



Optical Diagnostics

T. Tsang, BNL, March 17, 2006



- tight environment
- high radiation area
- non-serviceable area
- passive components
- optics only, no active electronics
- transmit image through flexible fiber bundle

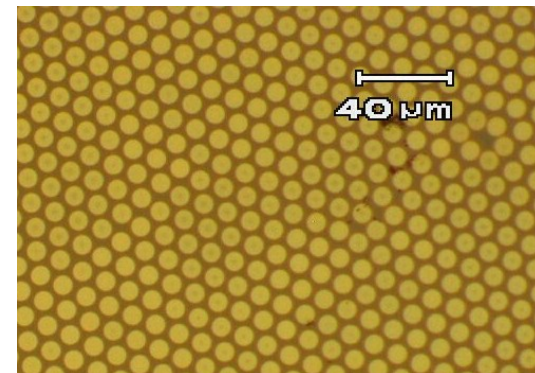
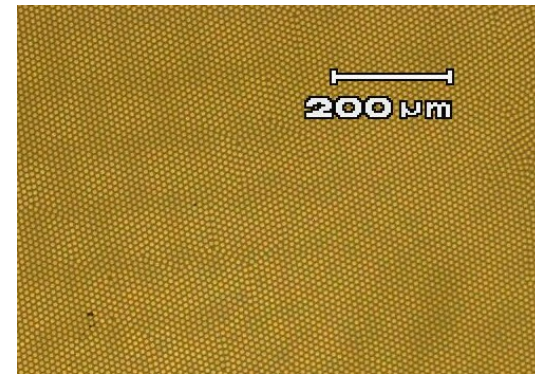


Optical Diagnostics

SMD camera

CCD size: 13.4 x 13.4 mm
Pixels: 960x960
Single frame: 240x240 pixels
57,600 picture elements
Reduced pixel size: 56 x 56 μm

glass imaging fiber bundle
Core size: 12 μm , diameter: 1/8"



Total fiber counts ~50,000 in 3.17 mm diameter
Imaging ~243 x 243 fibers on 960 x 960 CCD array

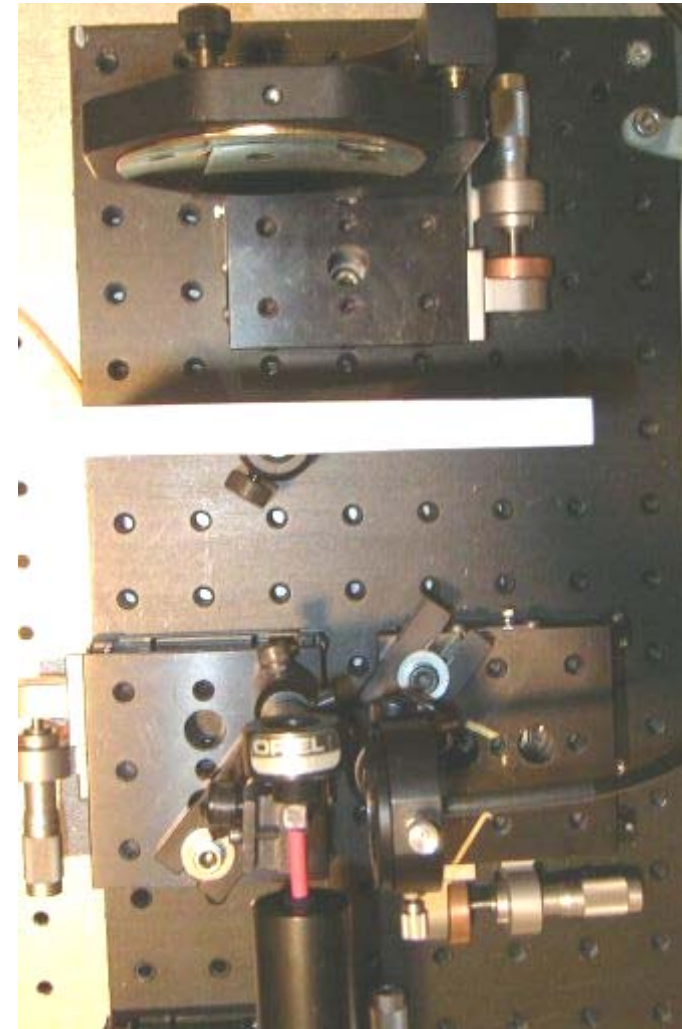
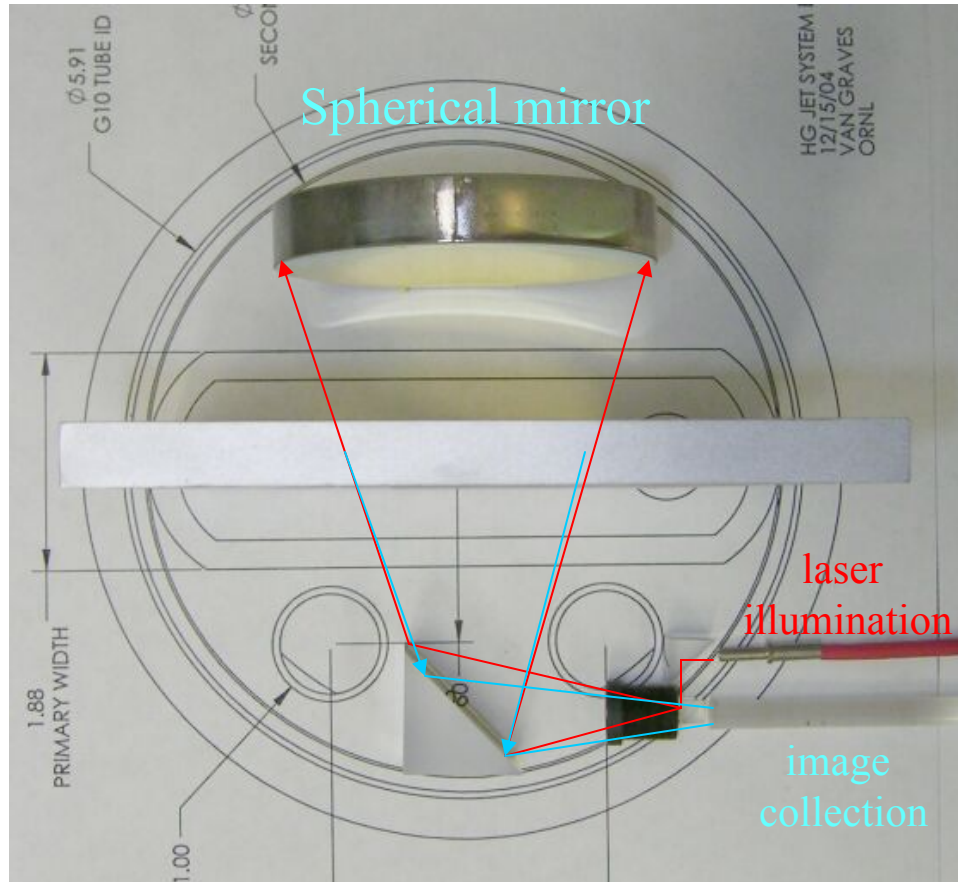
~1 imaging fiber on ~4x4 pixels on full frame

