

RADIATION EFFECTS ON FUSION MAGNET COMPONENTS – 1: SUPERCONDUCTORS

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Introduction: The ITER-Magnets, Neutron Spectra
Low Temperature Superconductors
Stabilizer
HTS
Conclusions

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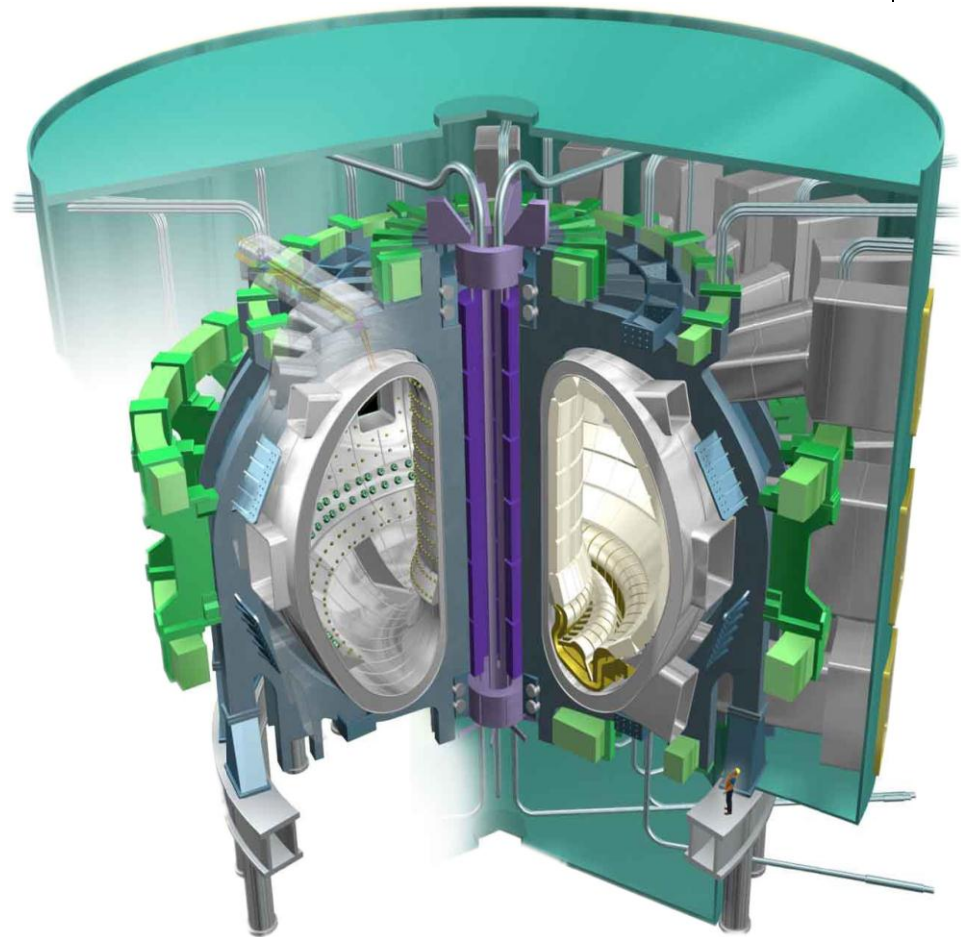


INTRODUCTION

Overview: ITER

Main Parameters of ITER

Total fusion power	500 MW
Q	≥ 10
Average 14MeV neutron wall loading	$\geq 0.5 \text{ MW/m}^2$
Plasma inductive burn time	300-500 s
Plasma major radius (R)	6.2 m
Plasma minor radius (a)	2.0 m
Plasma current (I_p)	15 MA
Toroidal field at 6.2 m radius (B_T)	5.3 T



ITER Magnet System (5 K / 6.5 K)

Toroidal Field (TF) Coils
($B_{\max} \sim 12 \text{ T}$, $I = \sim 70 \text{ kA}$)

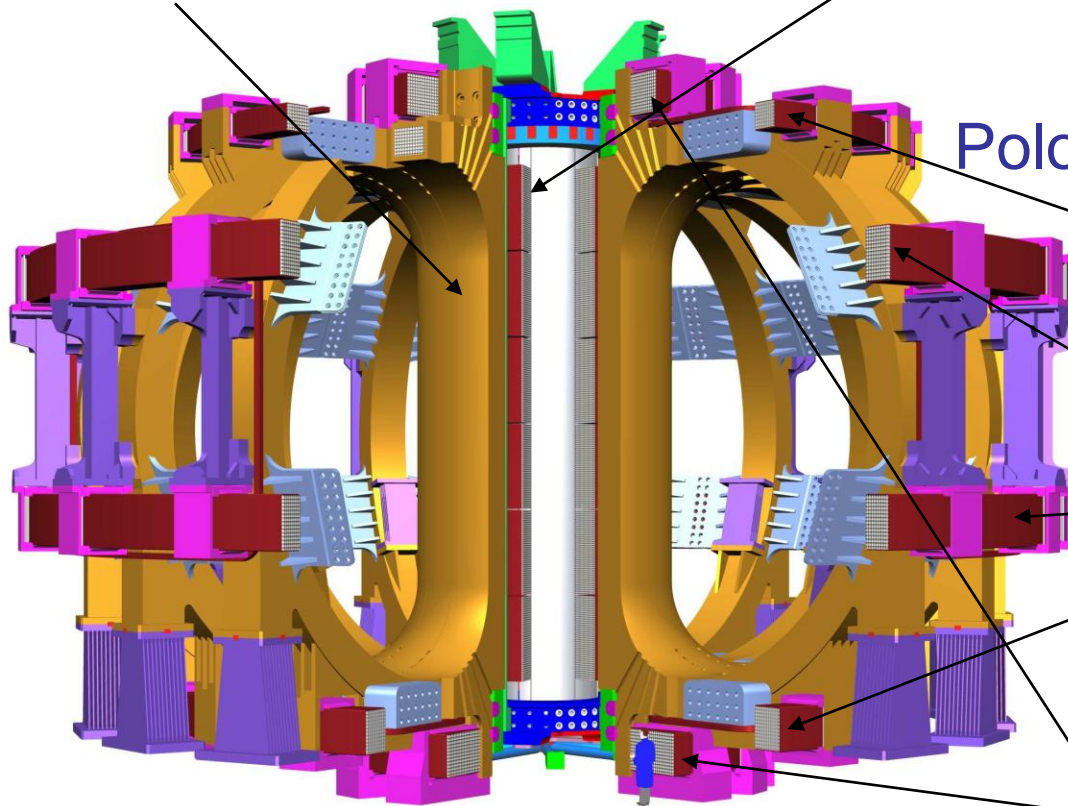
Central Solenoid (CS)
($B_{\max} \sim 13 \text{ T}$)

Poloidal Field (PF) Coils

$B_{\max} \sim 5 \text{ T}$

$B_{\max} \sim 4 \text{ T}$

$B_{\max} \sim 6 \text{ T}$



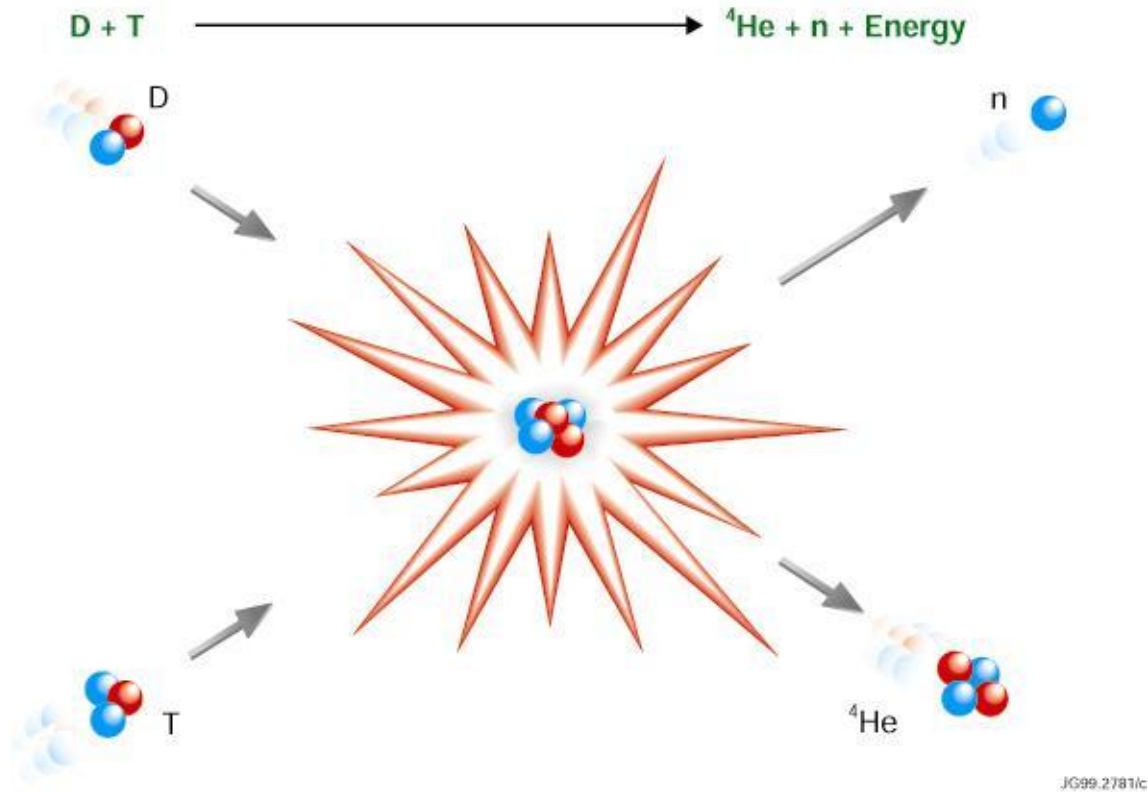
Nb_3Sn and NbTi



- The ITER project sets new limits for conductor and coil dimensions:
 - Currents of up to **68 kA**
 - Coils of up to **13 m** (Nb₃Sn) and **24 m** (NbTi) in diameter
- More than **530 t of Nb₃Sn** strands are required for the TF and CS coils
- About **300 t of NbTi** strands are required for the PF and CC coils
- HTS current leads are fabricated using Bi-2223 tapes up to **68 kA**

The ITER magnet system is a challenge for industry,
worldwide ...

