing 280 mm 18 g/cm ²
since 1990	0.5 - 2 mA	Graphite *) \varnothing 320 mm 0.9 g/cm ²	Graphite *) \varnothing 450 mm 10 g/cm ² (60 mm) or 7 g/cm ² (40 mm)

*) rotating wheel target

***) static target

Target-M design



Target M:

Mean diameter: 320 mm

Target thickness: 5.2 mm

Target width: 20 mm

Graphite density: 1.8 g/cm³

Beam loss: 1.6 %

Power deposition: 2.4 kW/mA

Operating Temperature: 1100 K

Irradiation damage rate: 0.12 dpa/Ah

Rotational Speed: 1 Turn/s

Exchange of Target-M



Operation of the remotely controlled shielded flask



Dose rate ~10 mSv/h

Working platform / Operation of the remotely controlled shielded flask



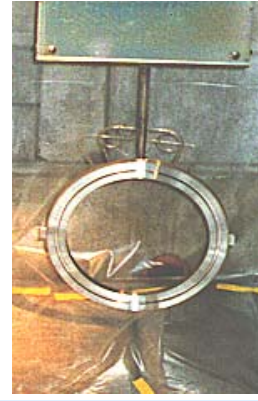
Design of Target station E



BACKWARD SHIELDING



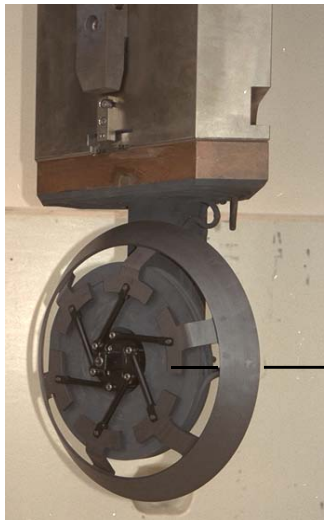
TARGET CHAMBER



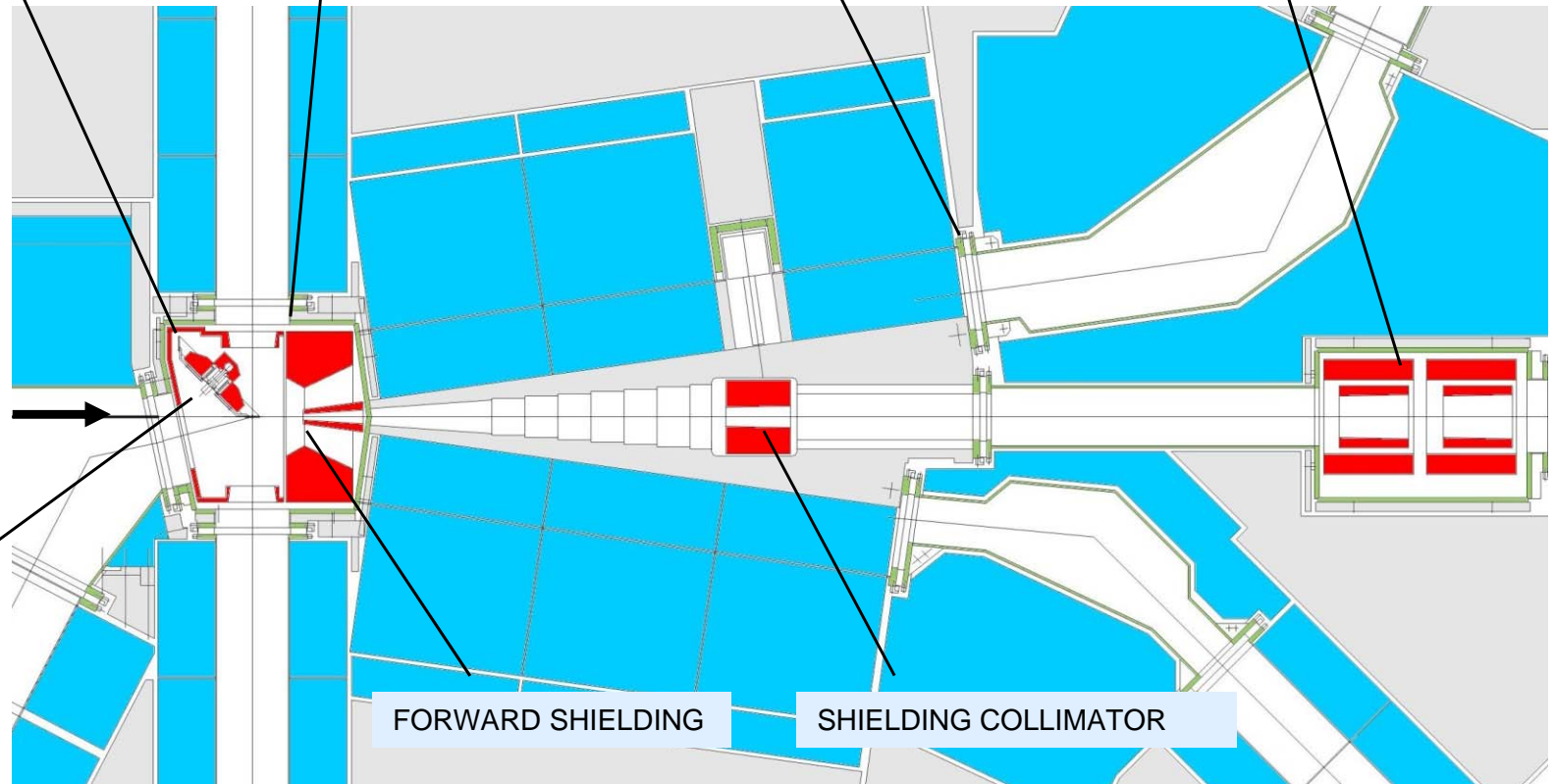
INFLATABLE ALL-METAL SEAL



COLLIMATOR 2 & 3
Beam losses: 22/18 %

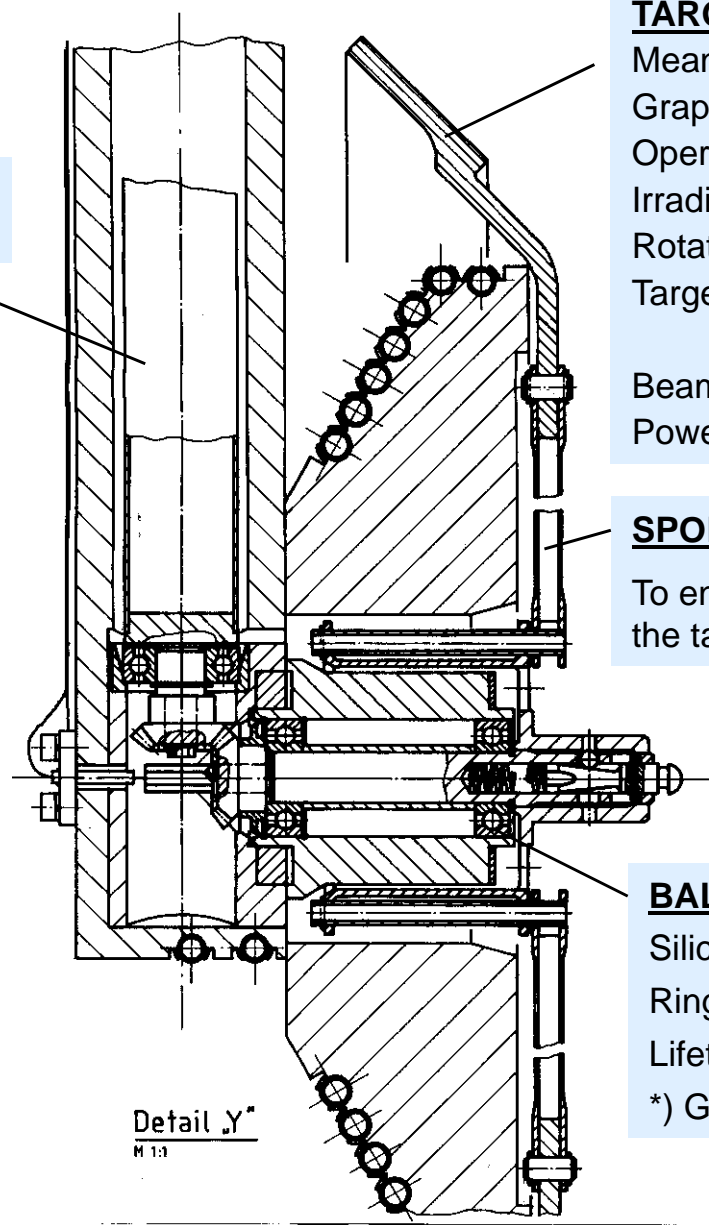


TARGET E: 6/4cm
Beam losses: 18/12 %



Target-E design

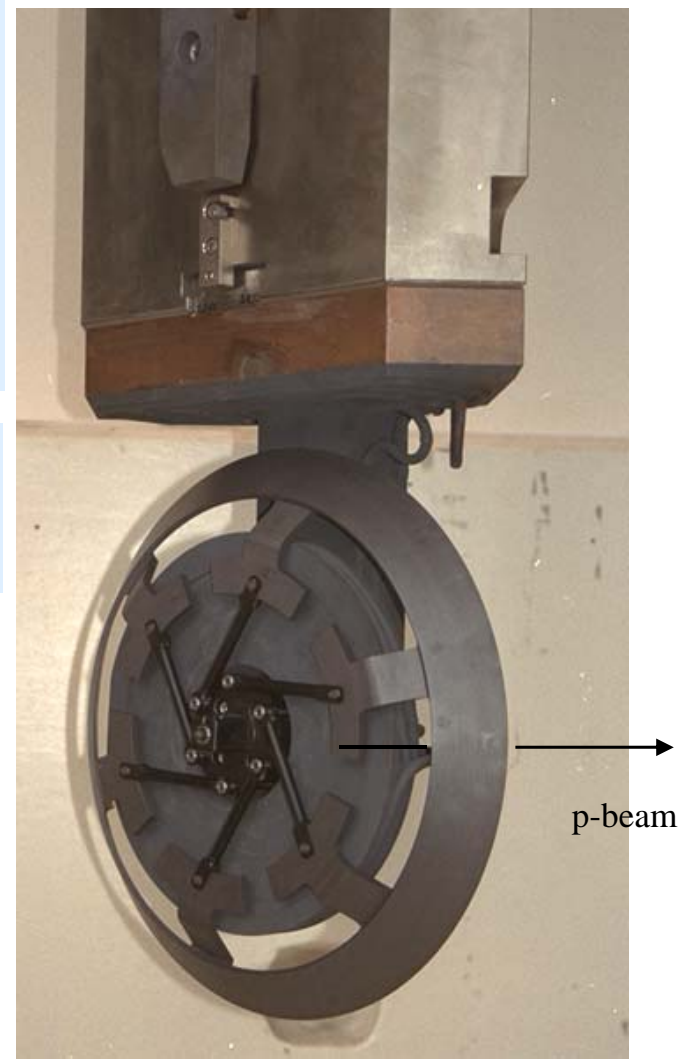
Drive shaft



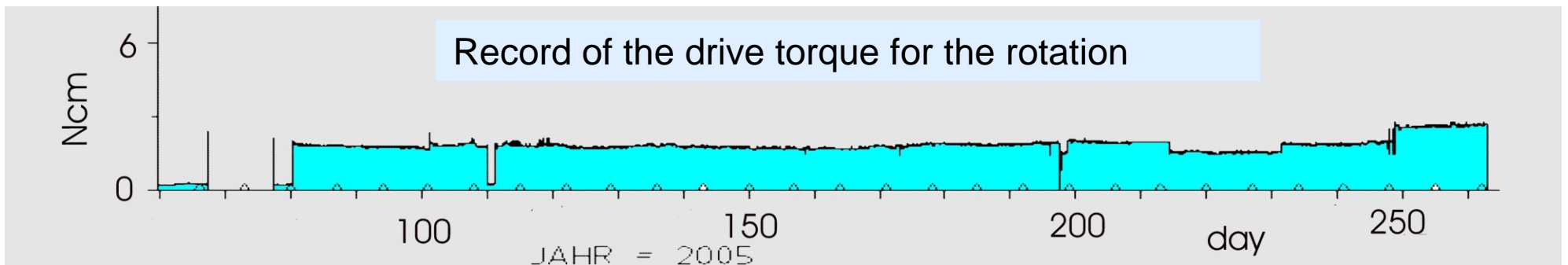
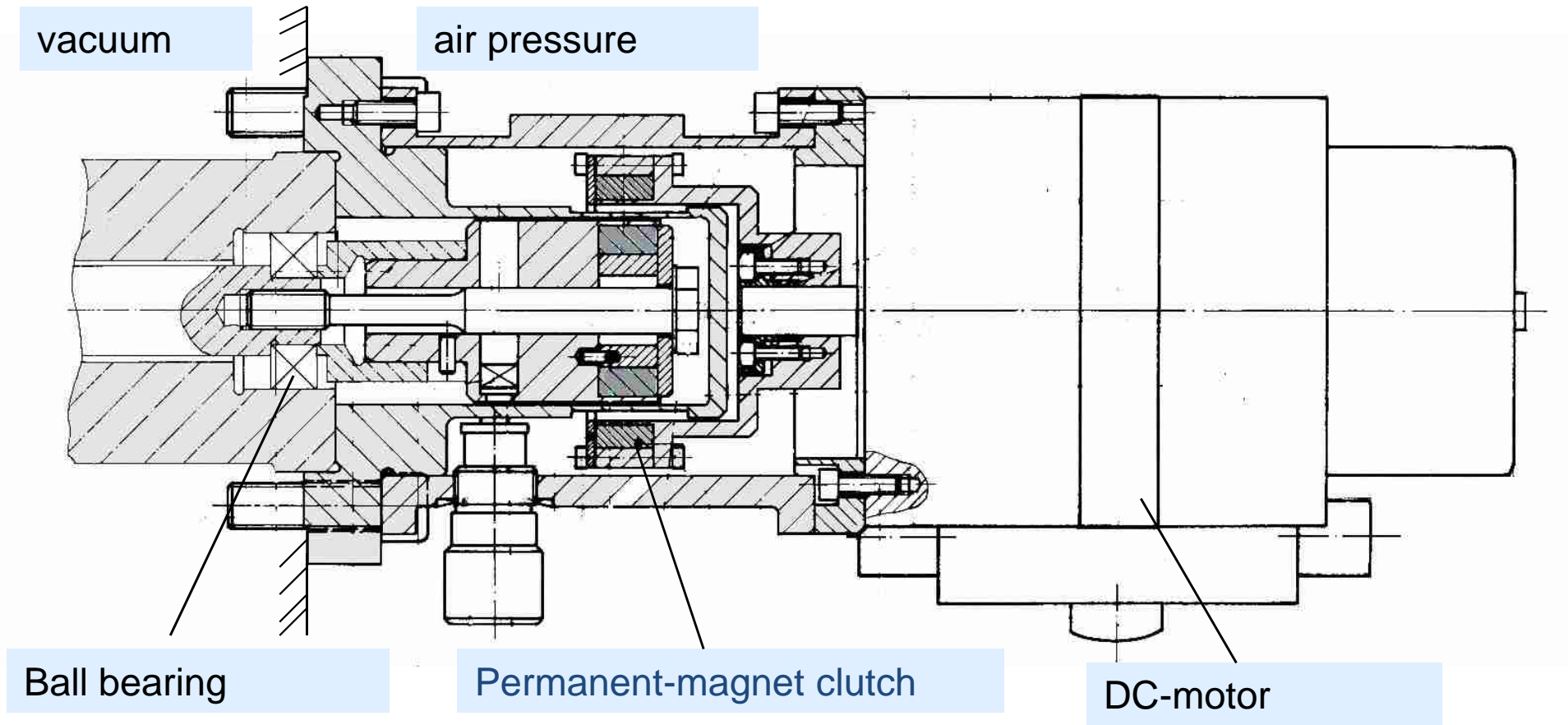
TARGET CONE
Mean diameter: 450 mm
Graphite density: 1.8 g/cm³
Operating Temperature: 1700 K
Irradiation damage rate: 0.1 dpa/Ah
Rotational Speed: 1 Turn/s
Target thickness: 60 / 40 mm
10 / 7 g/cm²
Beam loss: 18 / 12 %
Power deposition: 30 / 20 kW/mA