~1 imaging fiber on ~1 pixel on a single frame



Optical Diagnostics

retroreflected illumination

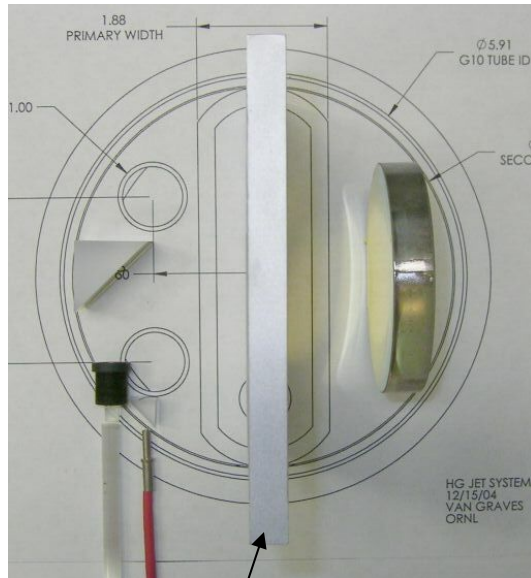


Works OK in this tight environment



Optical Diagnostics

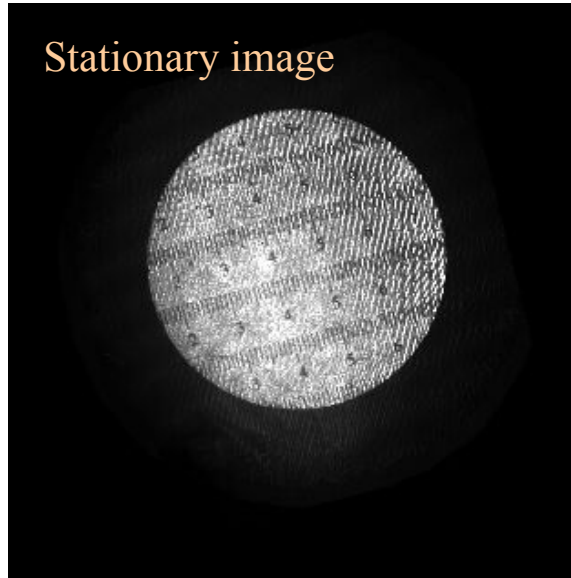
An optical chopper in motion @ 4 kHz



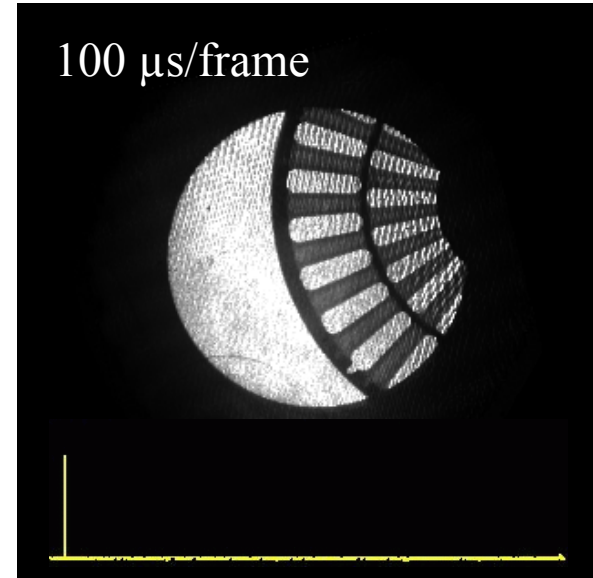
Velocity @ ~40 m/s



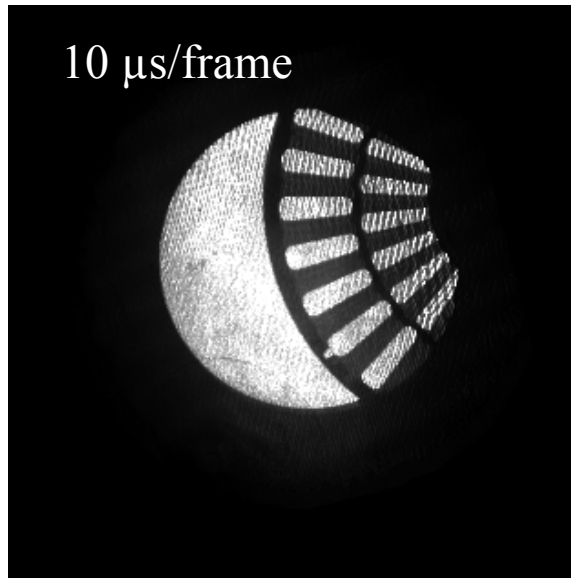
Stationary image



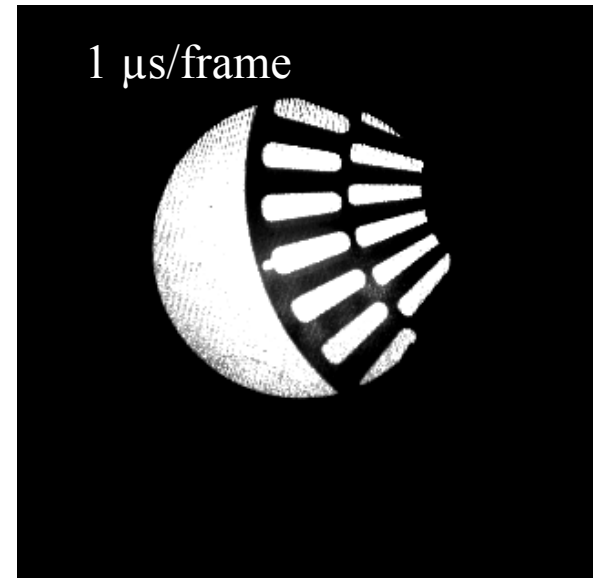
100 μ s/frame



10 μ s/frame



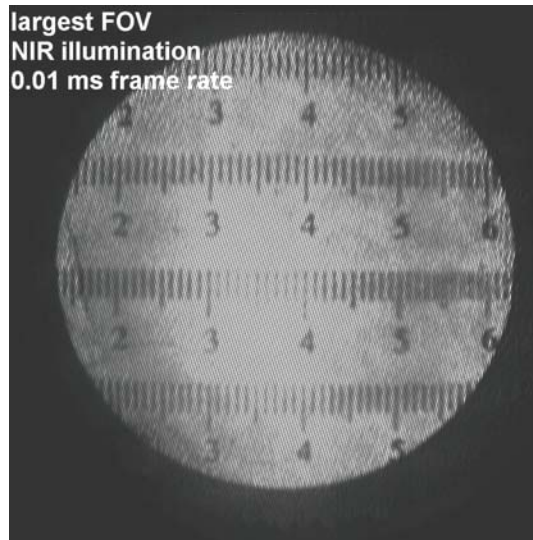
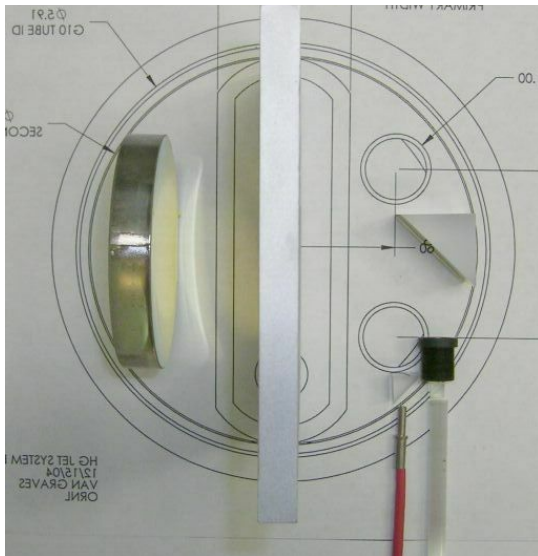
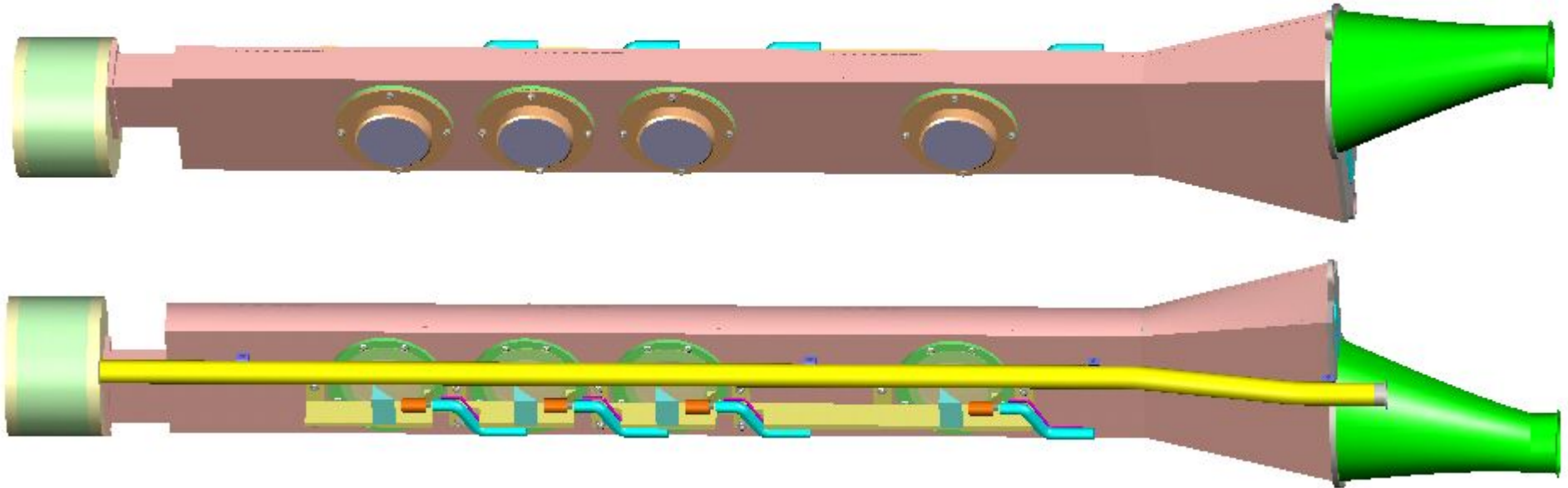
1 μ s/frame





Optical Diagnostics

optical design in secondary containment



One set of optics
per viewport

Conceptual design
completed

Irradiation Studies of Optical Components - I



CERN, ~ April 15-24, 2005
 1.4 GeV proton beam
 4×10^{15} proton
 Irradiation dose: equivalent to
 40 pulses of 24 GeV proton beam
 28 TP/pulse
 total of 1.2×10^{15} proton

Received radiation dose:
 3231 Gy, ~ 323 krad

Schott glass imaging fiber
 not good

	A	B	C	D	E
1		13-Jul-2005			
2		Results of optical components irradiated at CERN on April 15, 2005			
3		proton beam energy: 1.4 GeV			
4		no. of protons: 4×10^{15}			
5		transmittance and reflectance measured at the HeNe wavelength			
6					
7	item #	components	before	after	results
8	2	Large gold mirror reflectance	0.910	0.920	no change
9	3	Small gold mirror reflectance	0.930	0.940	no change
10	4	50/50 beam splitter: transmittance	0.450	0.360	drop 20%
11	4	50/50 beam splitter: reflectance	0.530	0.423	drop 21%
12	5	imaging lens: transmittance	0.880	0.610	drop 31%
13	6	1-mm thick sapphire plate	0.863	0.867	no change
14	7	1-mm thick fused silica	0.914	0.859	drop 5%
15					
16	1	3-feet long imaging fiber	0.394	0.000	no measureable light transmitted at the HeNe or 800 nm wavelengths
17					
18					

