

Simulation discussion for curved weld pipe using FLUENT

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Mesh for the Pipe

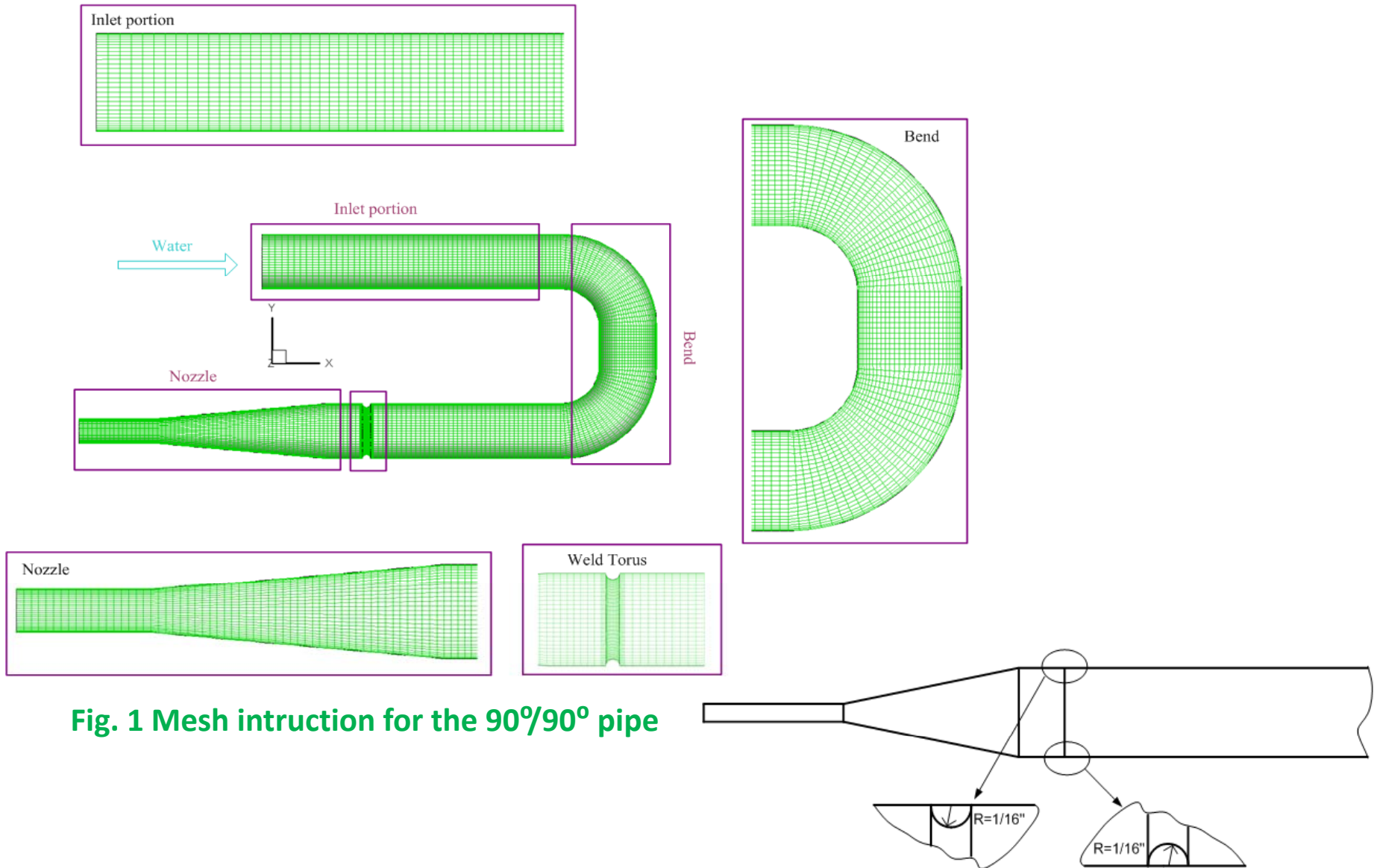


Fig. 1 Mesh instruction for the 90°/90° pipe

Mesh Tables

	n_r	n_θ	n_z	n_{tot} (million)
Mesh0	65	32	260	0.533
Mesh1	77	40	274	0.833
Mesh2	90	48	294	1.26
Mesh3	257	48	623	7.655