SPOKES
To enable the thermal expansion of the target cone

BALL BEARINGS *)
Silicon nitride balls
Rings and cage silver coated
Lifetime 2 y
*) GMN, Nürnberg, Germany



Drive motor & permanent-magnet clutch

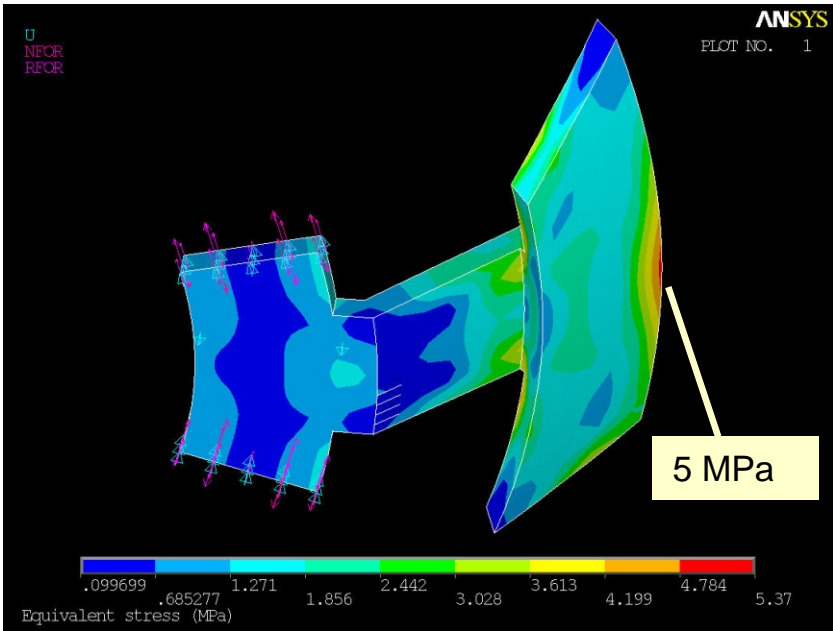
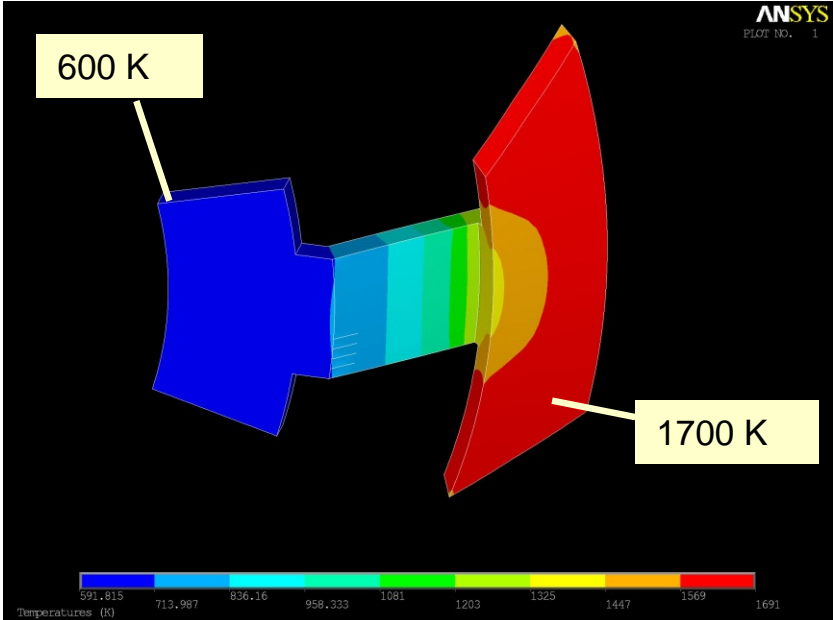
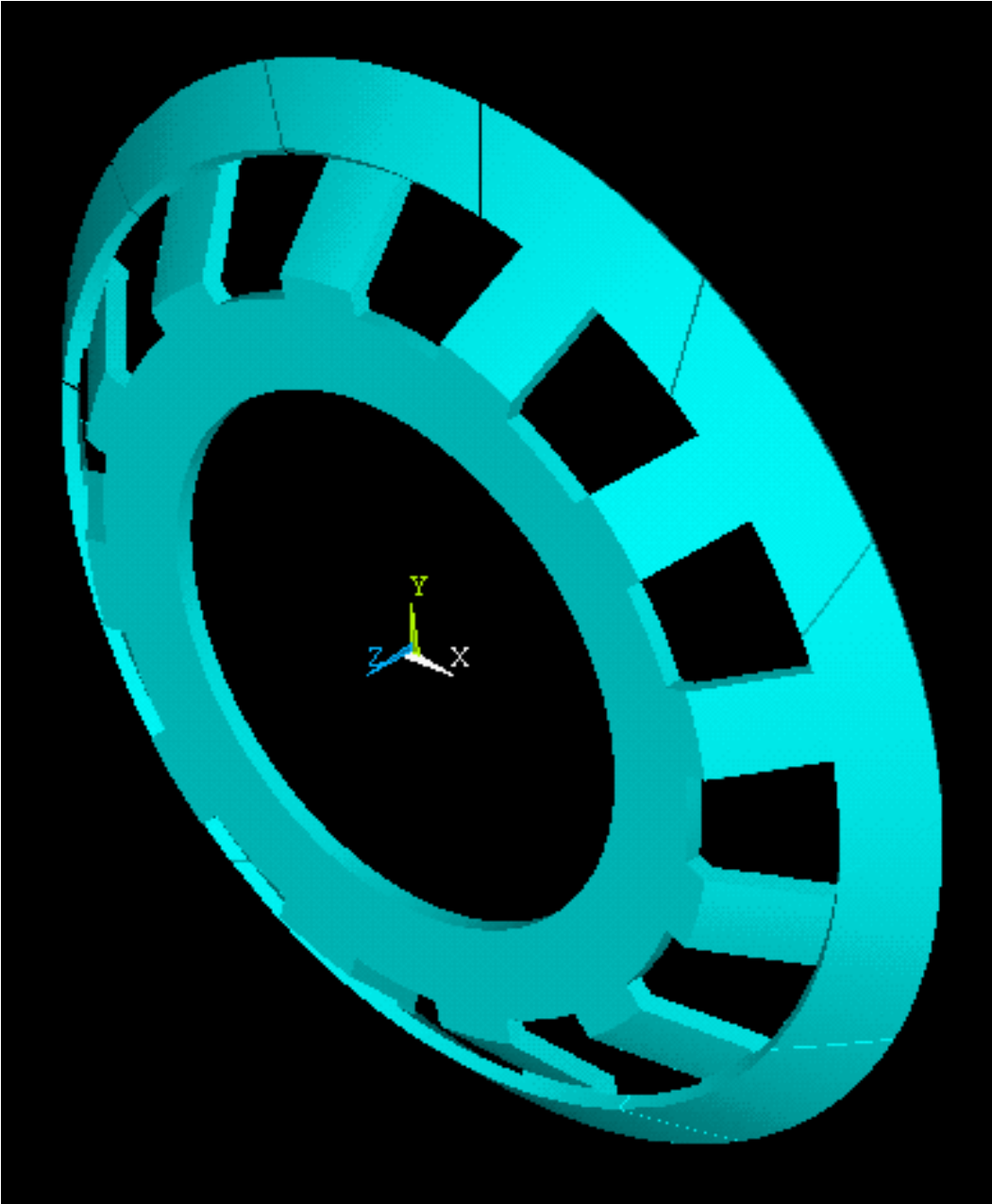