Irradiation Studies of Optical Components - II

CERN, ~ Oct. 24, 2005

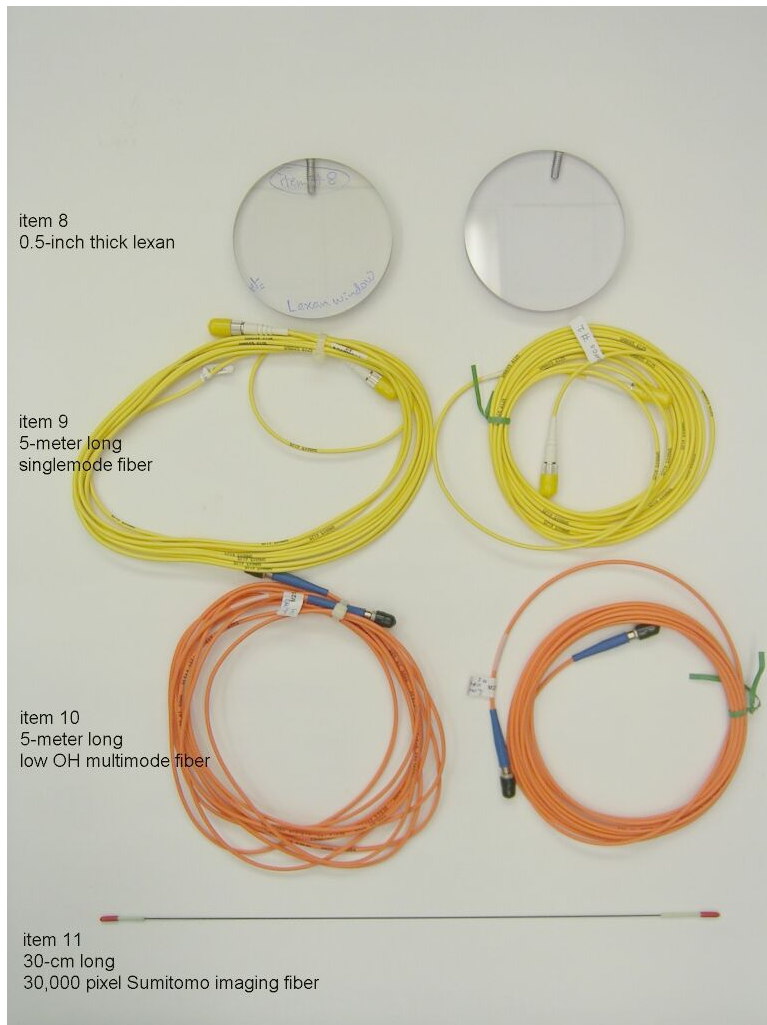
1.4 GeV proton beam

5×10^{15} proton

Irradiation dose: equivalent to

40 pulses of 24 GeV proton beam

total of 5×10^{15} proton



28-Dec-2005

Results of optical components irradiated at CERN on Oct. 24, 2005

proton beam energy: 1.4 GeV

no. of protons: 5×10^{15}

transmittance measurements at 650 & 850 nm wavelengths

item #	components	wavelength @ 650 nm			wavelength @ 850 nm		
		before	after	results	before	after	results
8	0.5-inch thick Lexan window	0.840	0.830	no change	0.940	0.900	drop 4%
9	5-meter singlemode fiber	0.600	0.022	drop 96%	0.420	0.330	drop 22%
10	5-meter multimode low-OH fiber	0.830	0.850	no change	1.000	1.020	no change
11	30-cm long Sumitomo imaging fiber	0.850	0.640	drop 25%	0.670	0.710	no change

overall radiation activity ~ 3 times above background on dec 16, 2005

Sumitomo fused silica imaging fiber
is good

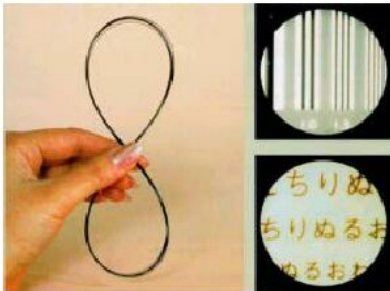
Sumitomo imaging fibers

TP03105B

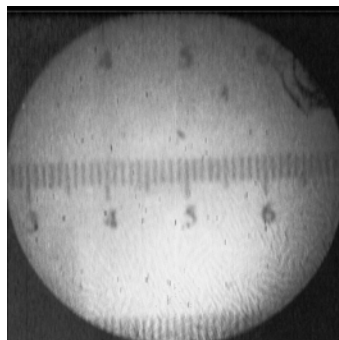
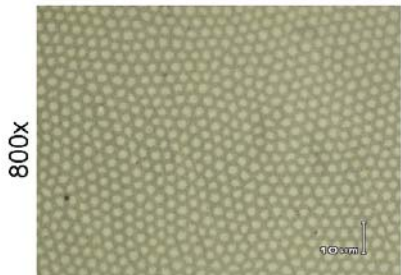
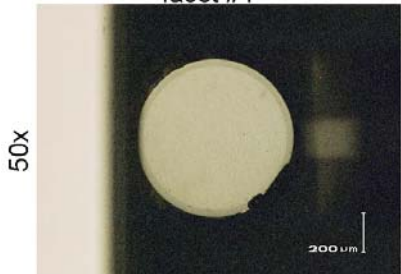


Product Lineup

Rad-hard to 1 Mrad



IGN-08/30 sample
0.3-meter
30,000 pixels
facet #1



	IGN-02/03	IGN-028/06	IGN-035/06	IGN-037/10	IGN-05/10	IGN-08/30	IGN-15/30	IGN-20/50
Number of picture elements	3,000	6,000	6,000	10,000	10,000	30,000	30,000	50,000
Jacketing diameter (um)	200	280	350	370	500	800	1,500	2,000
Picture elements area diameter (um)	180	252	315	333	450	720	1,350	1,800
Coating diameter (Primary) (um)	250	340	420	450	590	960	1,900	2,400
Coating diameter (Secondary) (um)	---	---	---	---	---	---	2,500	3,000
Circularity	>= 0.93							
Core material	GeO2 Containing Silica							
Cladding material	F Containing Silica						Pure Silica	
Coating material	Silicone						Silicone + PFA	
Numerical aperture	0.35						0.30	
Lattice defect (%)	<= 0.1							
Allowable bending radius (mm)	10	15	15	20	25	40	75	100
Allowable max temp. (C)	150							