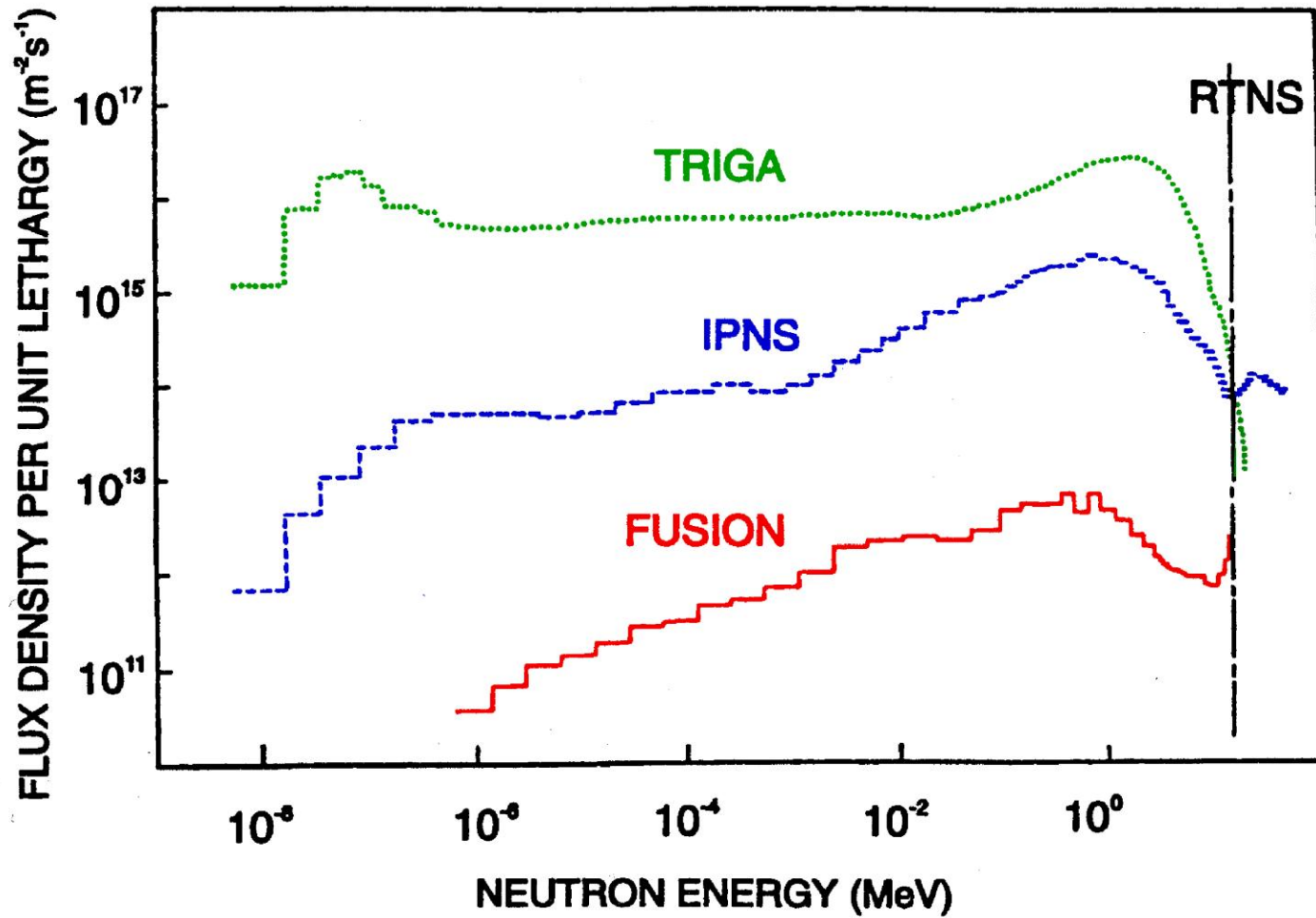




Production of 14 MeV neutrons – deposition of energy in the “first wall” → substantial materials problems ($\sim 1 \text{ MW/m}^2$)!

At the magnet location: Attenuation by a factor of $\sim 10^6$. Scattering processes lead to a “thermalization” of the neutrons!





DAMAGE ENERGY SCALING

$\sigma(E)$ neutron cross section
 $T(E)$ primary recoil energy distribution
 $F(E)$ neutron flux density distribution
 t irradiation time in the neutron spectrum $F(E)$



$\langle \sigma(E) \cdot T(E) \rangle$ displacement energy cross section

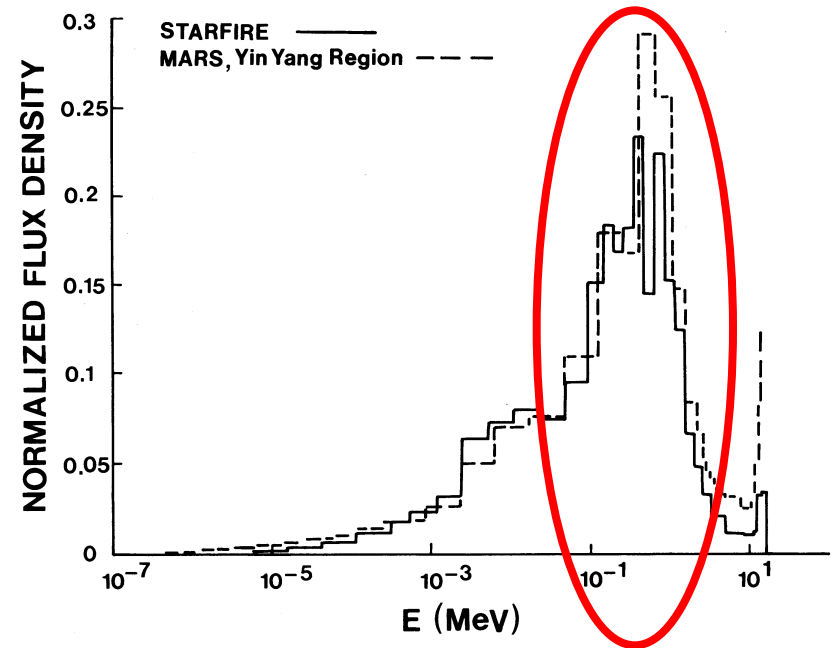
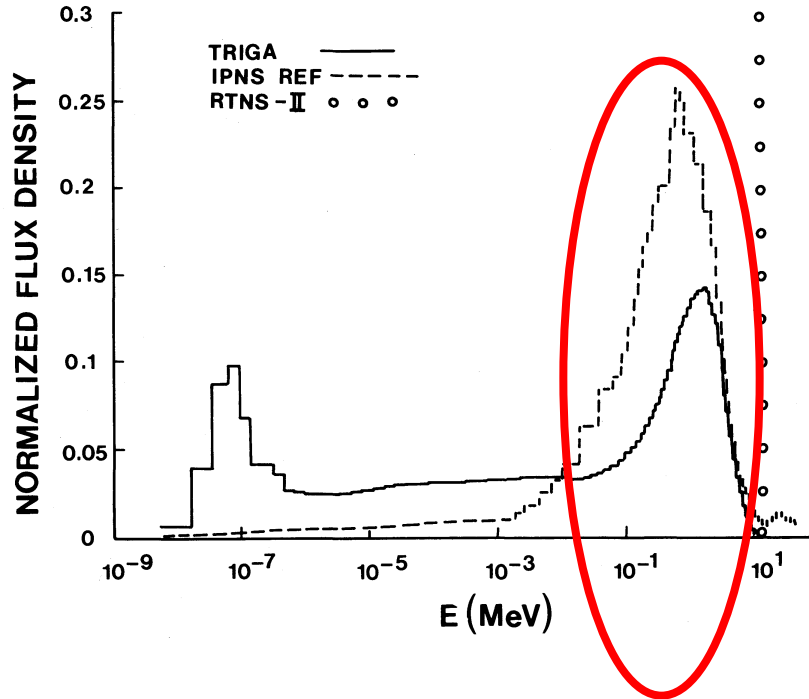
$E_D = \langle \sigma(E) \cdot T(E) \rangle \cdot F(E) \cdot t$ damage energy (total energy transferred to each atom in the material)

SUCCESSFUL SCALING OF T_c AND J_c IN METALLIC SUPERCONDUCTORS



PREDICTIONS OF PROPERTY CHANGES IN AN UNAVAILABLE NEUTRON SPECTRUM ARE FEASIBLE!







Normalized group flux densities:
 excellent agreement with power plant design studies





SUPERCONDUCTORS

Radiation will affect

⊗ TRANSITION TEMPERATURE T_c

- through disorder:  unlikely in alloys
-  effective in metals and ordered compounds

⊗ NORMAL STATE RESISTIVITY ρ_n

- through the introduction of additional scattering centers
-  very small in alloys
-  significant in metals and ordered compounds

⊗ UPPER CRITICAL FIELD H_{c2}

- through the same mechanism: $\rho_n \propto 1/\ell \propto \kappa \propto H_{c2}$

⊗ CRITICAL CURRENT DENSITY J_c

- through the production of pinning centers



DAMAGE PRODUCTION in LT SUPERCONDUCTORS

FAST NEUTRONS ($E > 0.1$ MeV)

Displacement cascade initiated by the primary knock-on atom, if its energy exceeds 1 keV

EPITHERMAL NEUTRONS (1 – 100 keV)

Point defect clusters

THERMAL NEUTRONS

Transmutations, point defects

γ -rays: No influence

NB: Stable collision cascades in materials with low conductivity, e.g. HTS



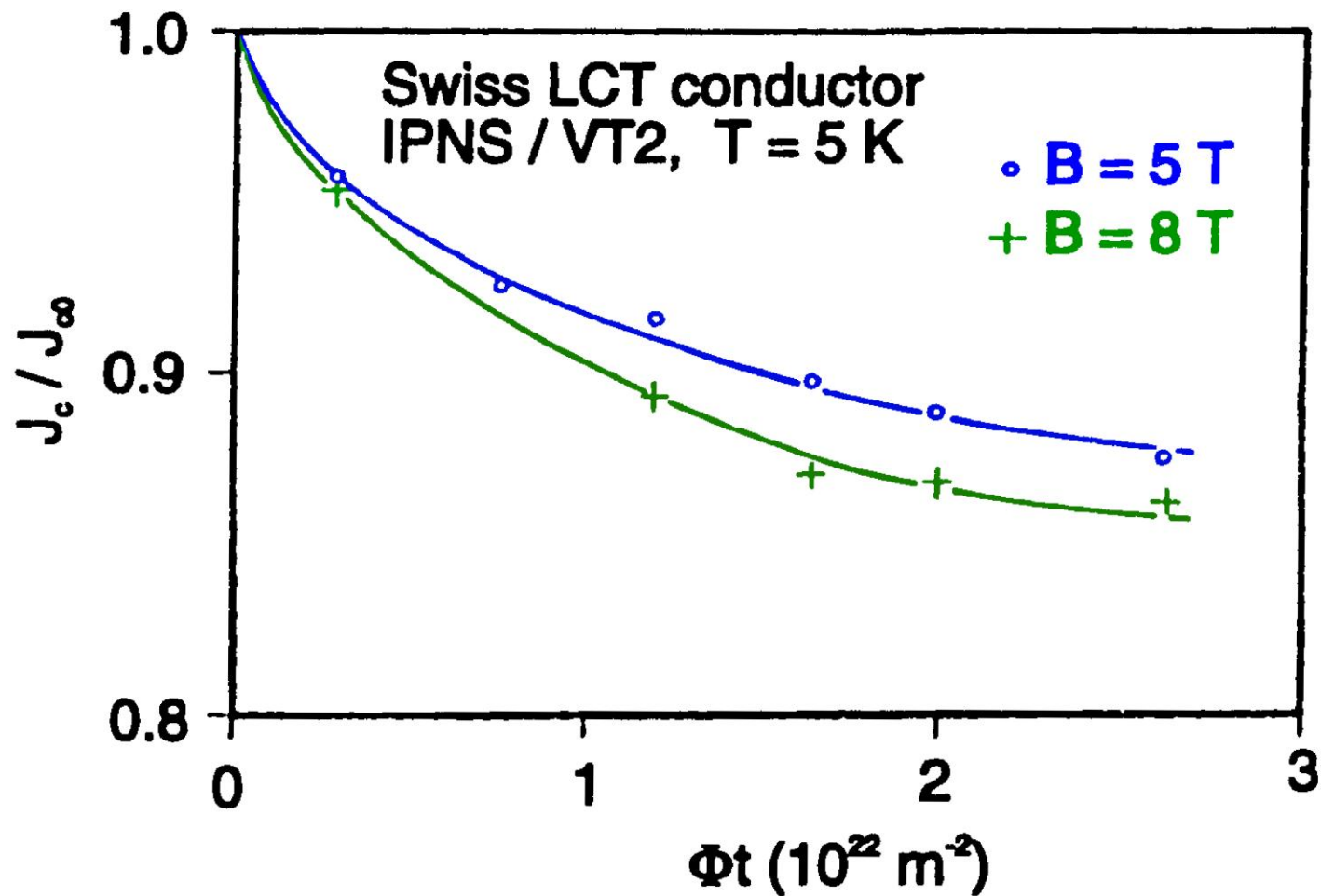
RESULTS

The “Workhorse”: **NbTi**

A15 Superconductors:

- **Nb₃Sn**
- **Alloyed A15's: (Nb,Ti/Ta)₃Sn**
- **Advanced A15's: Nb₃Al**
- **Recently developed A15's**





Results on NbTi

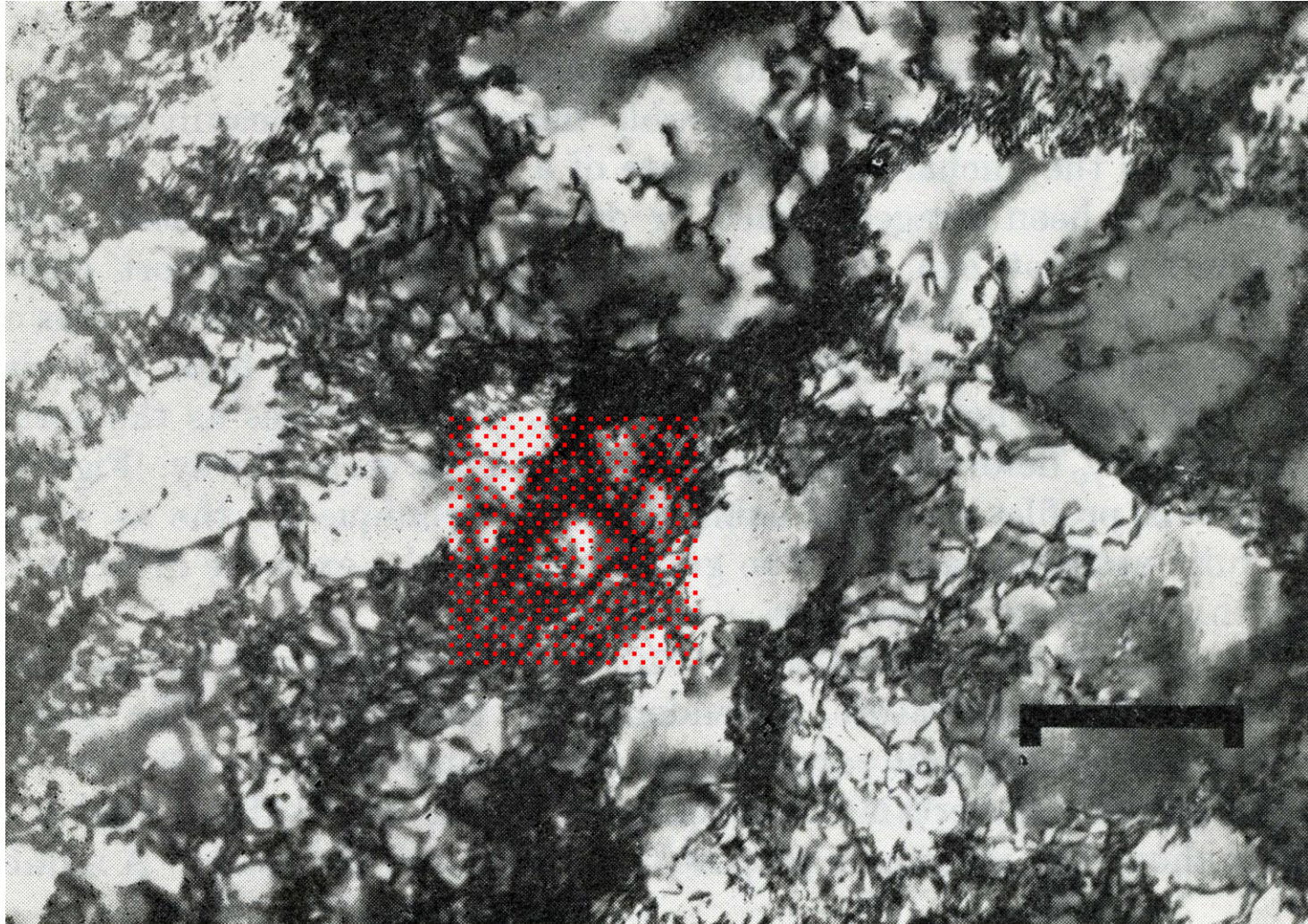
SMALL EFFECTS on J_c - depending on the initial micro-structure for flux pinning

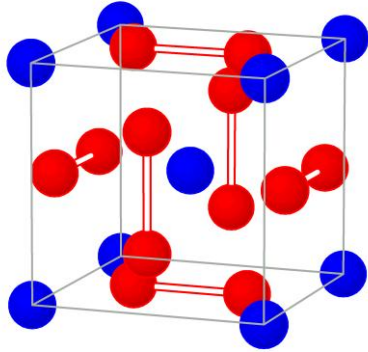
SMALL DECREASE of H_{c2} - caused by a

SMALL DECREASE of T_c

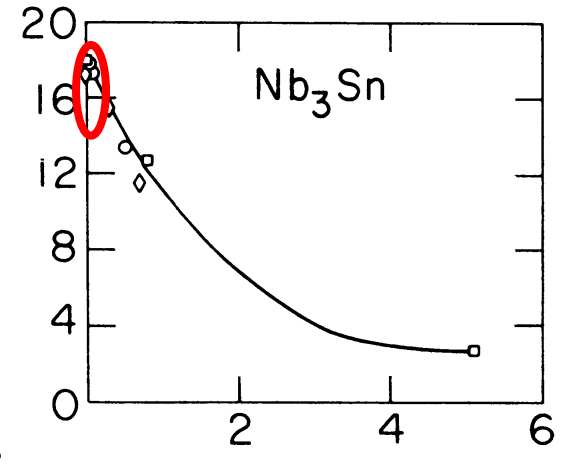
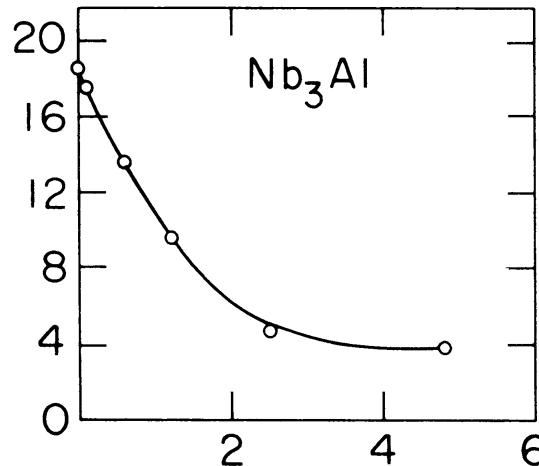
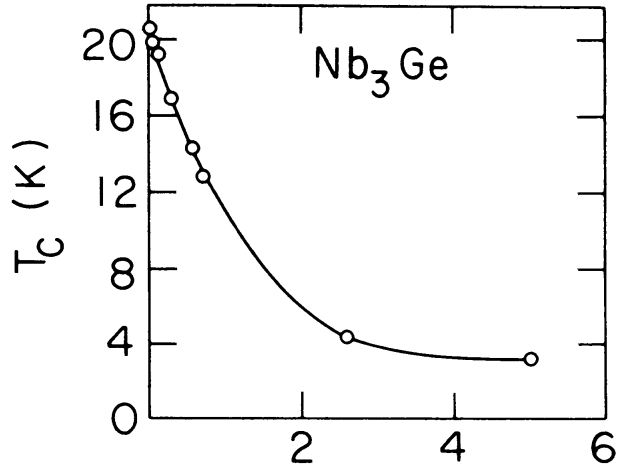
- Results typical for materials with a *high degree of disorder*
- Initial optimized defect structure for flux pinning is “*disturbed*”







A15 SUPERCONDUCTORS



ϕ (10^{19} n/cm^2)

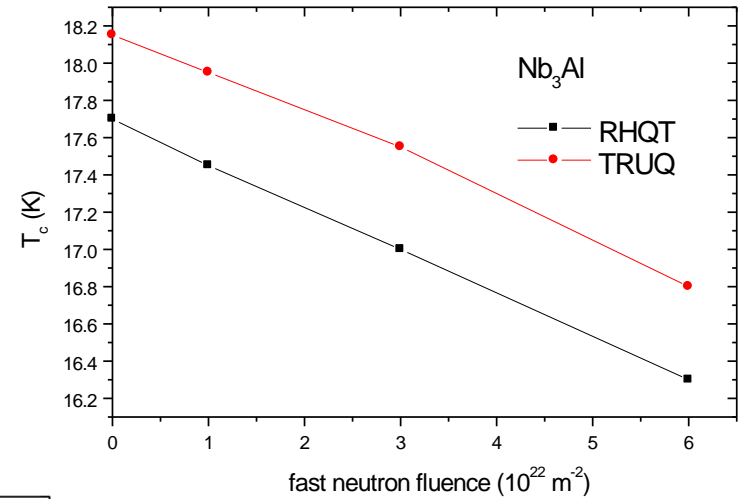
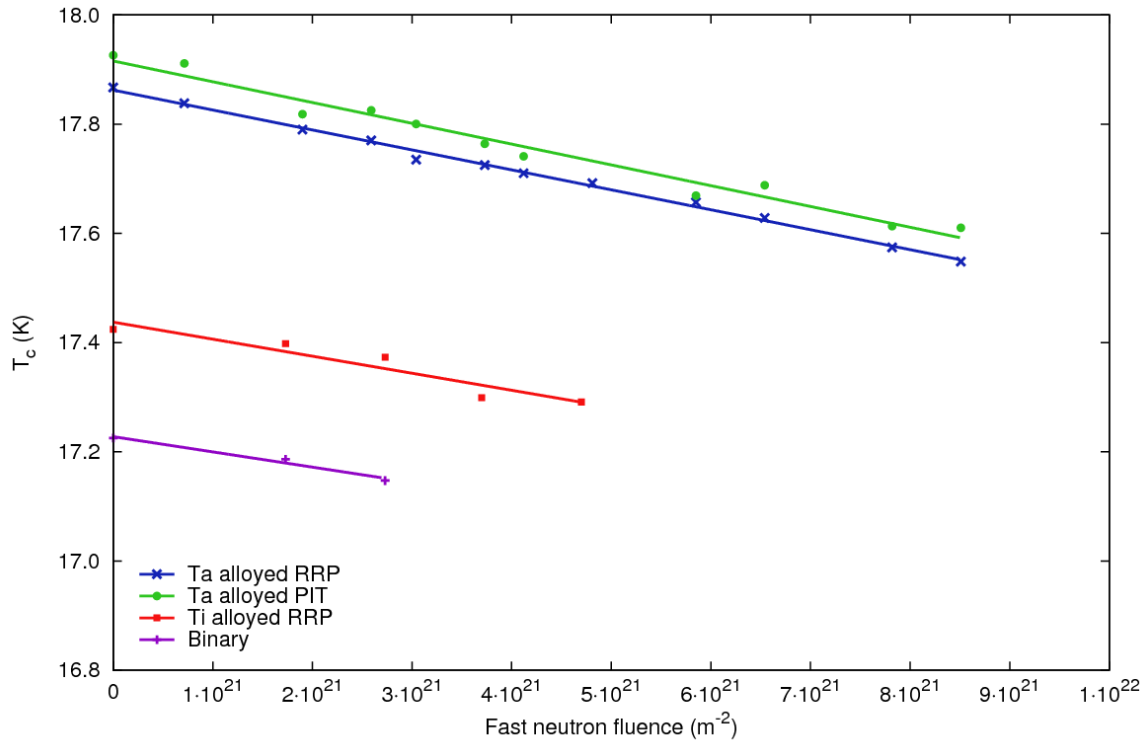


!! Scale not accurate: maximum fluence around $7\text{-}10 \times 10^{23} \text{ m}^{-2}$ ($E > 0.1 \text{ MeV}$) !!