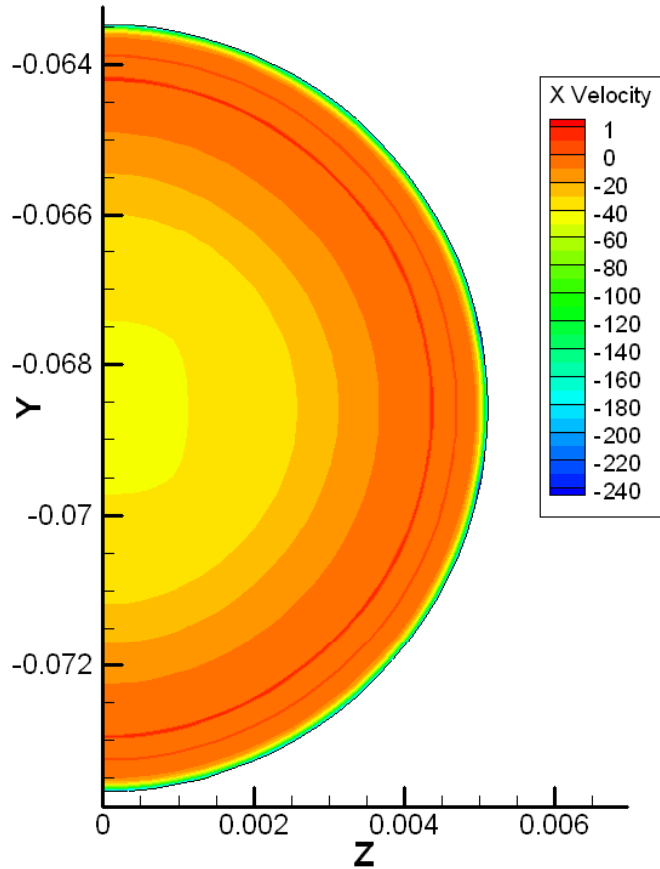
	n_r	n_θ	n_z	n_{tot} (million)
Mesh0	65	32	260	0.533
Mesh1	77	40	274	0.833
Mesh2	90	48	294	1.26
Mesh3	150	48	572	4.0



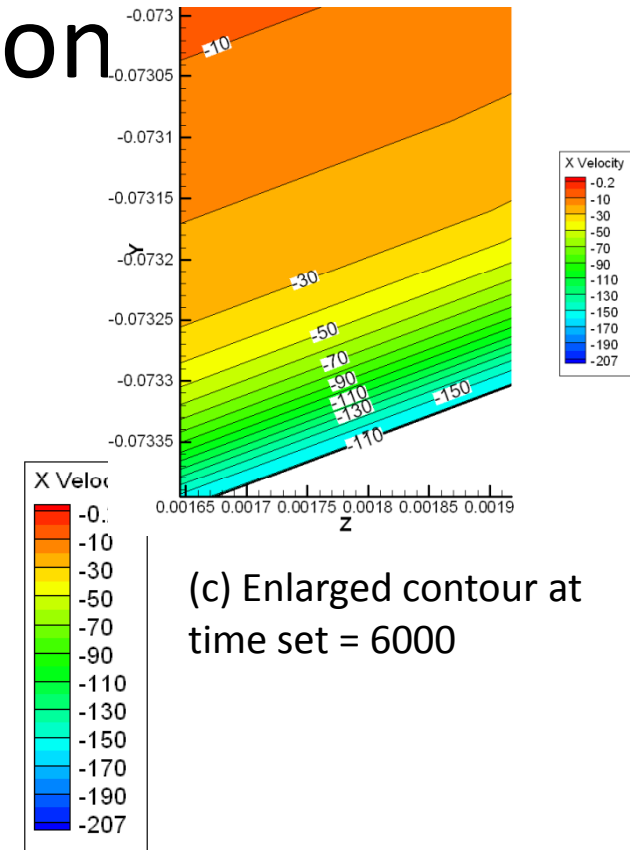
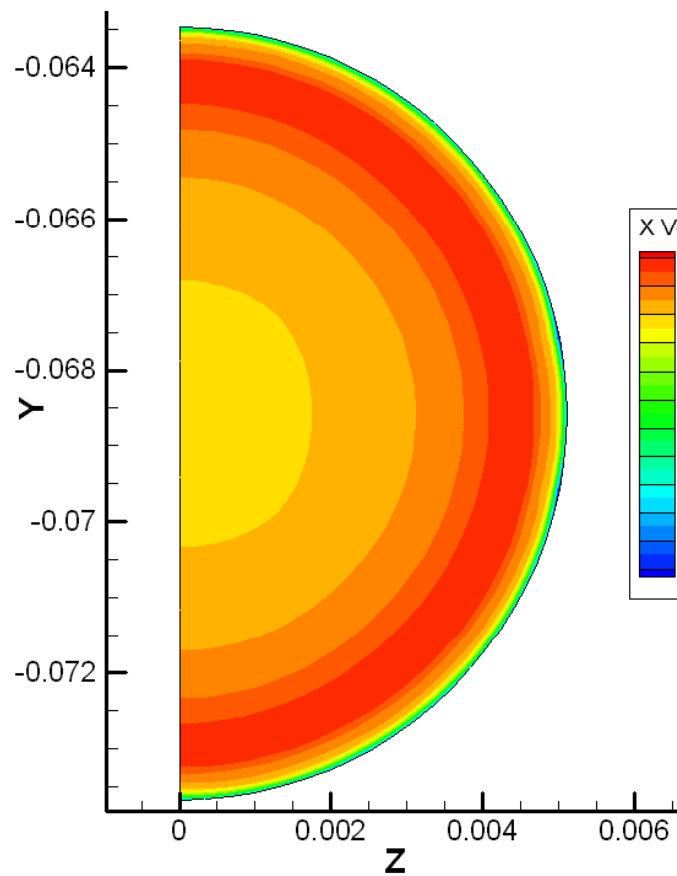
	n_r	n_θ	n_z	n_{tot} (million)
Mesh0	65	32	260	0.533
Mesh1	77	40	274	0.833
Mesh2	90	48	294	1.26
Mesh3	177	48	652	5.5