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Cost per foot	\$78	\$158	\$305
Cost in 10 meter	\$2574	\$5214	\$10065
Total cost for 4 fibers (40 meter)	\$10.3k	\$20.8k	\$40.3k

price quote

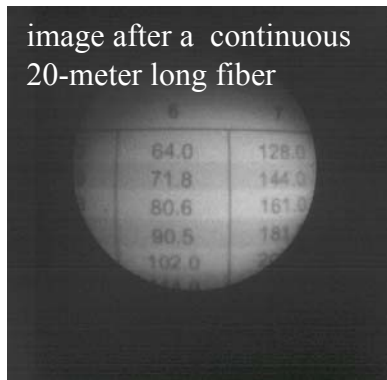
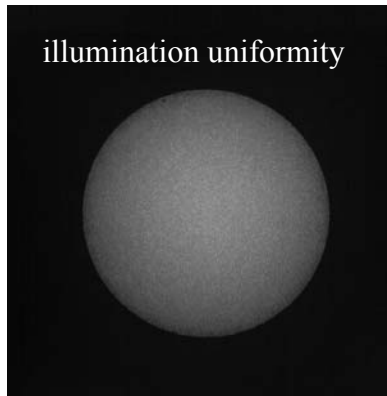
continuous
10-20 meter
available

continuous
10 meter
maybe available

Fujikura imaging fibers



Fujikura data, FIGH-30
A continuous 20-meter fiber
30,000 pixel imaging fiber



ULTRATHIN IMAGEFIBER SPECIFICATIONS (FIGH series N-Type 50k-100k)

Table 3

Item	FIGH-30-850N	FIGH-50-1100N	FIGH-70-1300N	FIGH-100-1500N
Number of picture elements(nominal)	30,000	50,000	70,000	100,000
Imagecircle diameter (um)	790 ± 50	1,025 ± 80	1,200 ± 100	1,400 ± 120
Fiber diameter (um)	850 ± 50	1,100 ± 80	1,300 ± 100	1,500 ± 120
Coating diameter (um)	950 ± 50	1,200 ± 100	1,450 ± 100	1,700 ± 150
Minimum bending radius (mm)	90 ^{*1} _50 ^{*2} _	110 ^{*1} _80 ^{*2} _	150 ^{*1} _100 ^{*2} _	200 ^{*1} _130 ^{*2} _
Coating material	Silicone resin			
Lattice defect (%)	< 0.1			
Uncircularity (%)	< 5			
length/pc	Maximum length of 1pc : 10ft Cut and rough polish are available. Cut length of 1pc : Customer order			

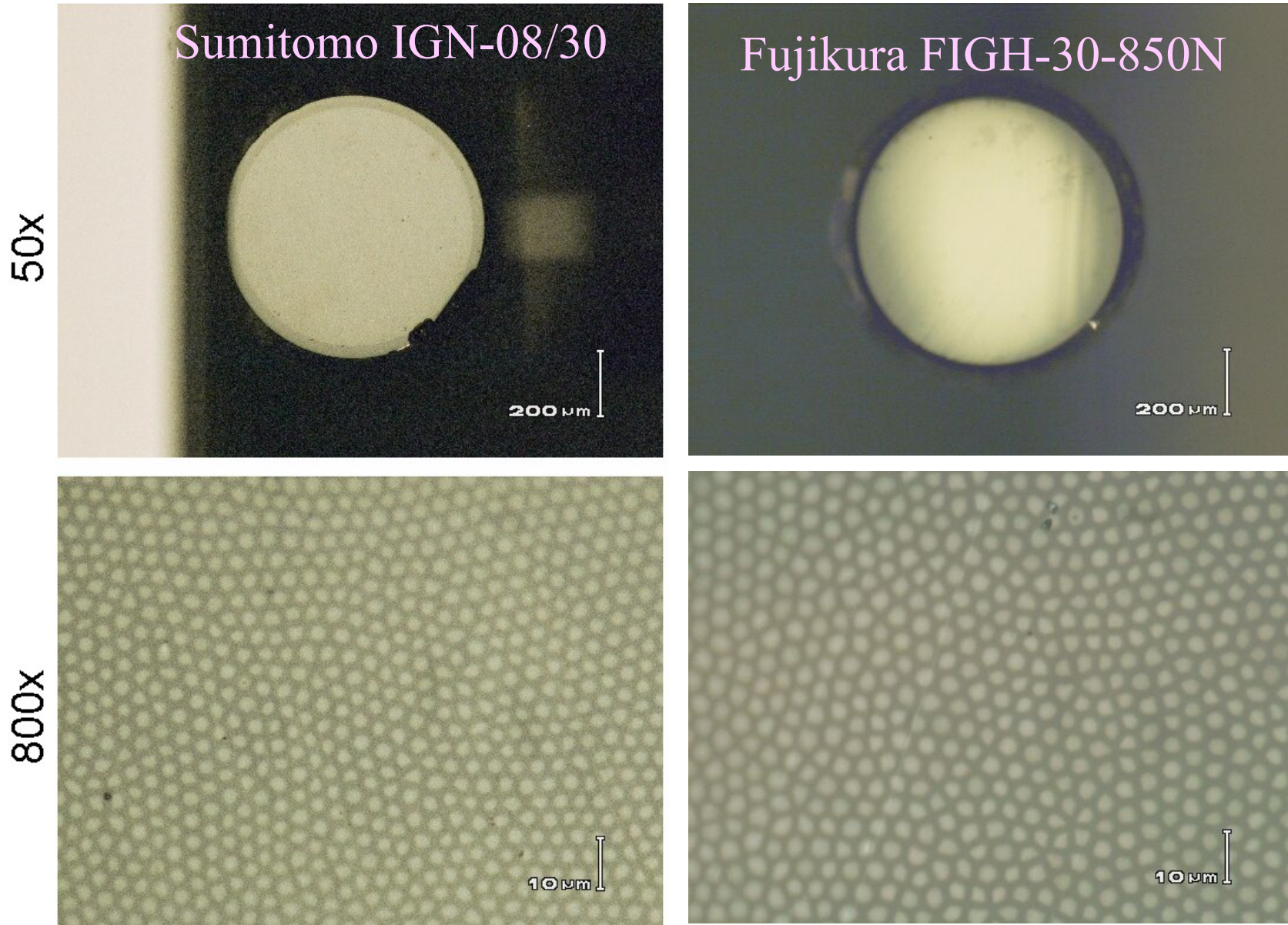
Cost per foot	\$85	\$250		\$540
Cost in 10 meter	\$2805	\$8250		\$17.8k
Total cost for 4 fibers (40 meter)	\$11.2k	\$33k		\$71.8k

unofficial price info

official price info

Cost/foot	\$210	\$371.4		
Cost in 10 meter	\$6,935.65	\$12,256.7		
Cost in 20 meter	\$15,607.9			
Total cost for 4 fibers (40 meter)	\$27,742.6	\$49,026.8		