Transition temperatures vs. neutron fluence

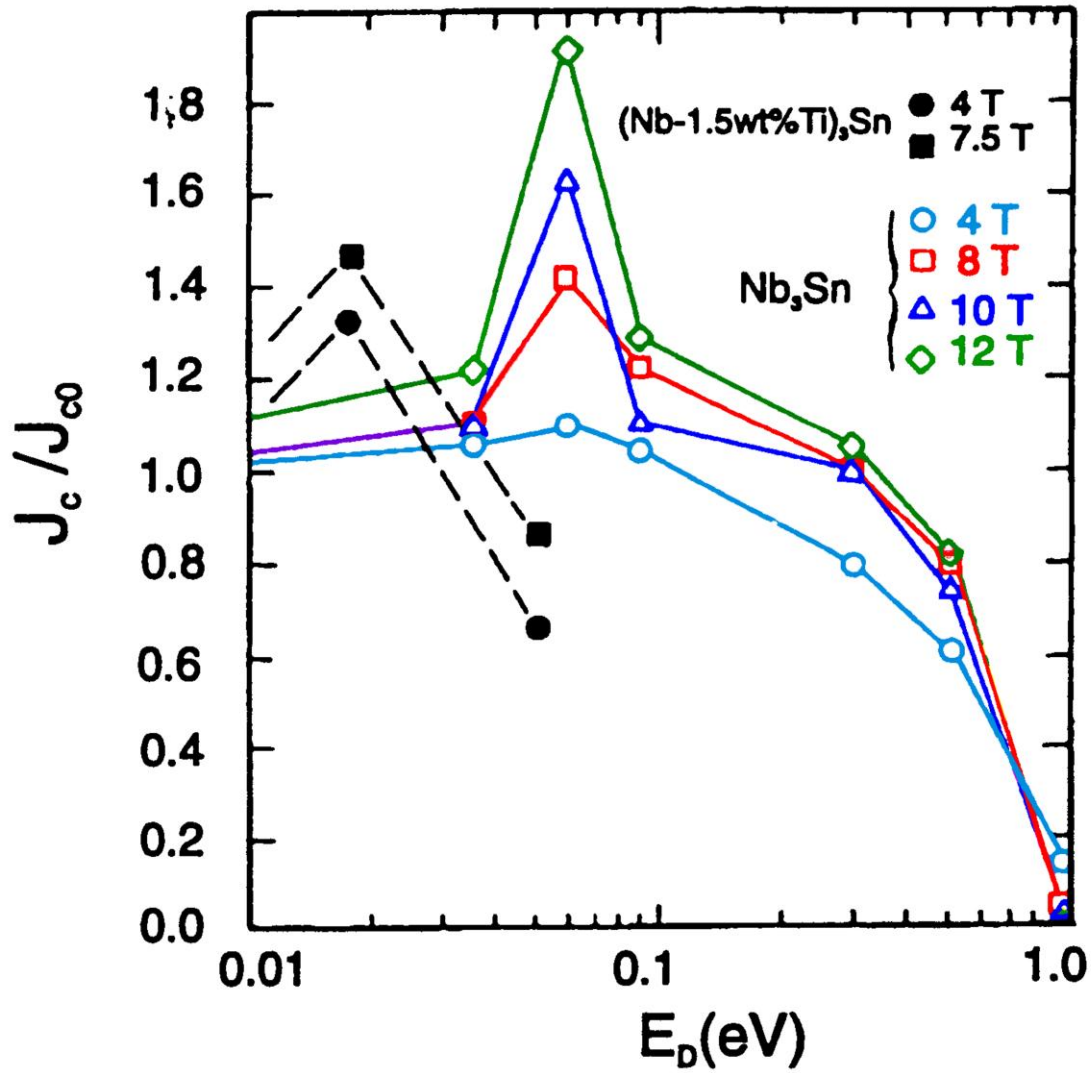
Nb₃Sn

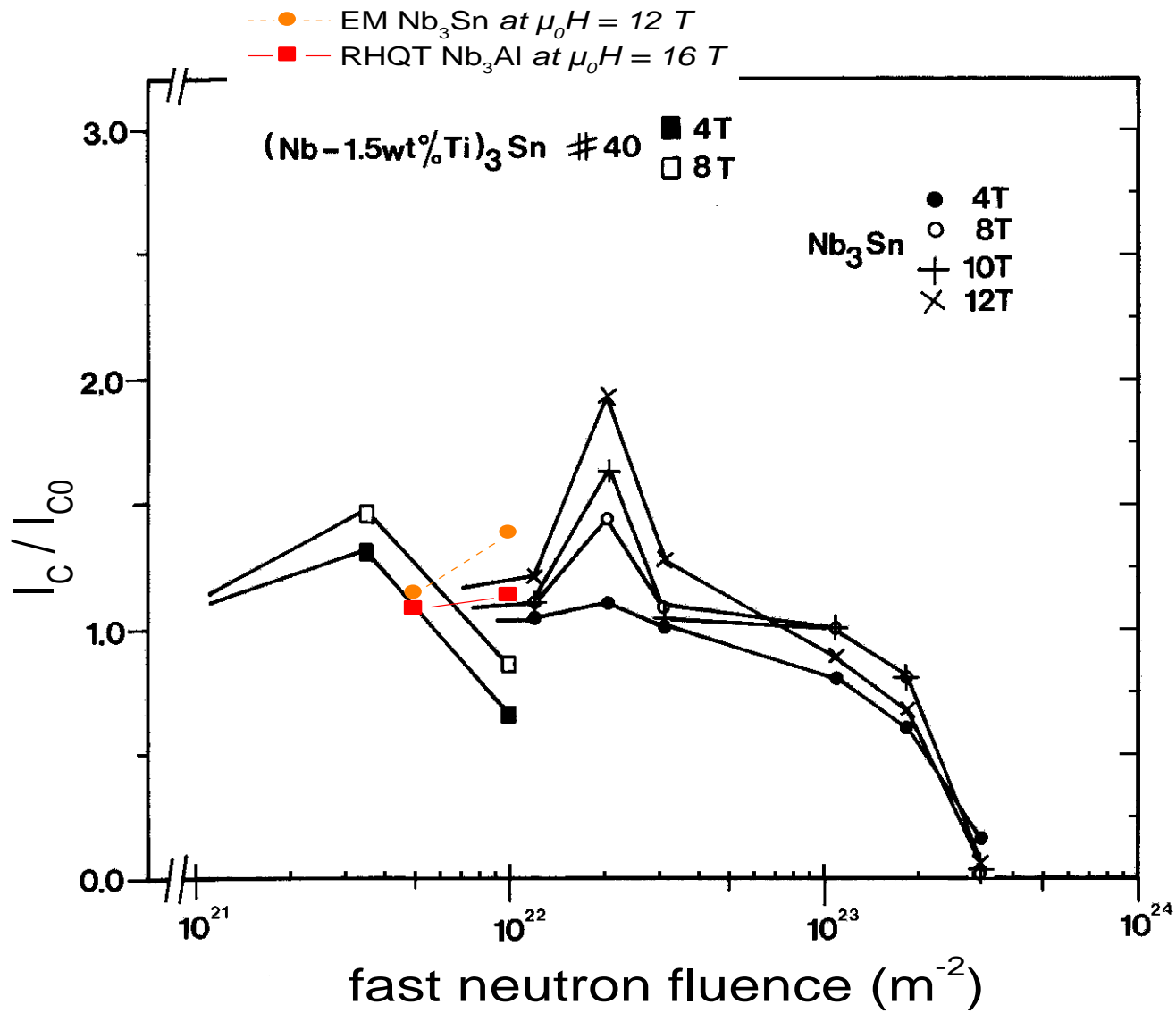


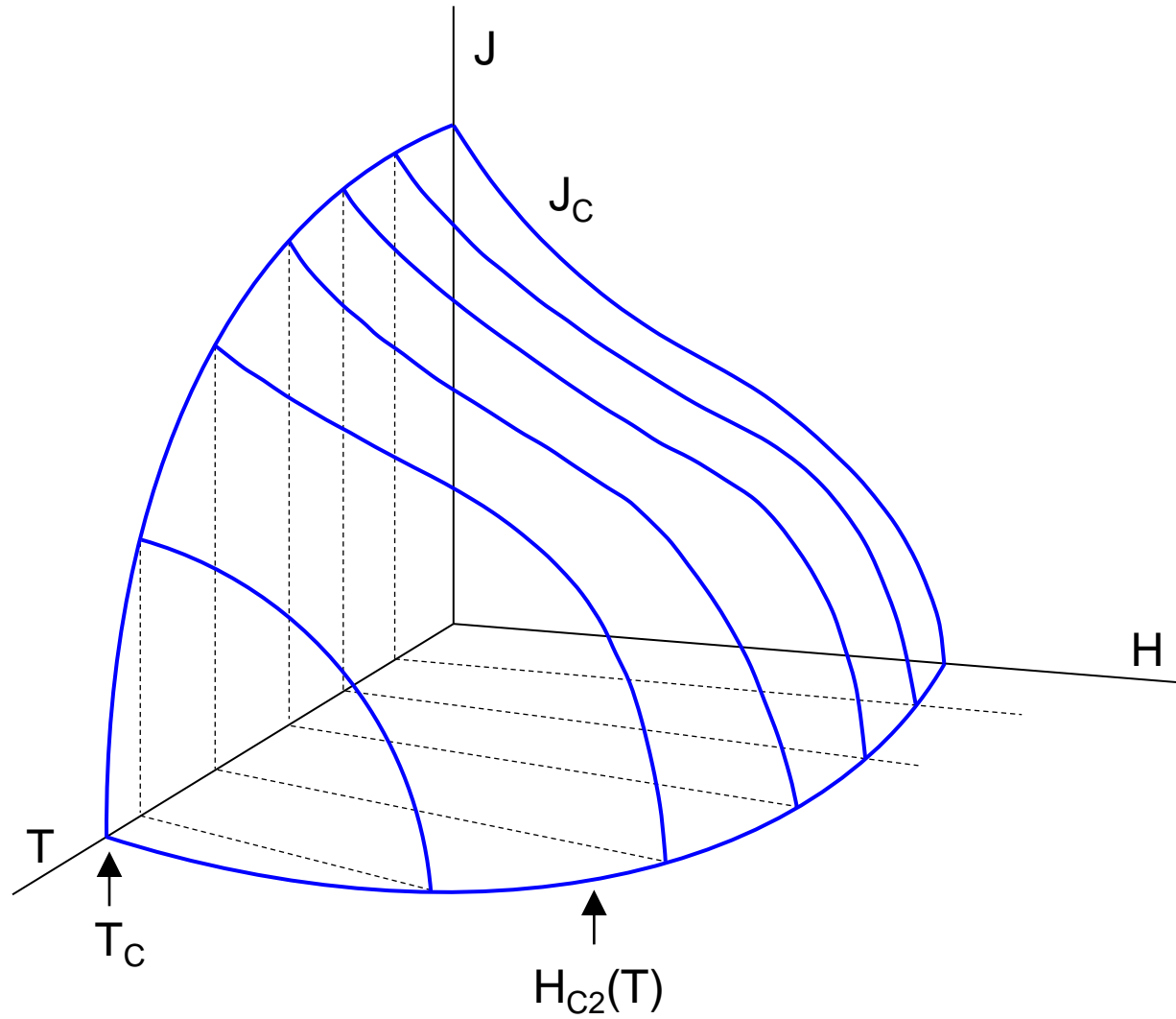
Nb₃Al

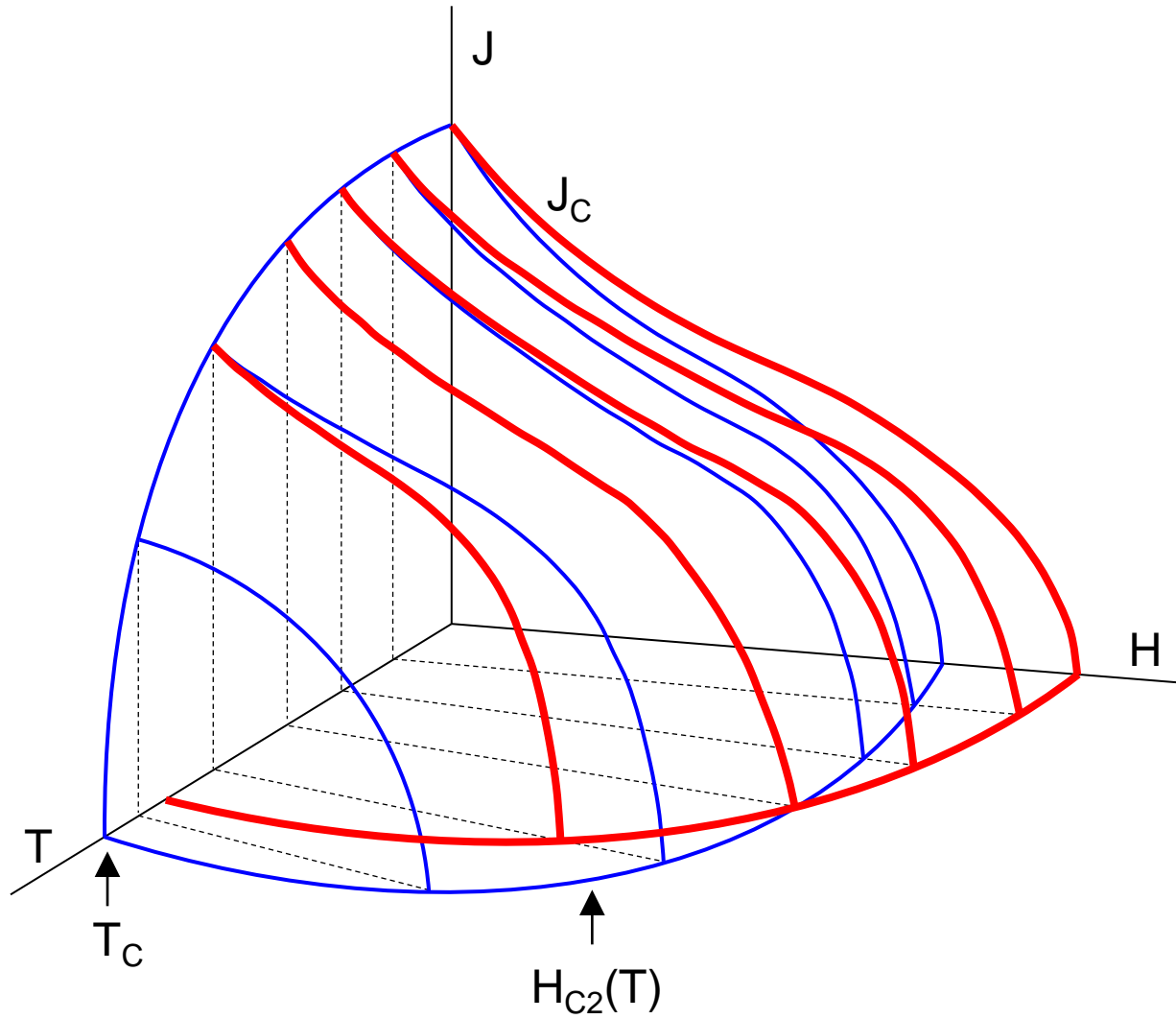
In both cases:
ca. - 0.3 K per
 $1 \times 10^{22} \text{ m}^{-2}$











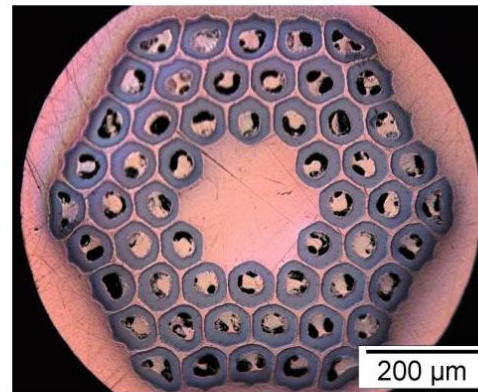
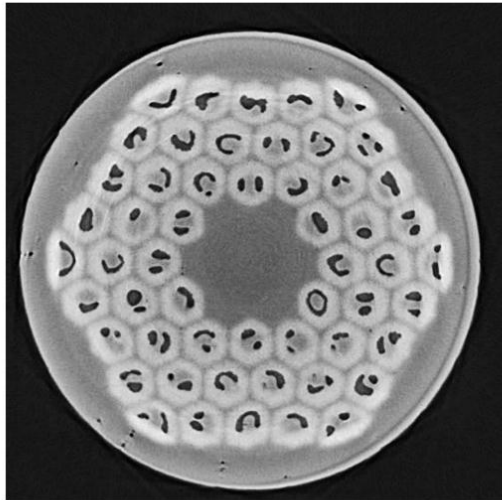
New set of irradiation experiments

RRP (OST): $(\text{NbTa})_3\text{Sn}$

RRP (OST): $(\text{NbTi})_3\text{Sn}$

PIT (Bruker EAS): $(\text{NbTa})_3\text{Sn}$

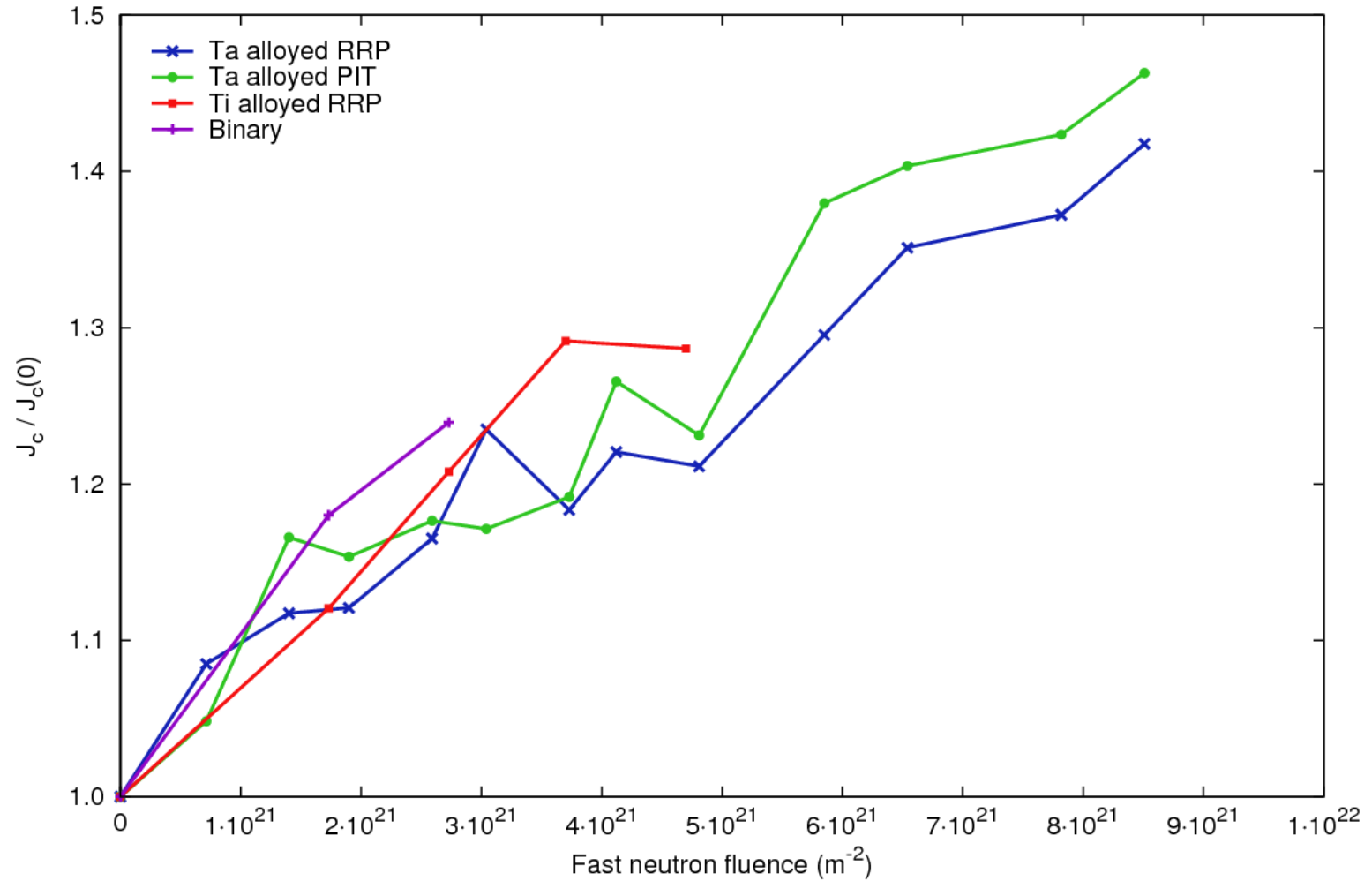
(OST): Nb_3Sn



RRP-Ta



T = 4.2 K, 6 T



SUMMARY: Nb₃Sn

SIGNIFICANT (and later on drastic) EFFECTS on T_c - caused by disorder

SIGNIFICANT ENHANCEMENTS OF J_c (followed by a precipitous drop)

- increase caused by an increase of H_{c2} - mean-free-path effect
- drop caused by the T_c degradation

Typical for materials with a *high degree of order*

SUMMARY: alloyed Nb₃Sn (Addition of small amounts of Ti or Ta)

Mean-free-path effect enhances $H_{c2} \Rightarrow$ ENHANCEMENT OF J_c (at low temp)

But additional scattering centres due to neutron irradiation lead to an *earlier decrease of J_c* (at lower fluence)