Grid# = 7.65 Million

(a) Time set = 3000



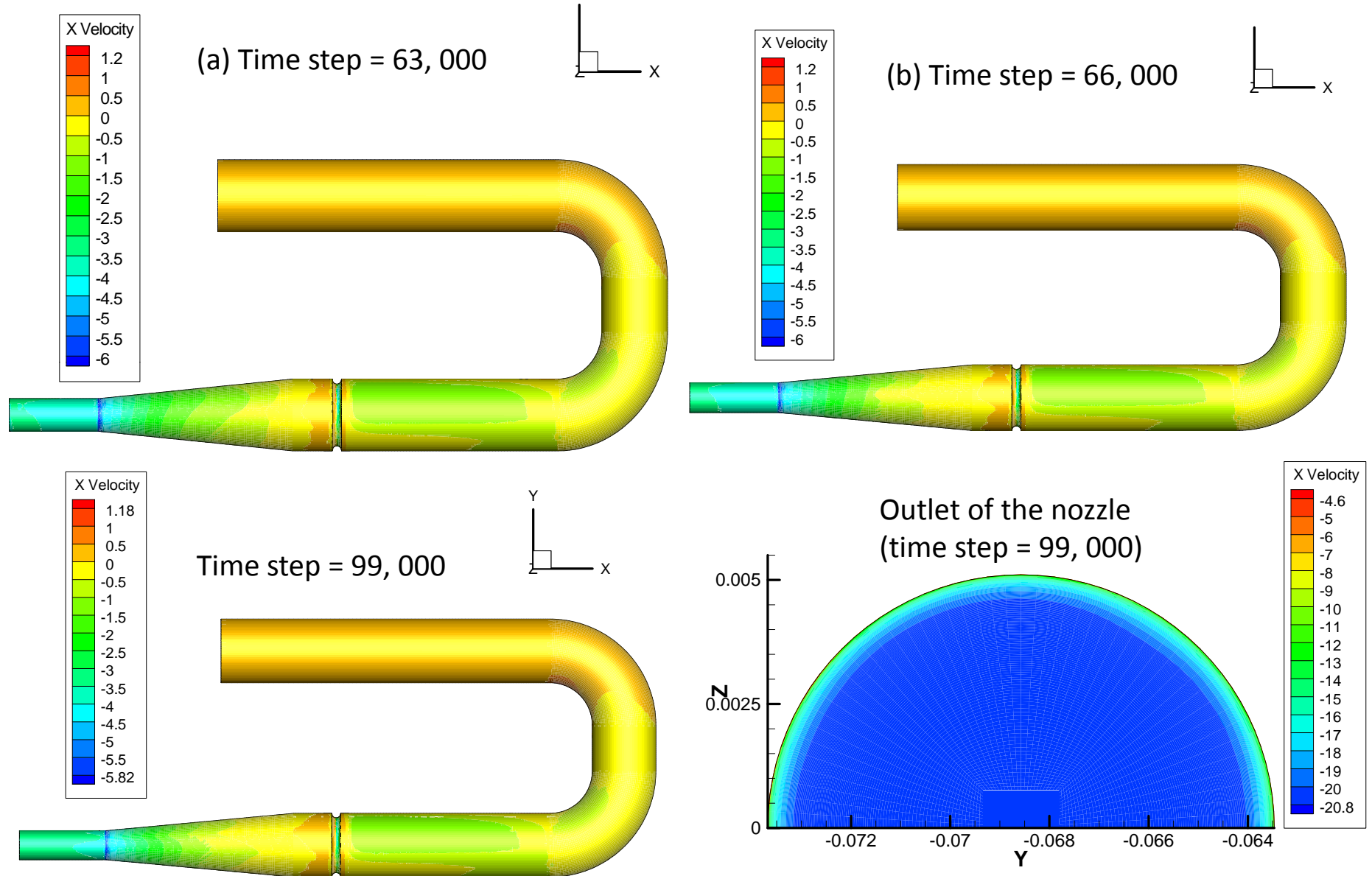
(b) Time set = 6000



(c) Enlarged contour at time set = 6000

Fig. 2 Axial velocity (in m/s) at the exit plane (parallel computation) for 7.65 million case (Computation crushes when using the 1st order solver)