30,000 picture elements



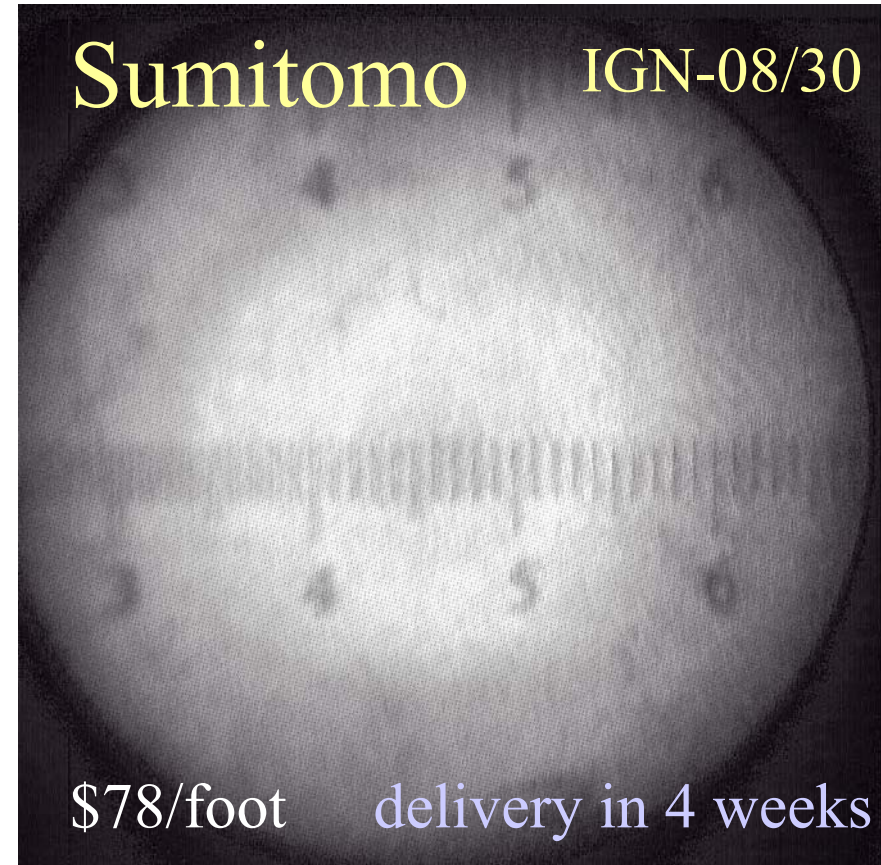
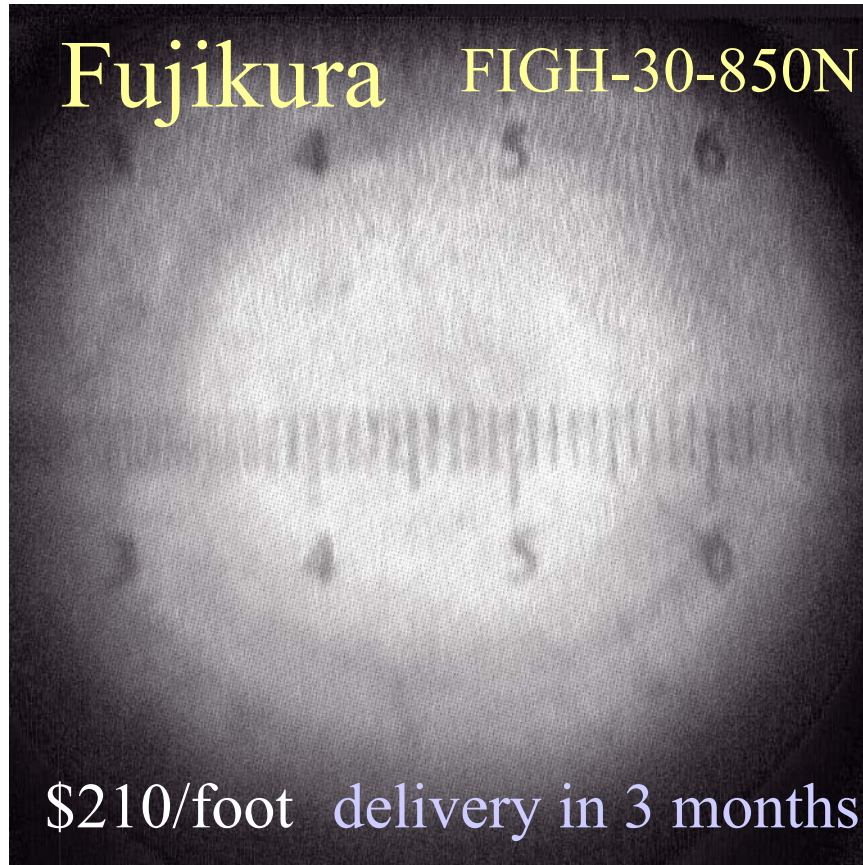
NO significant difference in the uniformity of imaging fibers