Similar results on Nb₃Al



STABILIZER

Normal state resistivity essential for stabilization and quench protection

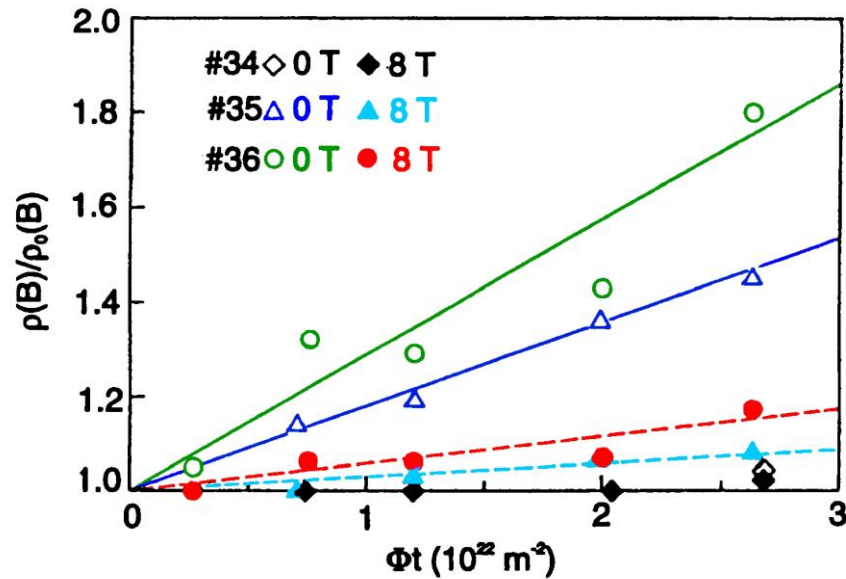
In-field resistivity experiments on copper

Irradiation *must be done at low temperature* (~ 5 K) due to substantial annealing

(most low temperature irradiation facilities have been shut down, only one 14 MeV source available in Japan)



- Resistivity measurement at 10 K
- Neutron irradiation at the IPNS spallation source at 5 K
- Warm-up cycle to RT
- Resistivity measurement at 10 K



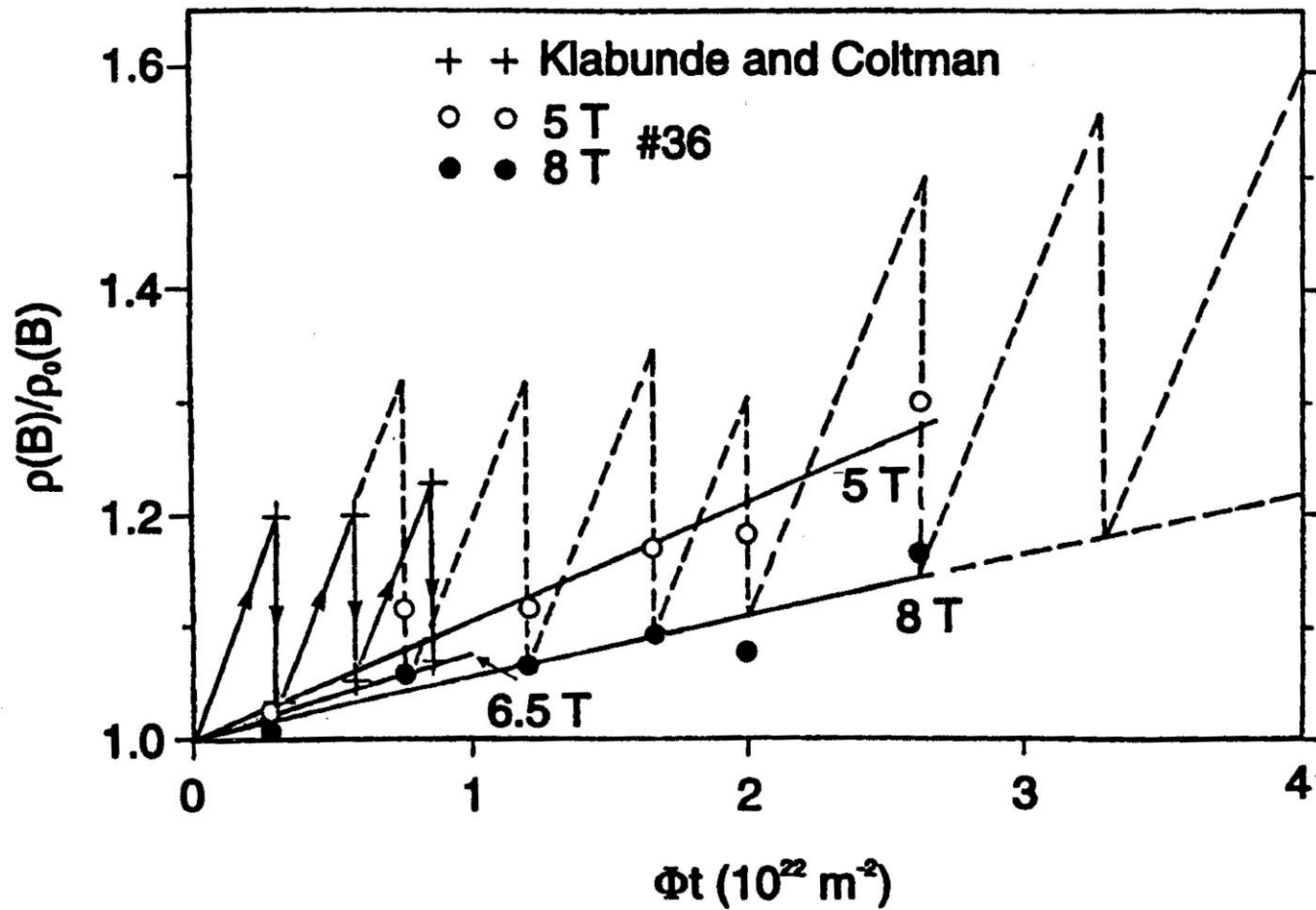
Multifilamentary
NbTi-conductors

#34: RRR ~ 60

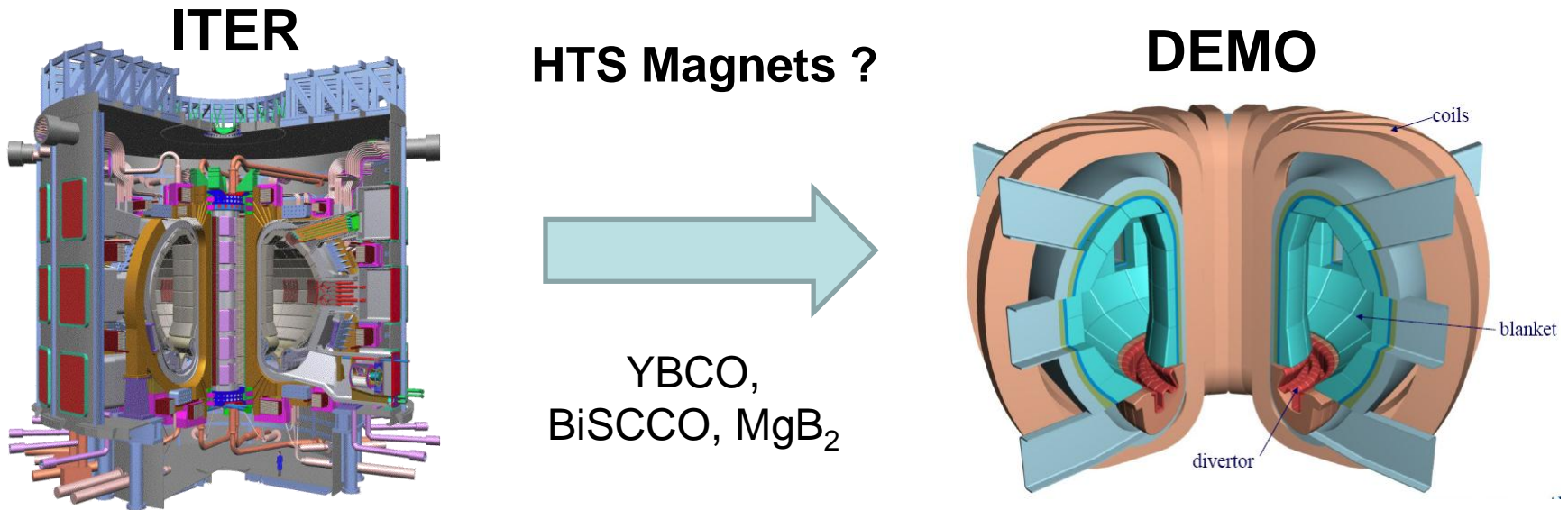
#35: RRR ~ 120

#36: RRR ~ 120





The challenge: HTS for DEMO ??



- The cooling power could be reduced by 21 %, if operation at 50 K instead of 4.5 K could be achieved.
- The radiation shields could be significantly reduced and simplified.
- Higher magnetic fields could be achievable.
- Smaller coil geometries would become feasible.



HTS for high field applications at higher temperatures → higher operating fields and/or less cryogenics

1) **MgB₂ (T_c ~39 K)**

Low temperature (5 – 10 K) and intermediate field (< 10 T) application (PF)

2) **Bi-2212 (T_c ~87 K)**

ITER like fields up to 25 K (intrinsic limit)

3) **Bi-2223 (T_c ~110 K) – 1G conductors → are now being replaced by RE-123 coated (2G) conductors**

ITER like fields up to 30 K (intrinsic limit)