design of graphite wheel



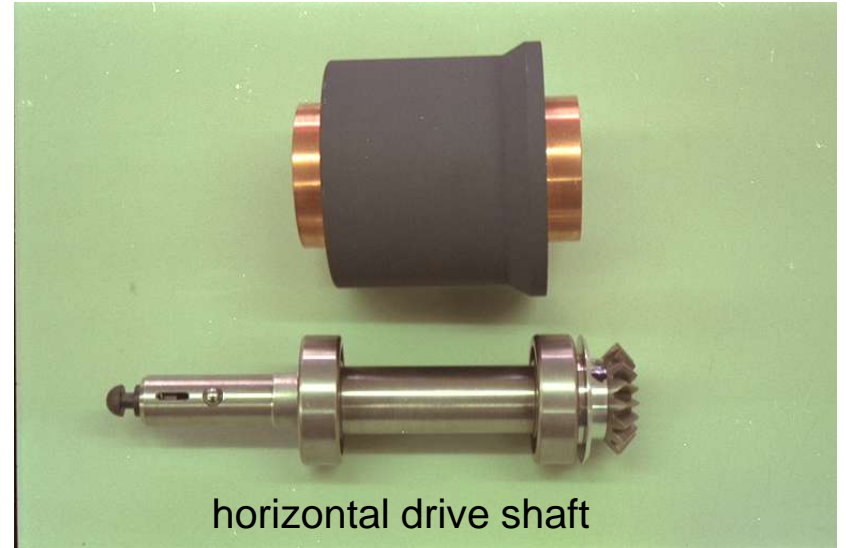
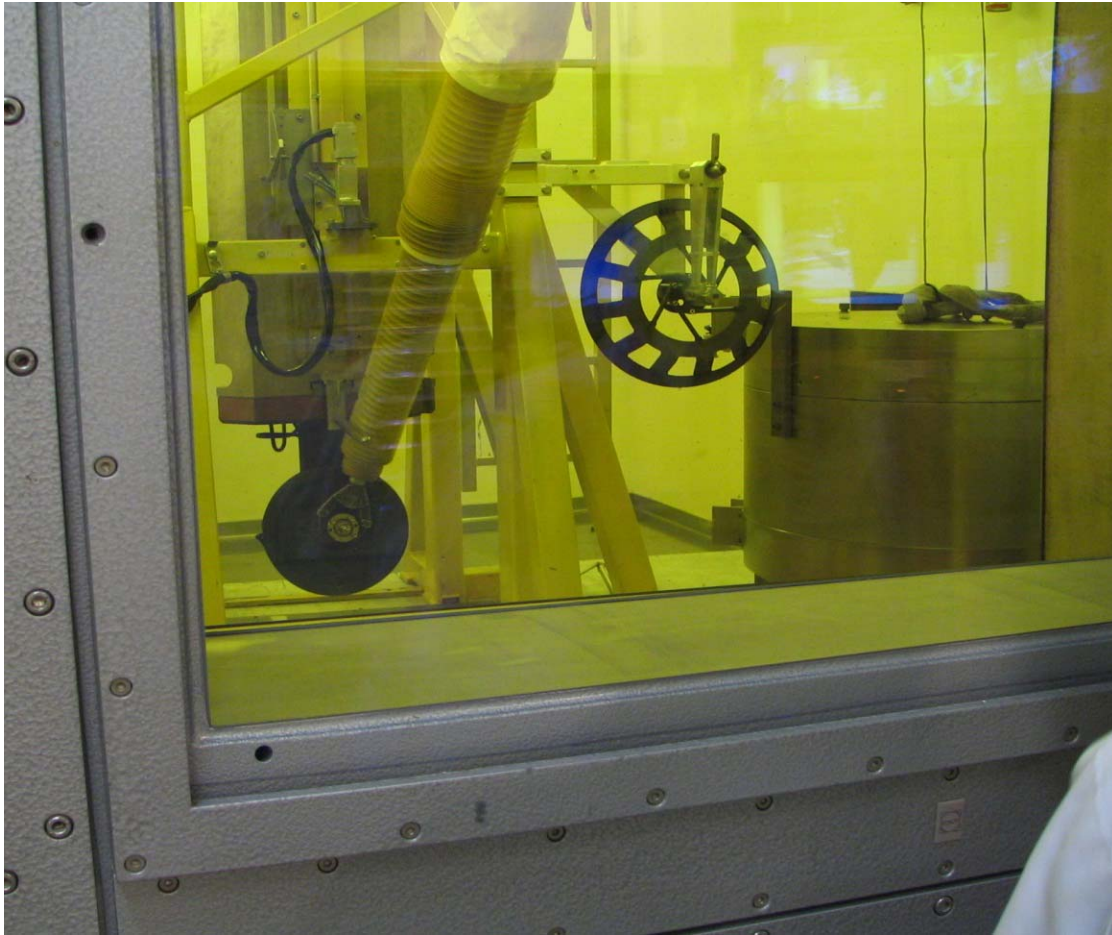
The gaps allow unconstrained dimensional changes of the irradiated part of the graphite.