Image quality comparison

25 cm long

30,000 pixels, 1-mm diameter

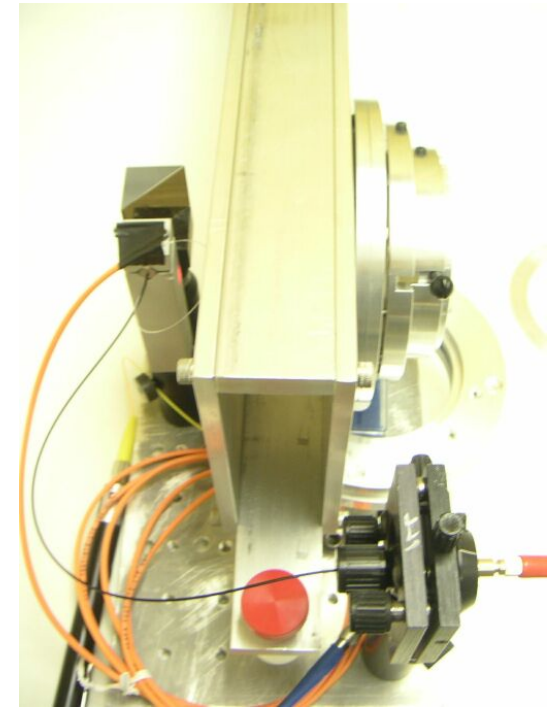
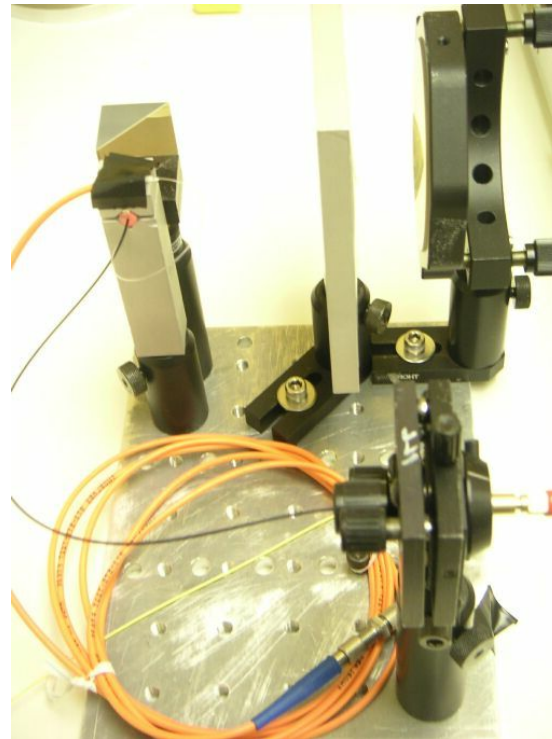
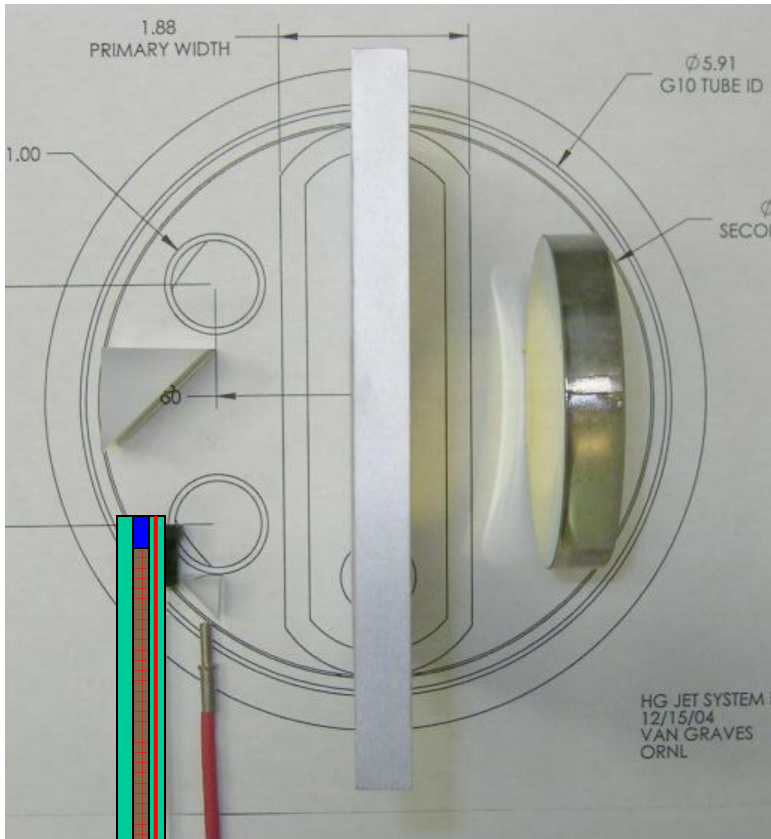
30 cm long



camera SMD illumination
NIR pulse, 10 us/frame

NO significant difference in image quality
Should go with Sumitomo fibers
(20 meters have been ordered)

All-in-one optical setup



Grin objective lens
imaging fiber – 1 mm
illumination fiber
fiber holder

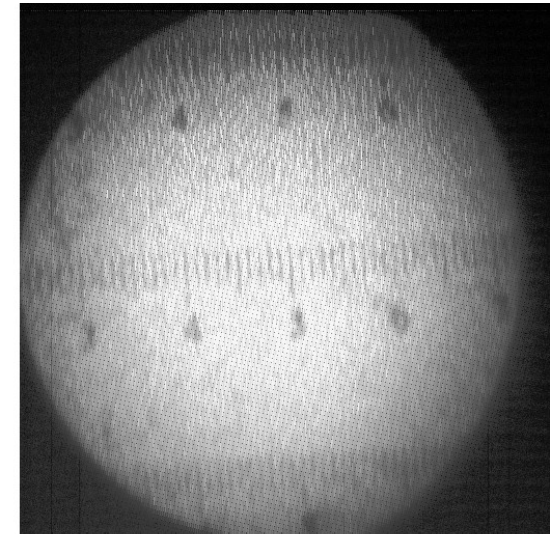
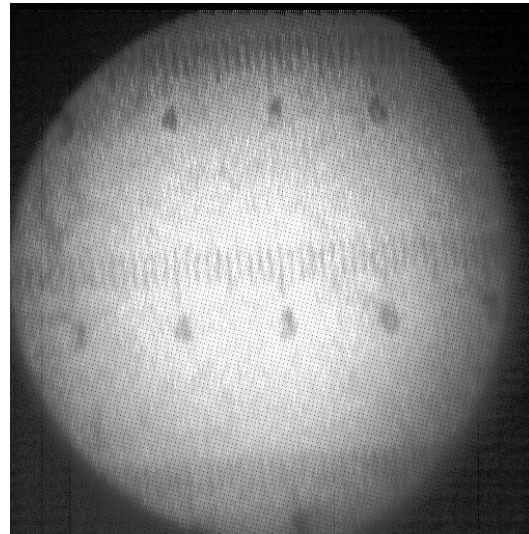
implementation depends on the radiation hardness test on the Grin objective lens

All-in-one images

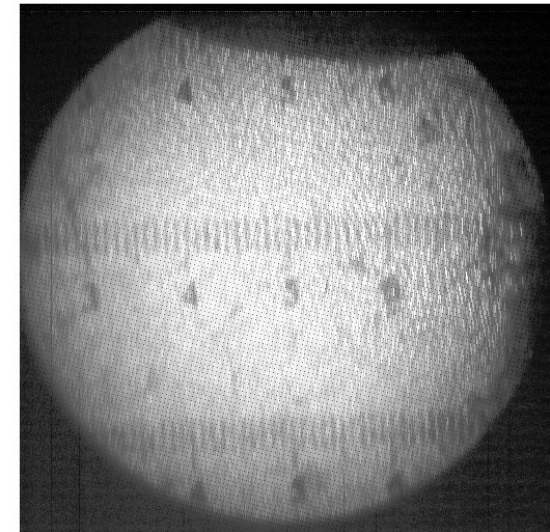
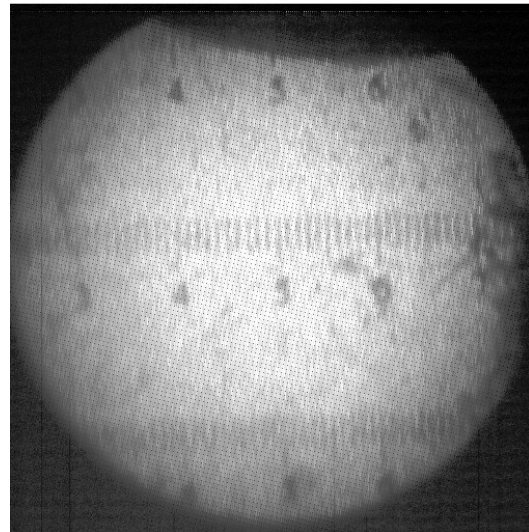
0.1 ms NIR pulse