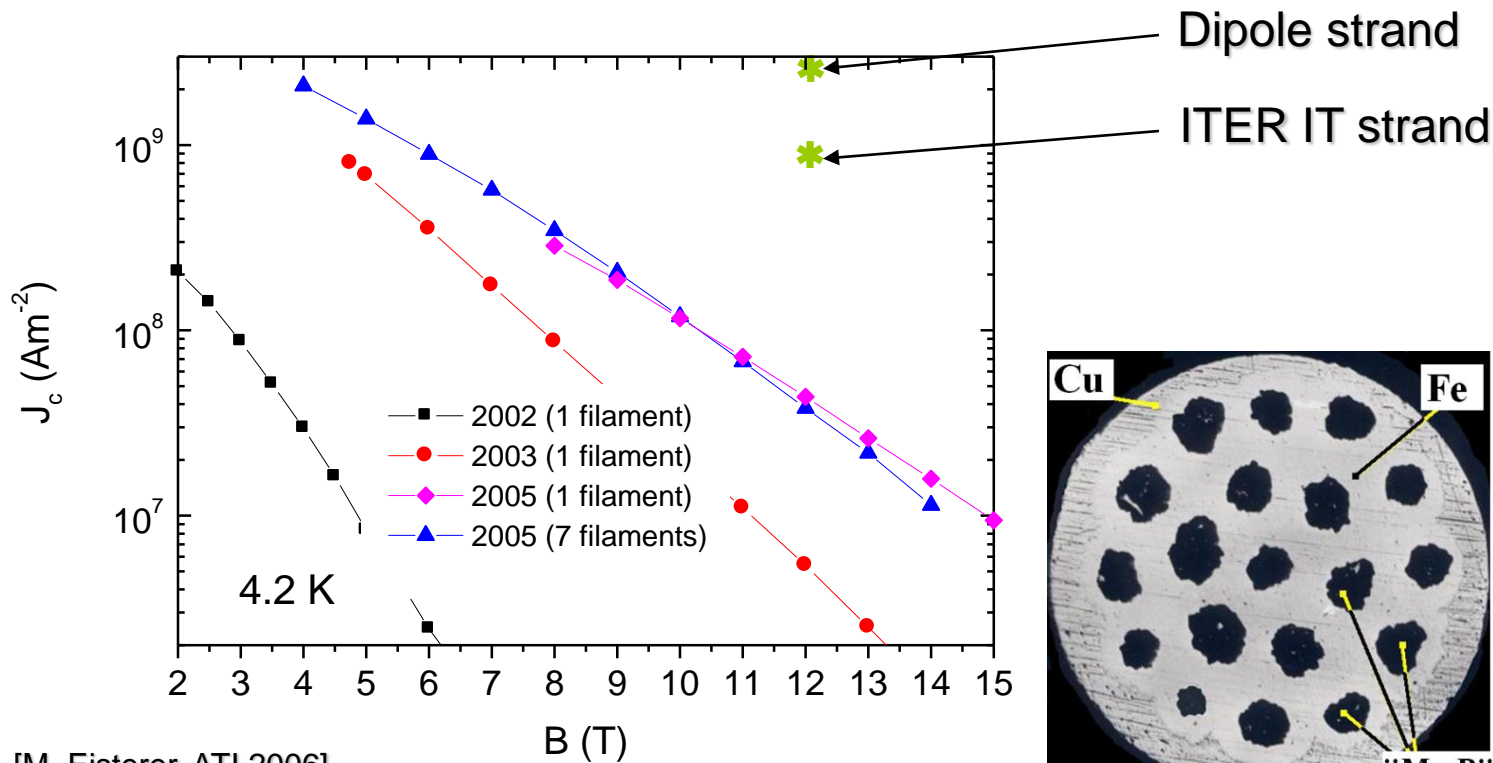
4) **RE-123 (T_c ~92 K)**

ITER like fields up to 60 K, higher temperature operation possible

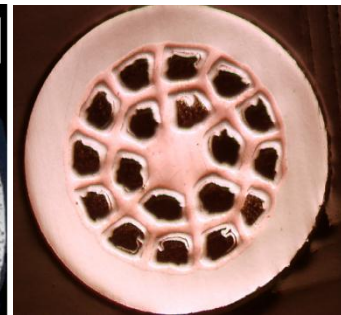
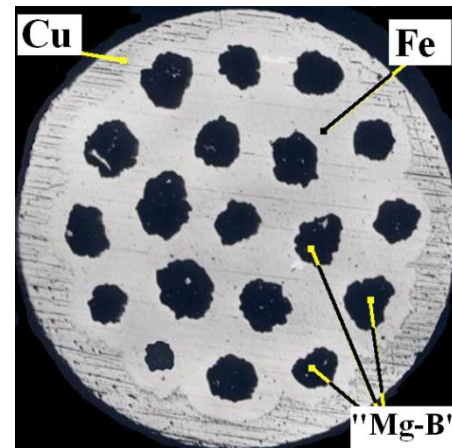


MgB₂

- Performance settled after 2006
- Production of ~1 km long wires: ex-situ ok, in-situ improving, many suppliers
- Higher field applications only at lower T

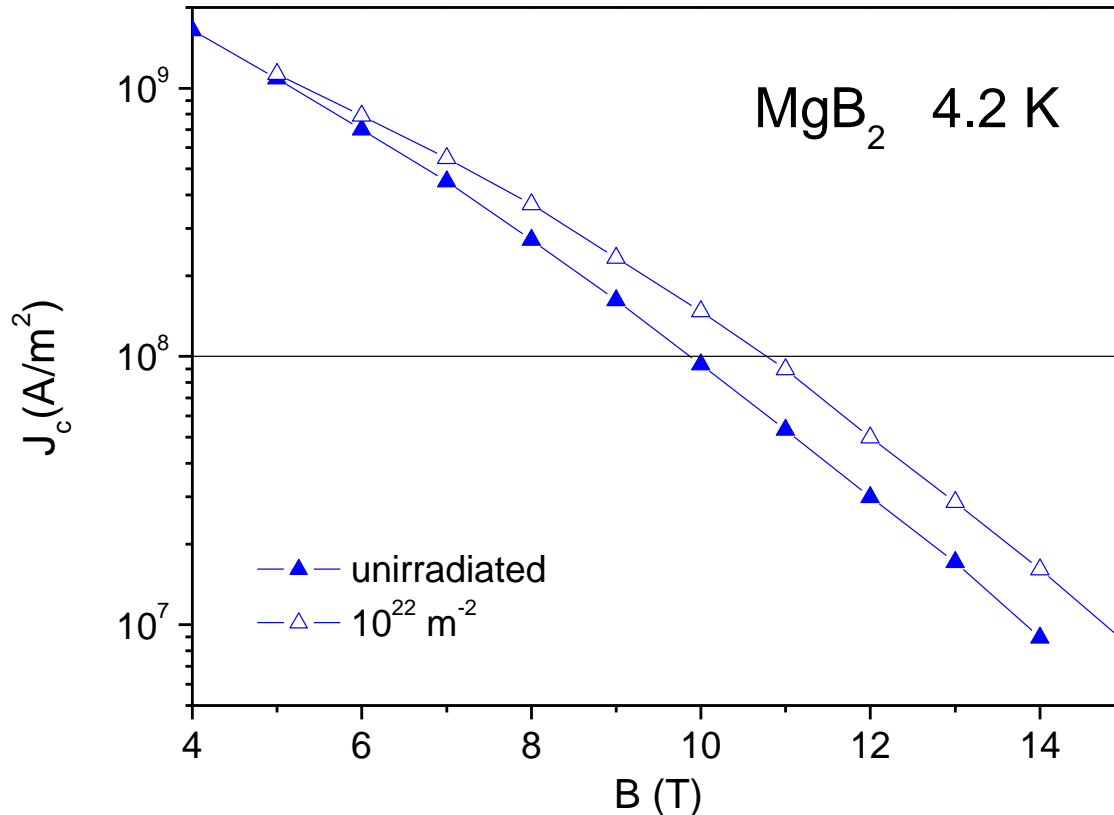


[M. Eisterer, ATI 2006]



Columbus, Hypertech

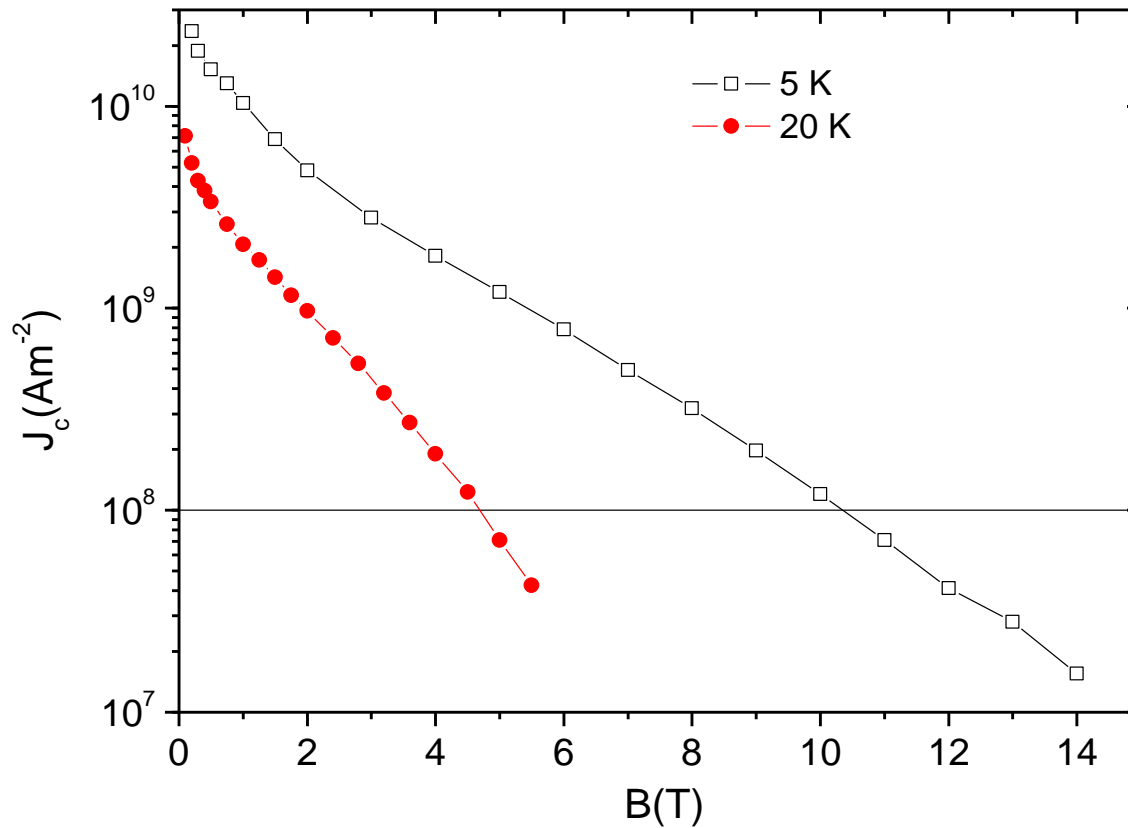
Critical Current Densities at 4.2 K



Sufficient current densities only at fields below ~ 10 T

Low cost alternative at low temperatures (< 10 K, PF coils) ?





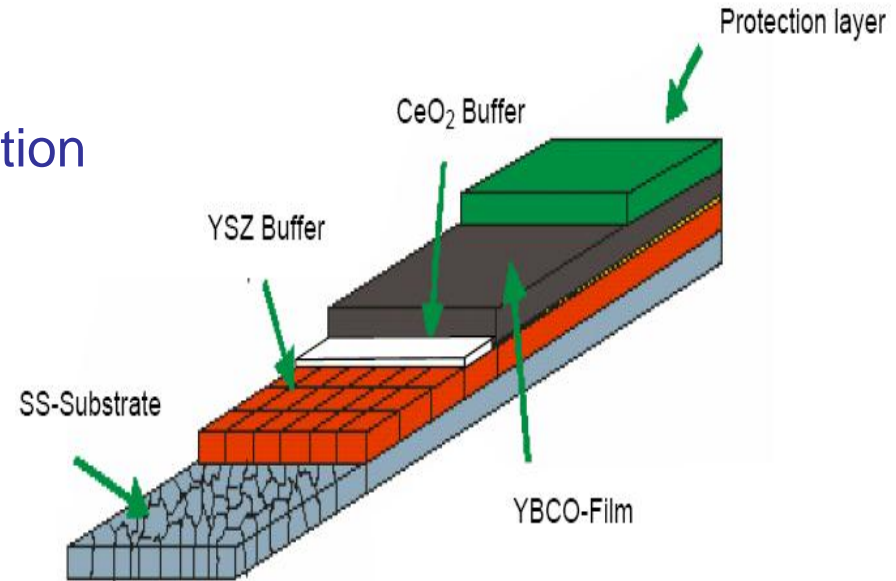
Ti-doped n-irradiated MgB₂: “state-of-the-art” properties



