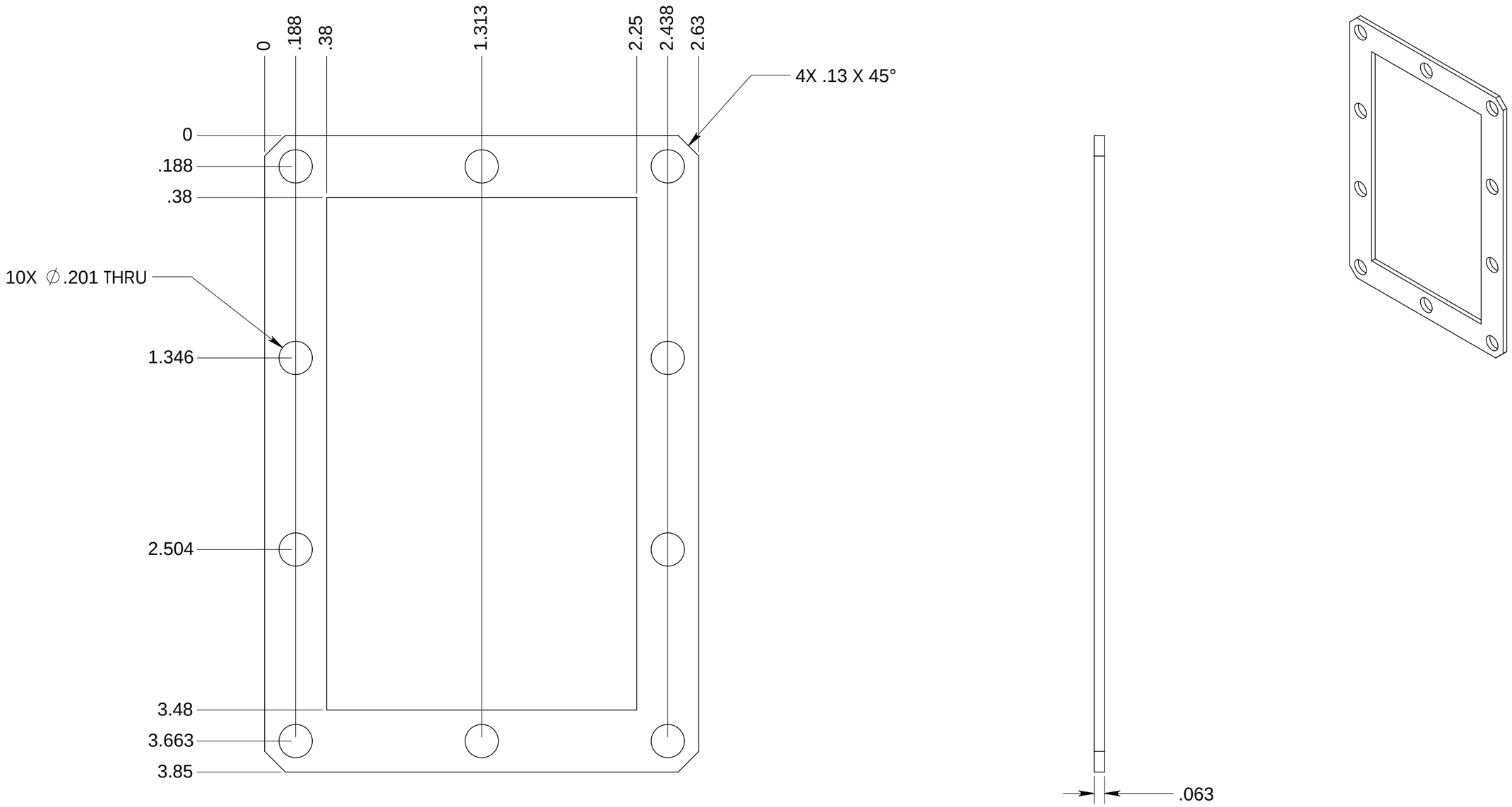
S THIS DRAWING PRODUCED ON SOLIDWORKS



MATERIAL: BUNA-N

THIRD-ANGLE PROJECTION

UNLESS OTHERWISE NOTED

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES ±1/2°
   FORMED ANGLES ±1°
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS ±1/16
8. X DECIMALS ±.030
9. XX DECIMALS ±.010
10. XXX DECIMALS ±.005

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DRAWING APPROVALS		DATE
DES	V GRAVES	09/22/2005
DRW	T OQUIN	09/22/2005
CHK		
ENG	V GRAVES	09/22/2005
QA		
-	-	-

OAK RIDGE NATIONAL LABORATORY
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REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

NUFACT HG JET EXPERIMENT
PRIMARY TUBE ASSY
UPSTREAM PRI FLANGE GASKET

CAD FILE	PREV ASSY	SCALE	SHEET
UPSTREAM PRI FLANGE GASKET HJT	203-HJT-0610	2:1	1 of 1

SIZE	DWG NO.	REV
C	203-HJT-0614	#B

DWG NO. 203-HJT-0614