Temperature & stress distribution (2mA, 40 kW)

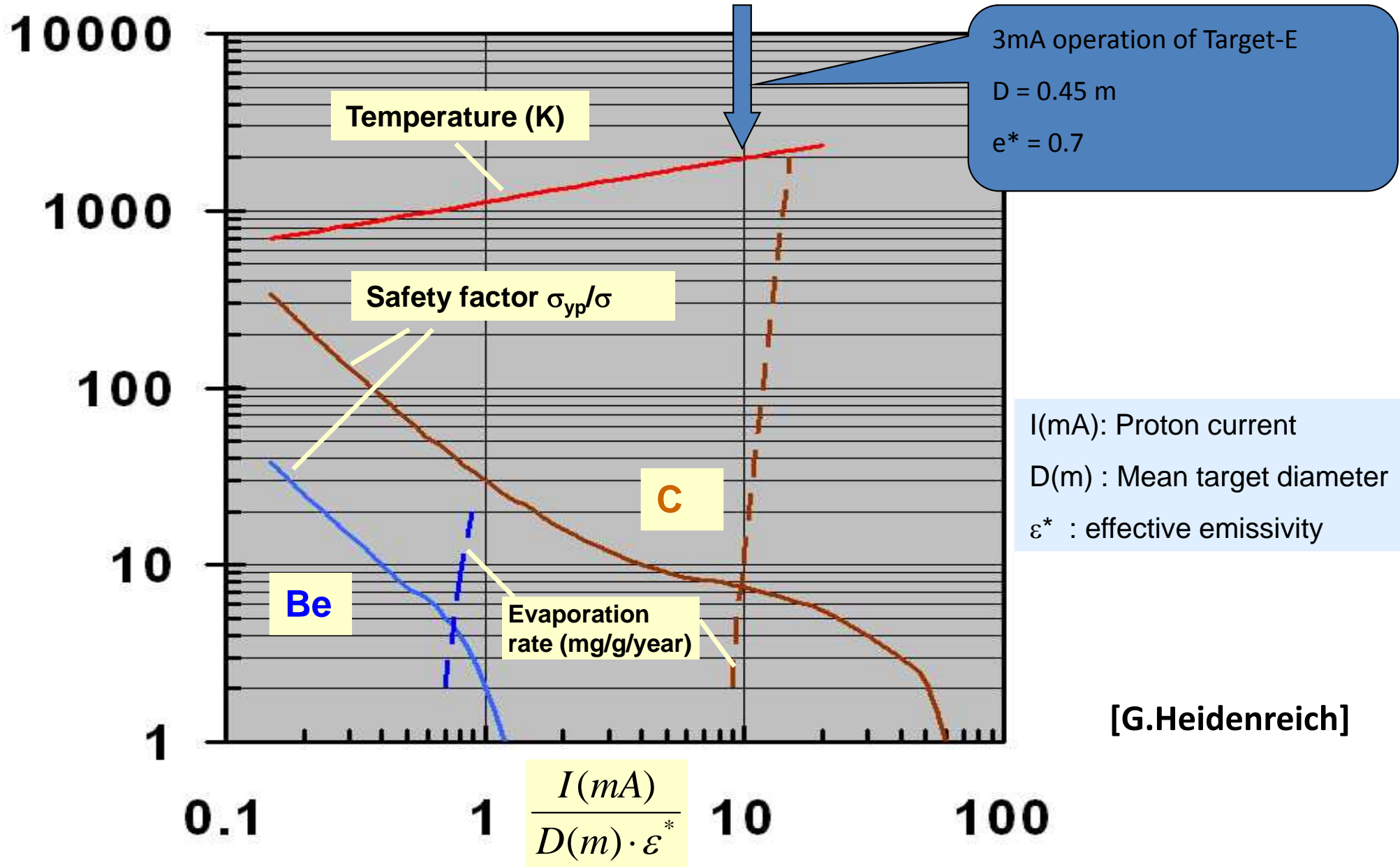


Maintenance of the target-insert in the hot-cell

Exchange parts:



Operational limits of the rotating graphite & beryllium cones for target-E



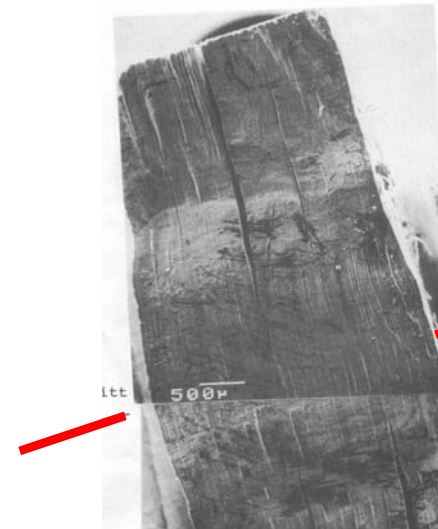
Lifetime of the pyrolytic graphite targets due to irradiation-induced dimensional changes

Operational parameters:

Proton current: 100 μA
 Peak current density: 1000 $\mu\text{A}/\text{cm}^2$
 Peak temperature: 1800 K

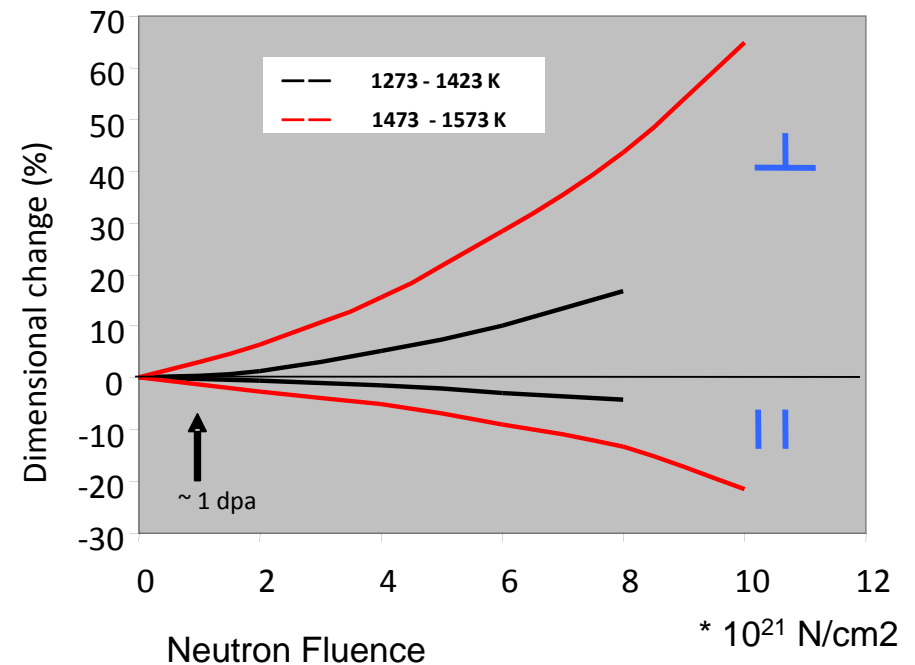
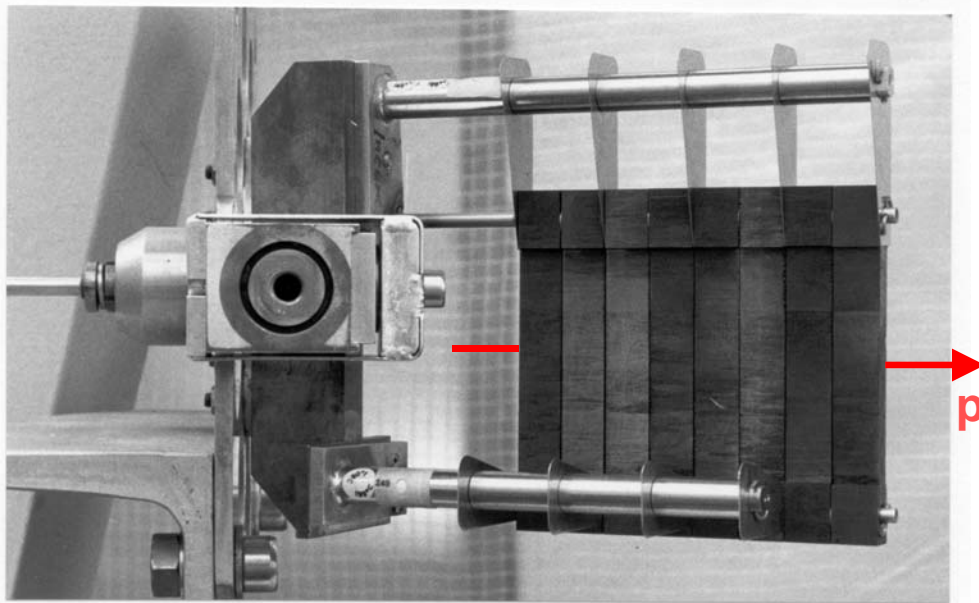
Lifetime limits:

Proton fluence: 10^{22} p/cm²
 Integrated beam current: 50 mAh
 Irradiation-induced swelling: ~ 10 %
 Irradiation damage rate: ~ 1 dpa



Swelling of the target after irradiation

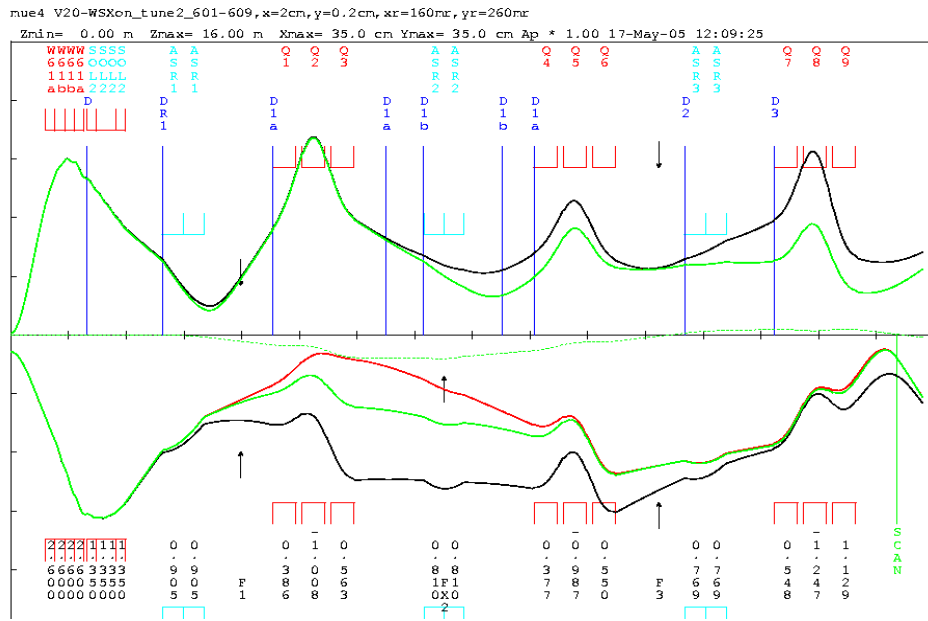
10^{22} p/cm²



Neutron Fluence

J. Bokros et. al, Carbon 1971, Vol. 9, p. 349

Transport and TRACK calculations



TRANSPORT: *PSI Graphic Transport framework* by U. Rohrer, based on a CERN-SLAC-FermiLab version by K.L. Brown et al.

0% $\Delta p/p$ 1st

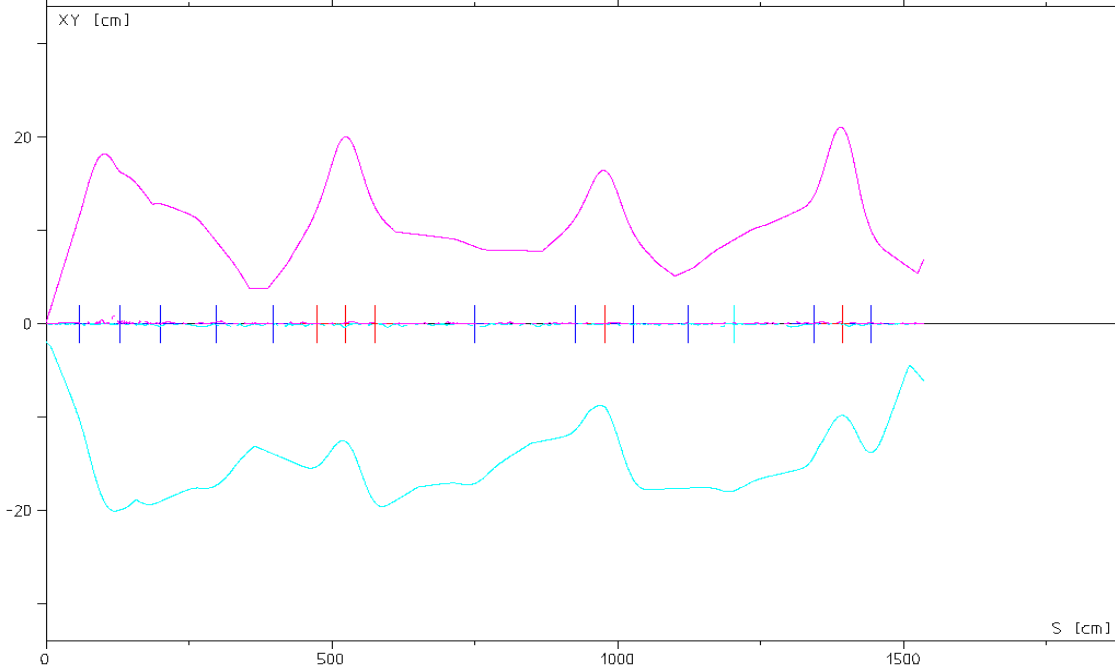
3% $\Delta p/p$ 1st

3% $\Delta p/p$ 2nd

$\Delta p/p$ (FWHM): 5% - 9.5%

T_R_A_C_K 8.6
 17-MAY-2005/12:16:12

FOCUS= 1534cm MAXSTEP=0.5cm
 RAYS= 290 from in_0-10_200nr_0-3k.dot
 KINETIC= P=28MeV/c XB=0 YB=0 ZO=129.35001cm ANG=180deg

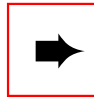


TRACK: *Three-dimensional Ray Tracing Analysis Computational Kit*, developed by PSI magnet section (V. Vrankovic, D. George)

Solenoid versus quadrupole

First order transfer matrix for static magnetic system with midplane symmetry:

$$\mathbf{R} = \begin{pmatrix} R_{11} & R_{12} & 0 & 0 & \dots & R_{16} \\ R_{21} & R_{22} & 0 & 0 & \dots & R_{26} \\ 0 & 0 & R_{33} & R_{34} & \dots & \dots \\ 0 & 0 & R_{43} & R_{44} & \dots & \dots \\ \vdots & \vdots & \vdots & \vdots & \ddots & \vdots \end{pmatrix}$$



$$\begin{aligned} x_1 &= R_{11}x_0 + R_{12}x'_0 + R_{16}\frac{\Delta p}{p} \\ x'_1 &= R_{21}x_0 + R_{22}x'_0 + R_{26}\frac{\Delta p}{p} \\ &\vdots \end{aligned}$$

First order transfer matrix for a solenoid, mixing of horizontal and vertical phase space:

$$\mathbf{R} = \begin{pmatrix} R_{11} & R_{12} & R_{13} & R_{14} & \dots & R_{16} \\ R_{21} & R_{22} & R_{23} & R_{24} & \dots & R_{26} \\ R_{31} & R_{32} & R_{33} & R_{34} & \dots & \dots \\ R_{41} & R_{42} & R_{43} & R_{44} & \dots & \dots \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \end{pmatrix}$$



$$\begin{aligned} x_1 &= R_{11}x_0 + R_{12}x'_0 + R_{13}y_0 + R_{14}y'_0 + R_{16}\frac{\Delta p}{p} \\ x'_1 &= R_{21}x_0 + R_{22}x'_0 + R_{23}y_0 + R_{24}y'_0 + R_{26}\frac{\Delta p}{p} \\ &\vdots \end{aligned}$$