Grid# = 4.0 Million



**Fig. 3 Axial velocity at the exit plane (parallel computation) for 4.0 million case
(No computation crush at 3rd order solver)**

Grid# = 5.5 Million

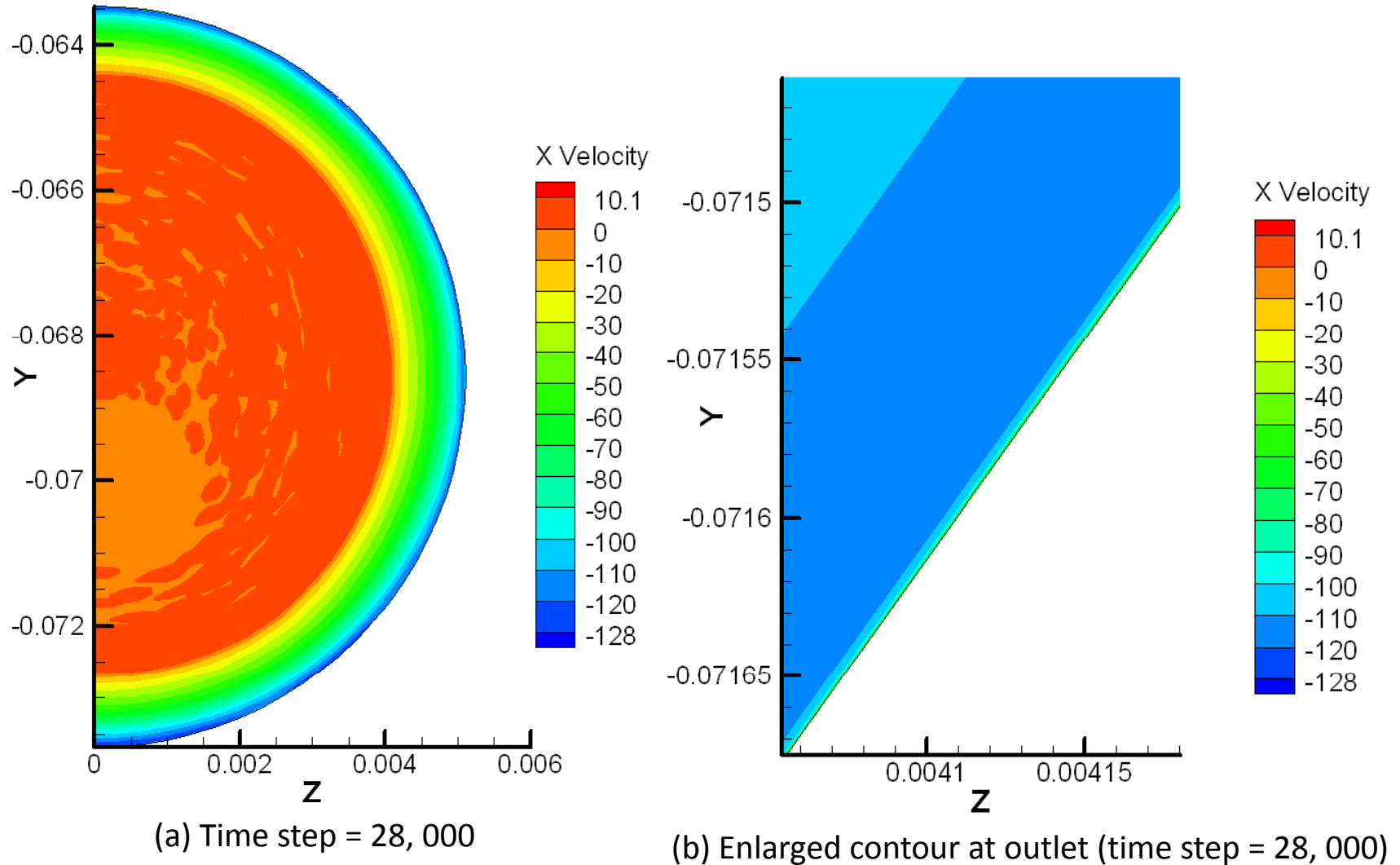


Fig. 4 Axial velocity at the exit plane (parallel computation) for 5.5 million case (No computation crush at 1st order solver but very unstable at 3rd order solver)

Discussion

- Refine the mesh of the nozzle part
 - More grids in the streamwise direction
 - More grids near the wall
- Unstable simulation for fine mesh
 - Small under-relaxation factor (α) $\Phi = \Phi_{old} + \alpha\Delta\Phi$
 - First lower order solver then higher order solver