0.01 ms NIR pulse

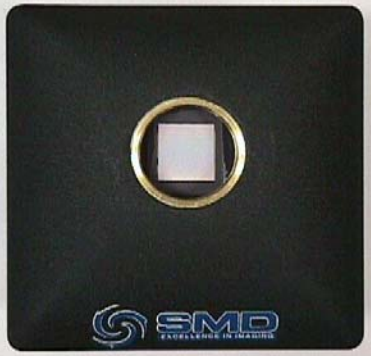
Sumitomo IGN-08/30



Fujikura FIGH-30-850N



CCD cameras



SMD 64KIM camera

CCD size: 13.4 x 13.4 mm
Pixels: 960x960
Single frame: 240x240 pixels
57,600 picture elements
frame rate: 16 frames up to 1 μ s/frame



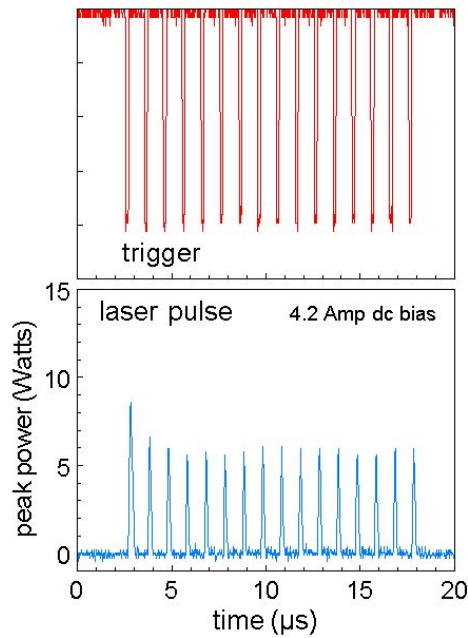
FastVision

CCD size: 15.4 x 12.3 mm
Pixels: 1280x1024
Single frame: FPGA programable
1.3 M picture elements
Frame rate: 500/s @ full resolution
2500/s @ 200x1280
Shutter speed down to 1 μ s
Storage of 800 frames @ full resolution

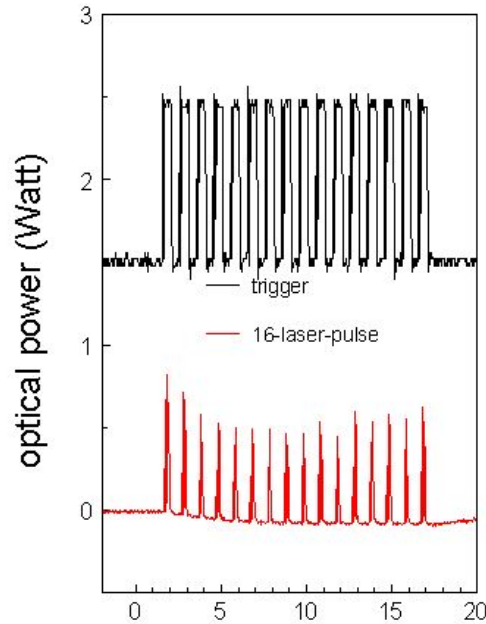
CERN Olympus Encore PCI 8000S
4 kHz recording rate, 25 μ s electronic shutter

Laser sources

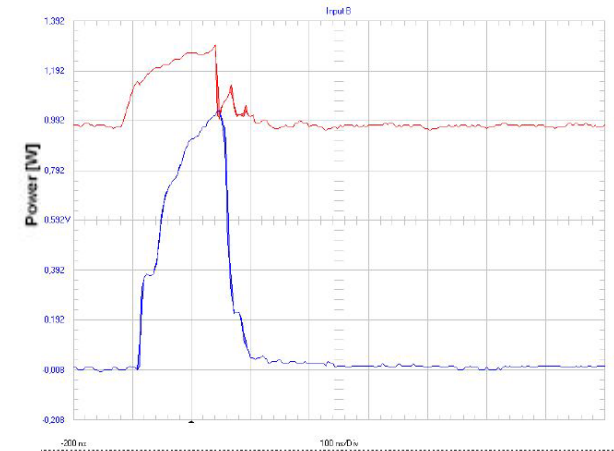
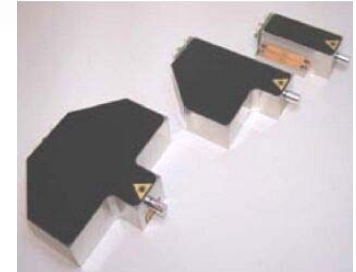
Laser diode, SLI 15-W, Class IV
 Power = 15 Watts
 $I_{th} = 4.5$ Amp
 $\lambda = 808$ nm



JDS Uniphase
 Laser diode, SDL-2300-L2
 Power = 1 Watts
 $I_{th} = 0.3$ Amp
 $\lambda = 850$ nm



BDL20-808-F6
 s/n: 05091745



Parameter	Value	Unit
Temperature	25	$^{\circ}$ C
Rated power	20	W
Current at rated power	35.38	A
Maximum current	41.63	A
Threshold current	9.2	A
Center wavelegth	808.6	nm
Linewidth FWHM	2.64	nm



Optical Diagnostics

Conclusion

1. Passive optical components
2. Image transmit through 10-meter long flexible rad-hard imaging fiber bundle
3. Laser illumination through spherical retroreflecting mirror
4. 4 sapphire viewports, 6-inches apart
5. 1 fast ($1 \mu\text{s}/\text{frame}$) CCD camera, ~ 3 slower ($250 \mu\text{s}/\text{frame}$) camera
6. New laser and optics have potential to illuminate all viewports with one laser
7. A mark-up run will be assembled in May 2006