Mixing of phase space might lead to an increase of beam spot size

Rotation Θ of phase space: $\Theta = \frac{B \cdot l_{eff}}{2(B\rho)}$ $\tan(\Theta) = -\frac{R_{31}}{R_{11}} = \frac{R_{13}}{R_{33}}$ $\Theta = 90^\circ$: x-y PS exchanged

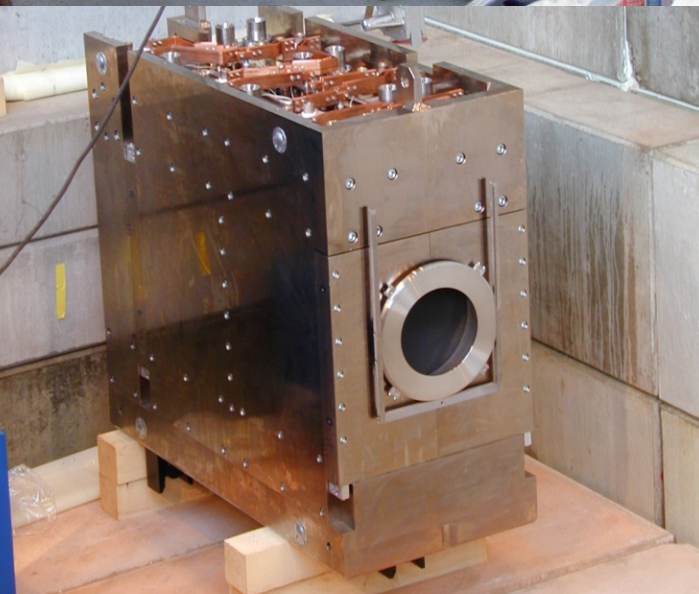
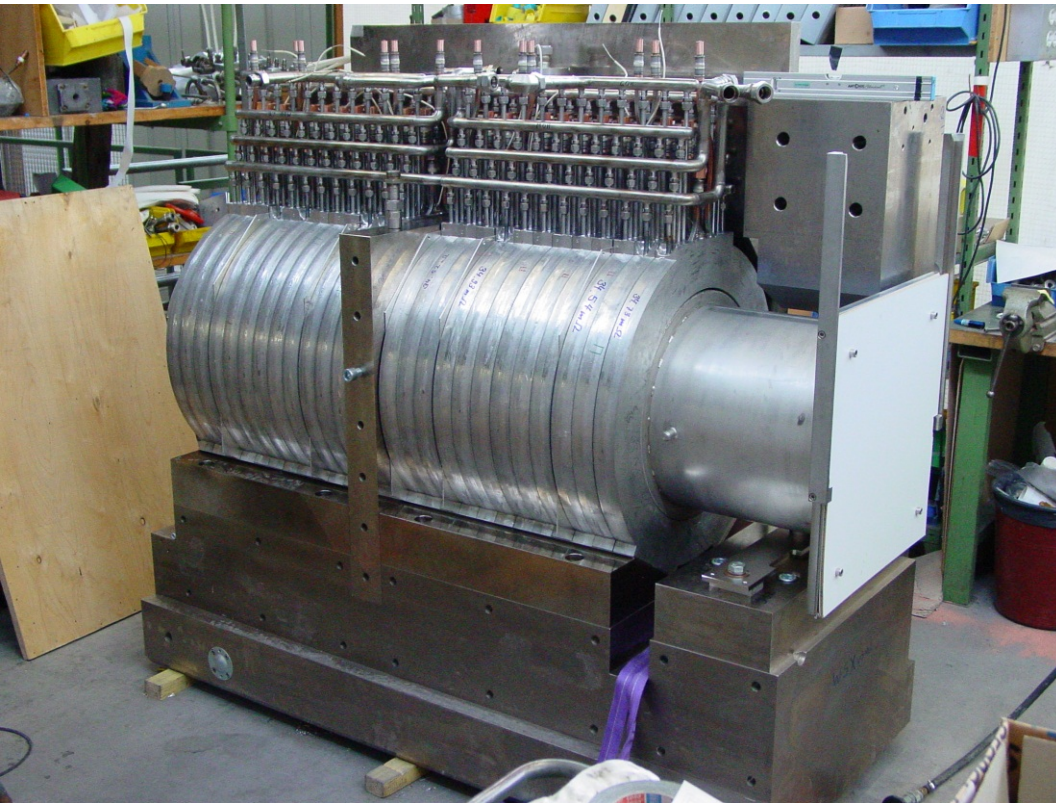
$$\mathbf{R} = \begin{pmatrix} 0 & 0 & R_{13} & R_{14} & \dots & R_{16} \\ 0 & 0 & R_{23} & R_{24} & \dots & R_{26} \\ R_{31} & R_{32} & 0 & 0 & \dots & \dots \\ R_{41} & R_{42} & 0 & 0 & \dots & \dots \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \end{pmatrix}$$

Focusing powers $P_{S,T}$ of solenoid and triplet at same power dissipation in device:

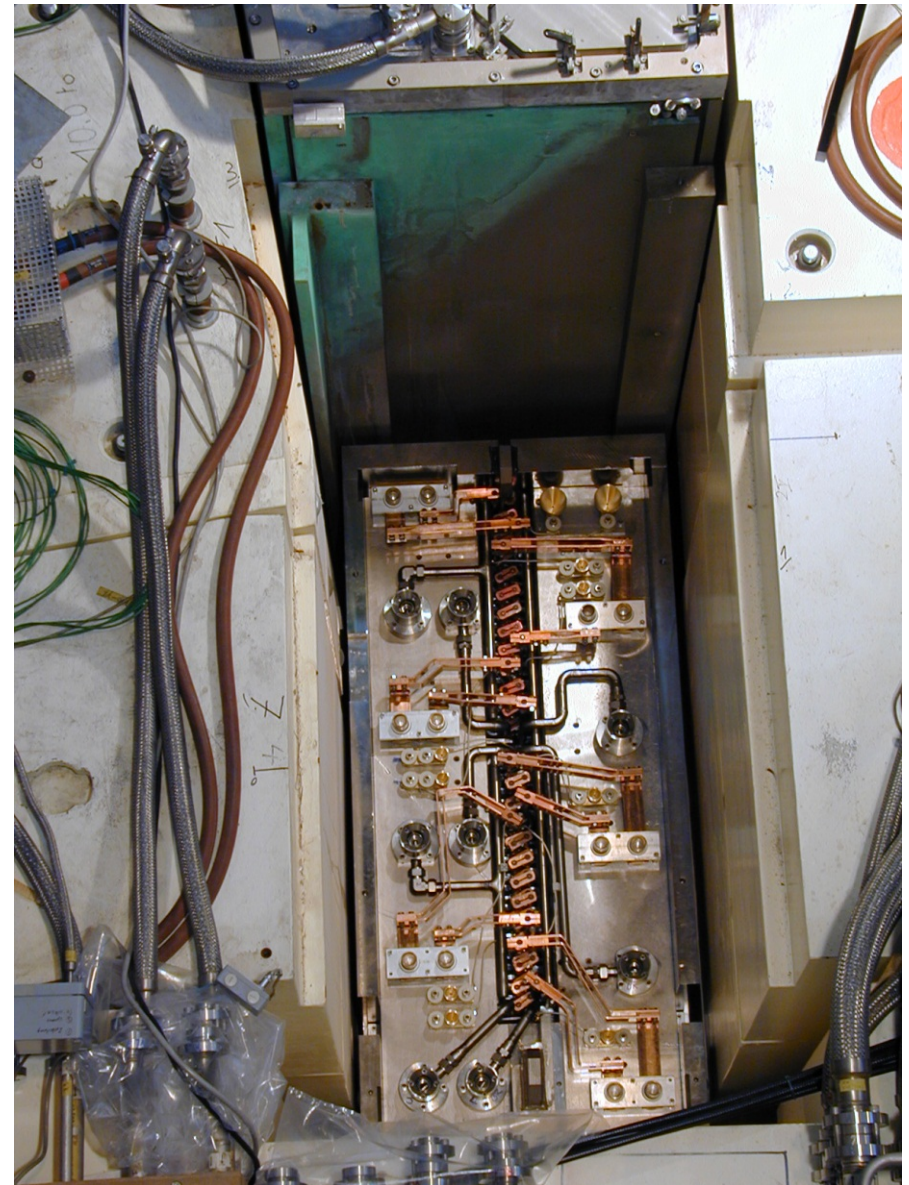
$$\begin{aligned} 1/f &= P \\ P_T &= P_S \cdot [l_{eff}^2 / (2a^2)] \\ P_T &> P_S \quad \text{if} \quad l_{eff} > \sqrt{2}a \end{aligned}$$