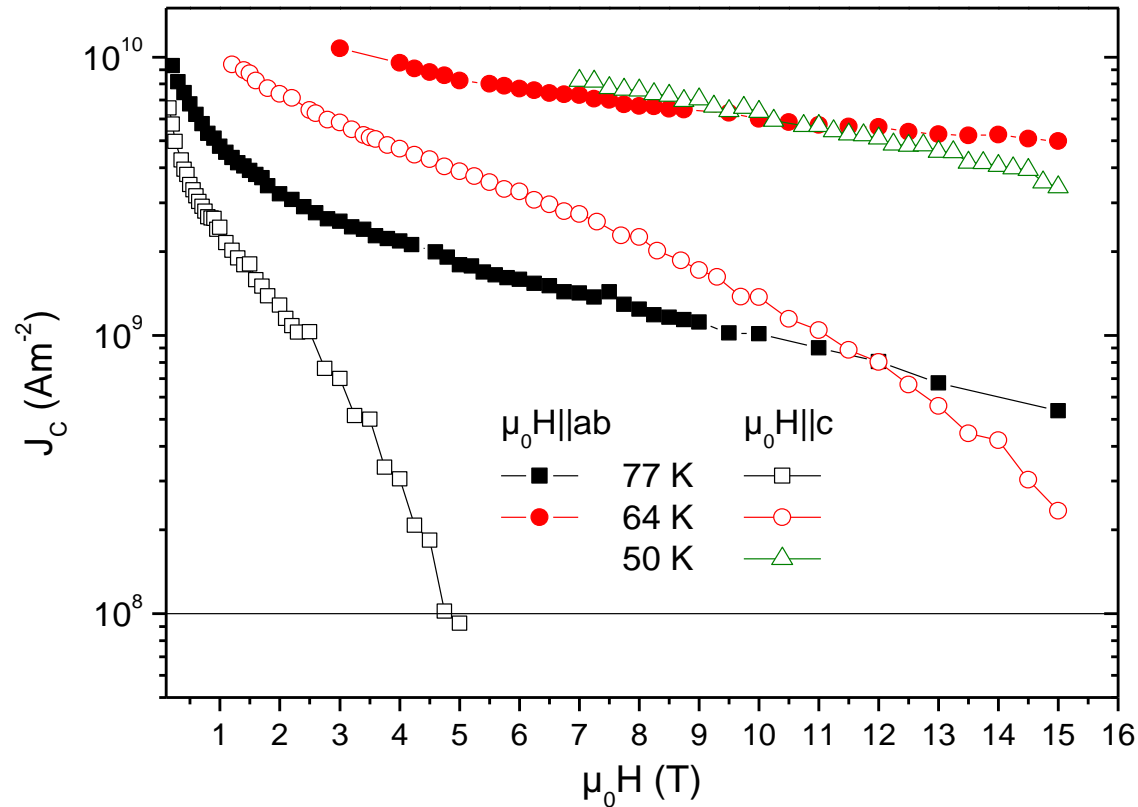
Coated Conductors

European High Temperature Superconductors (EHTS)

- Substrate: Cr-Ni stainless steel
- Buffer stack: $Y_2O_3/YSZ/CeO_2$
 - YSZ: Ion beam assisted deposition (IBAD)
- YBCO (2.5 μm)
 - Pulsed-laser-deposition (PLD)
- Silver or gold protection layer
 - Vapor deposition
- Stabilization: Copper (~ 17 μm)
 - Galvanic plating process
- Total thickness: 0.120 mm $\rightarrow J_c/J_e = 50$



Critical Current Densities

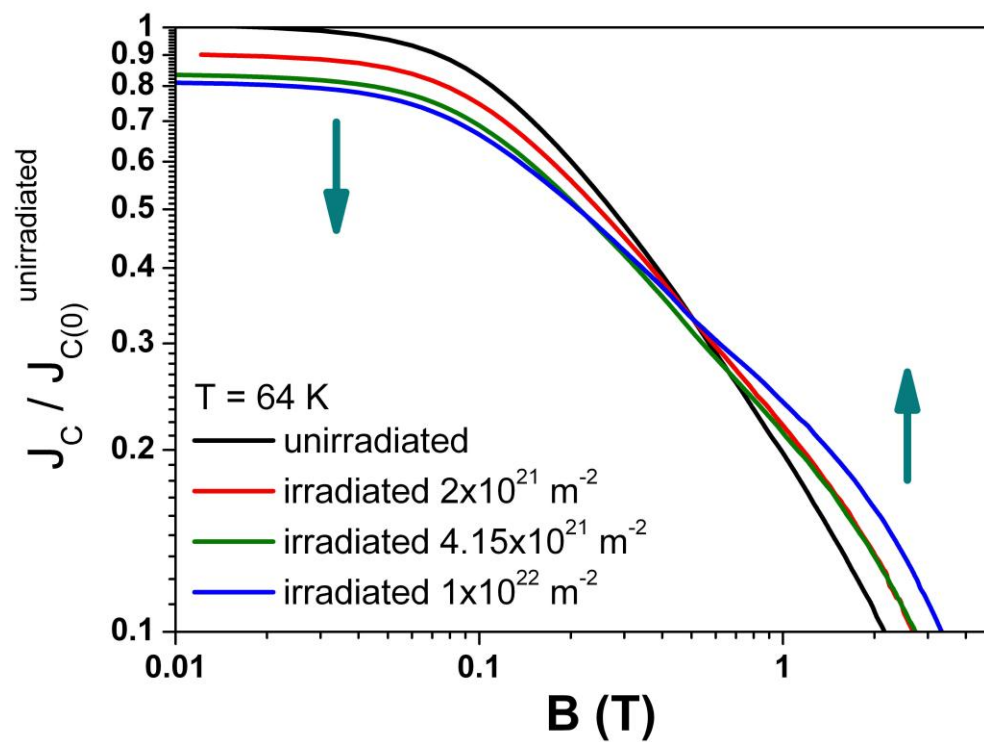
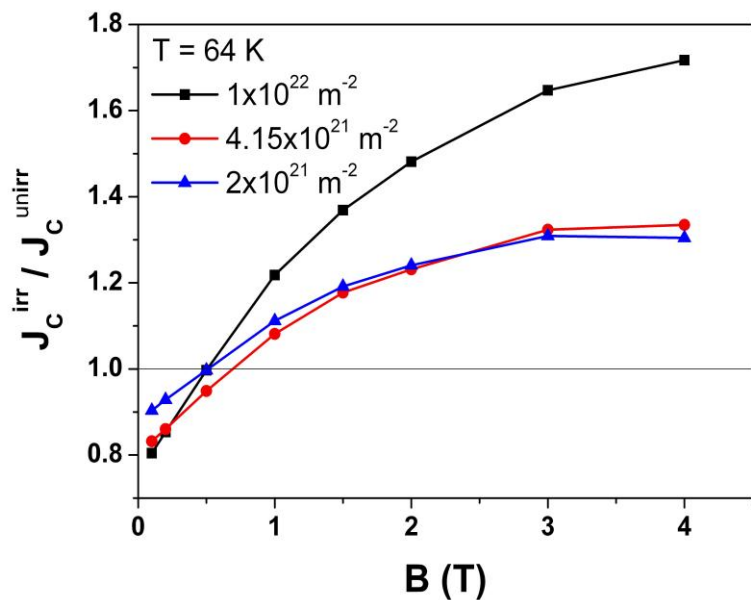


Y-substituted (or mixed) RE-123 compounds (not yet commercially available):
 J_c is less field dependent at high temperatures!!



Neutron irradiation effects on J_c for fields parallel c: AMSC

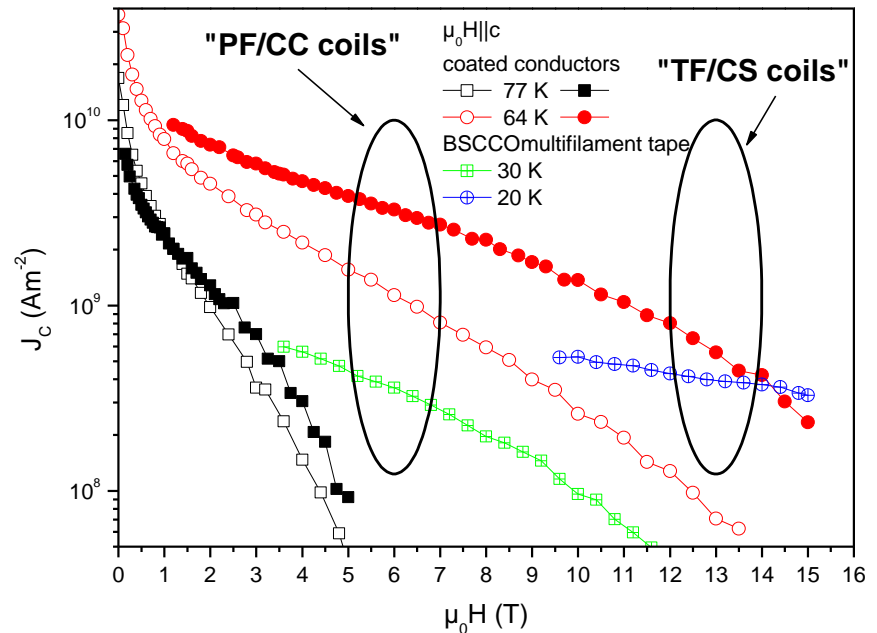
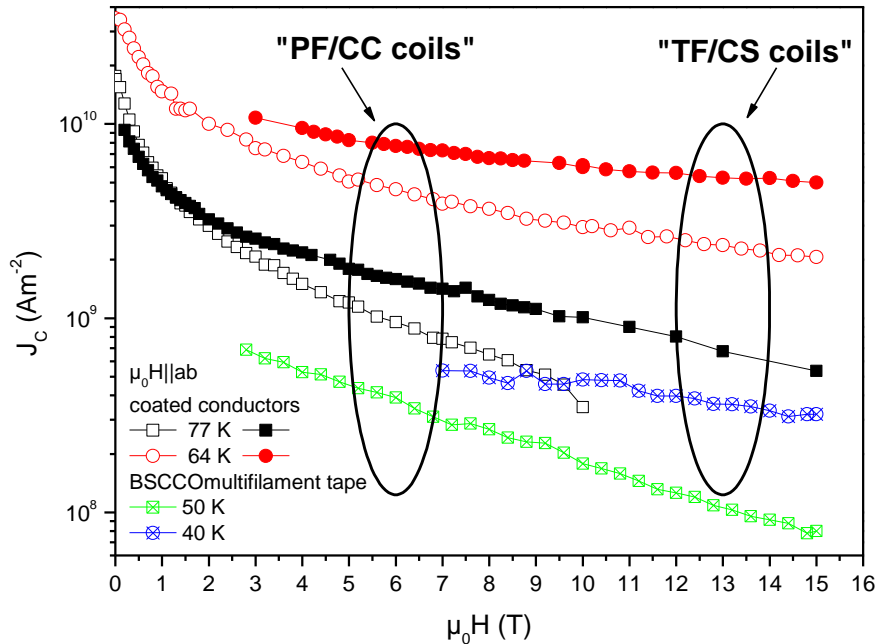
- Decrease of J_c at low fields
- Increase of J_c at higher field
- The crossover indicates a change in flux pinning



Crossover field (mT)	$2 \times 10^{21} \text{ m}^{-2}$	$4 \times 10^{21} \text{ m}^{-2}$	$1 \times 10^{22} \text{ m}^{-2}$
77 K	244	382	630
64 K	114	219	440
50 K	130	195	334



Summary: Critical Current Density (J_C)



- The ellipses represent possible design requirements for fusion magnets (ITER specification). A field of around 6 T is specified for the ITER PF coils and of around 13 T for the CS/TF coils.
- The range of current densities between 10^8 Am^{-2} and 10^{10} Am^{-2} is highlighted.



SUMMARY and CONCLUSIONS

- **LT Superconductors:** No problems regarding radiation effects expected for ITER
- **Stabilizer:** Degradation must be kept in mind
- **HTS:** Substantial R&D still required, especially with regard to high-amperage cables



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