Azimuthal symmetry of solenoids leads to larger acceptance

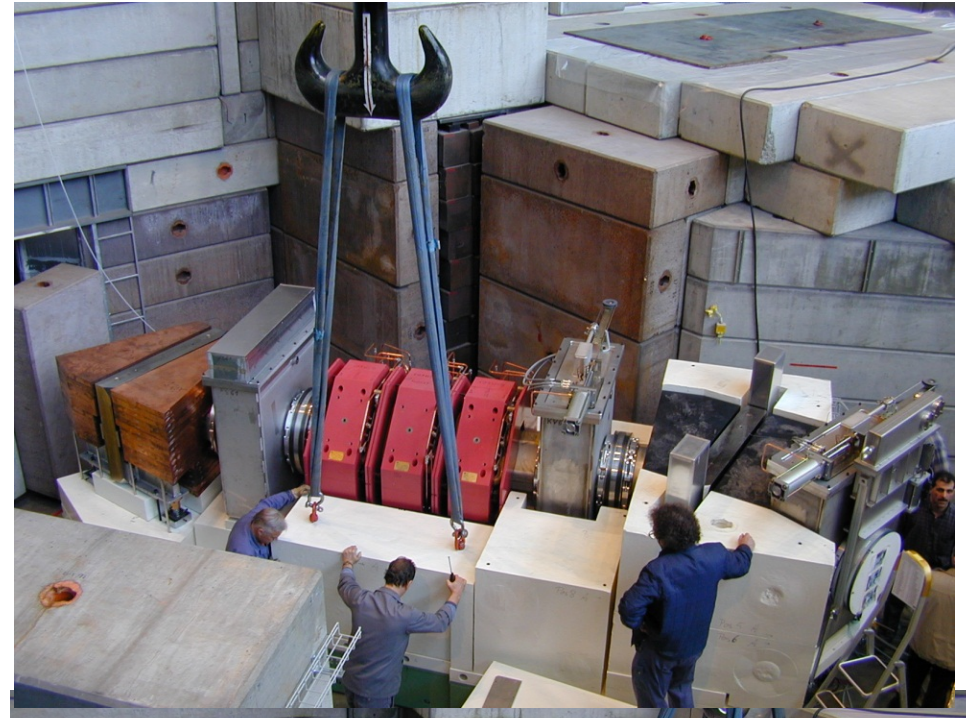
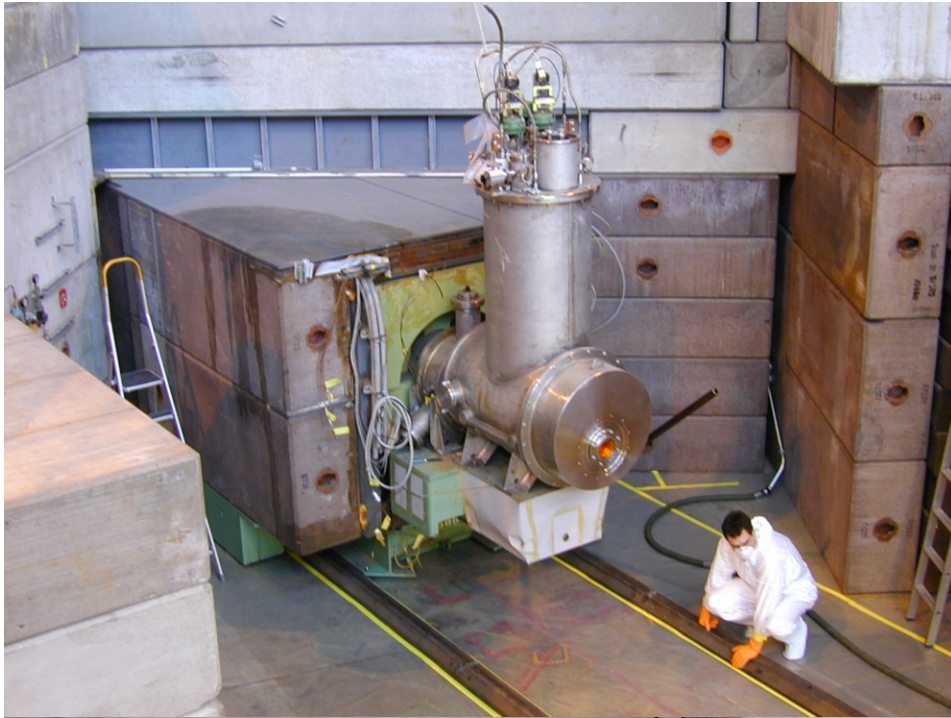
Double-solenoid WSX61/62



$B_{\max} = 3.5 \text{ kG}$
 $\varnothing_i = 500 \text{ mm}$



Installation of a section of μ E4 in 2004



Discussion

- PSI concept is optimized for dual use of beam (Meson and Neutron Production); C = low-z material; strong focus at target: minimize emittance growth
- beam loss at 40mm C-target:
 - 10% inelastic nuclear interactions; 20% collimation of spent beam
- rotating graphite target concept with radiation cooling was optimized over many years; lifetime limited by anisotropy of graphite and resulting wobbling from radiation damage; pyrolytic graphite not suited!
- service and exchange systems, Hotcell are VERY IMPORTANT for practical operation
- Muon figures: $\approx 5 \cdot 10^8 \mu^+/\text{s}$ possible @ $p=28\text{MeV}/c$; $\Delta p/p=9.5\%_{\text{FWHM}}$;
 $\varepsilon_{x/y} = 5/10 \cdot 10^{-3} \text{m} \cdot \text{rad}$
T. Prokscha, et al., Nucl. Instr. and Meth. A (2008), doi:10.1016/j.nima.2008.07.081
- activation after one year: order of 1...5 Sv/h; thanks to Graphite this is low compared to heavy target materials!
- issues: Tritium production in porous material; oxidation of graphite with poor vacuum of 10^{-4}mbar ; carbon sublimation at higher temperatures; wobbling of wheel caused by inhomogeneous radiation damage