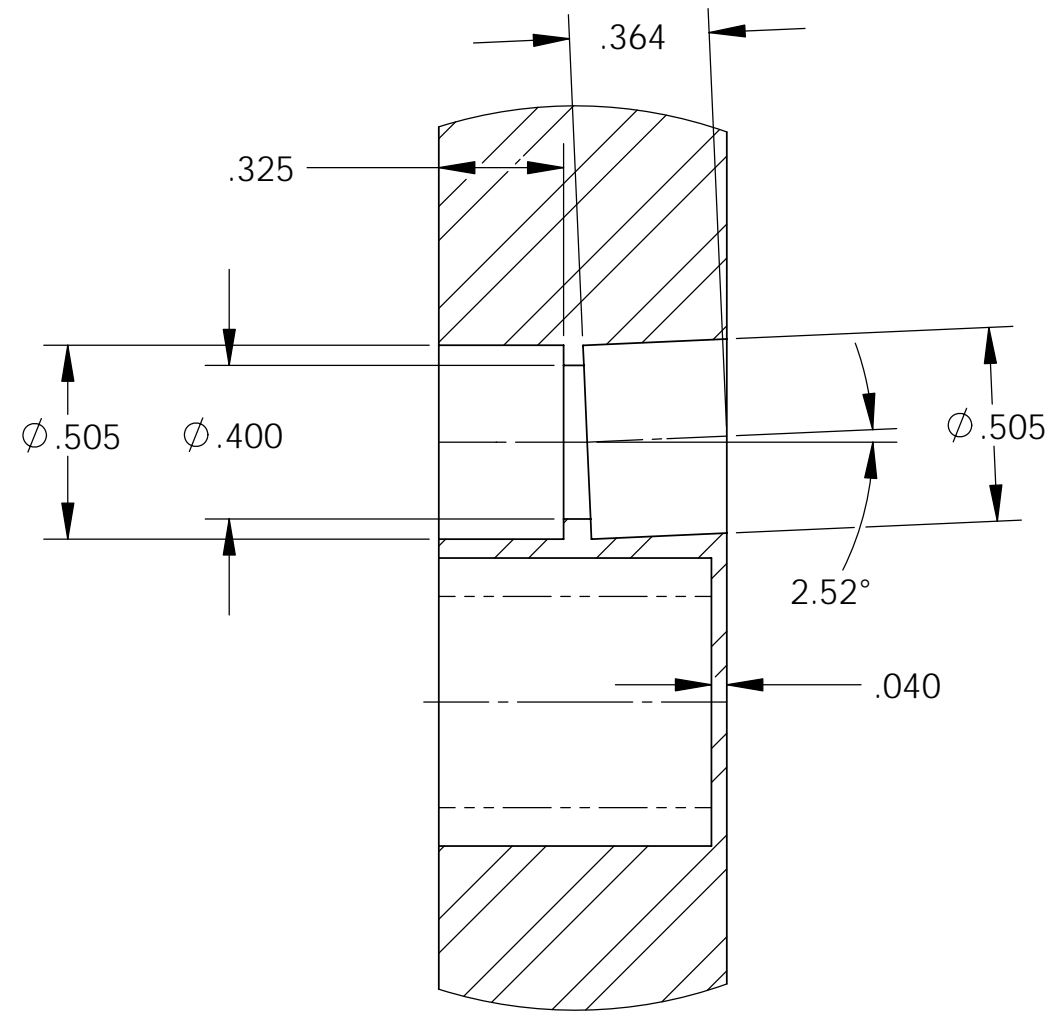
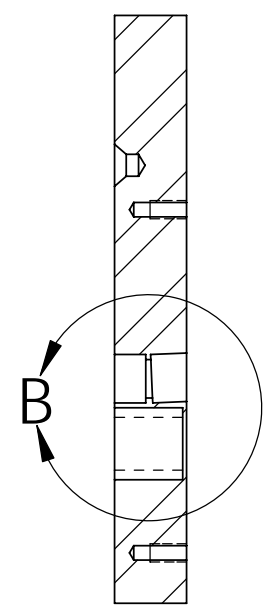
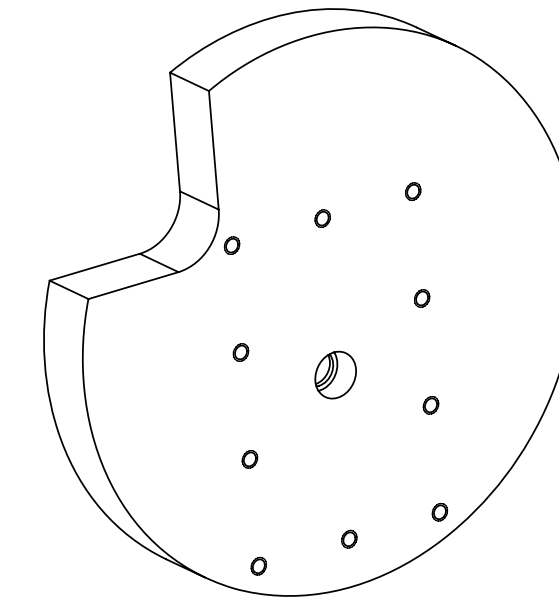
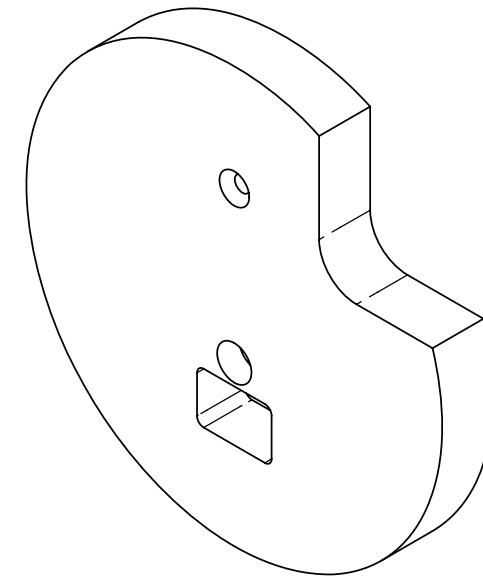


NOTES

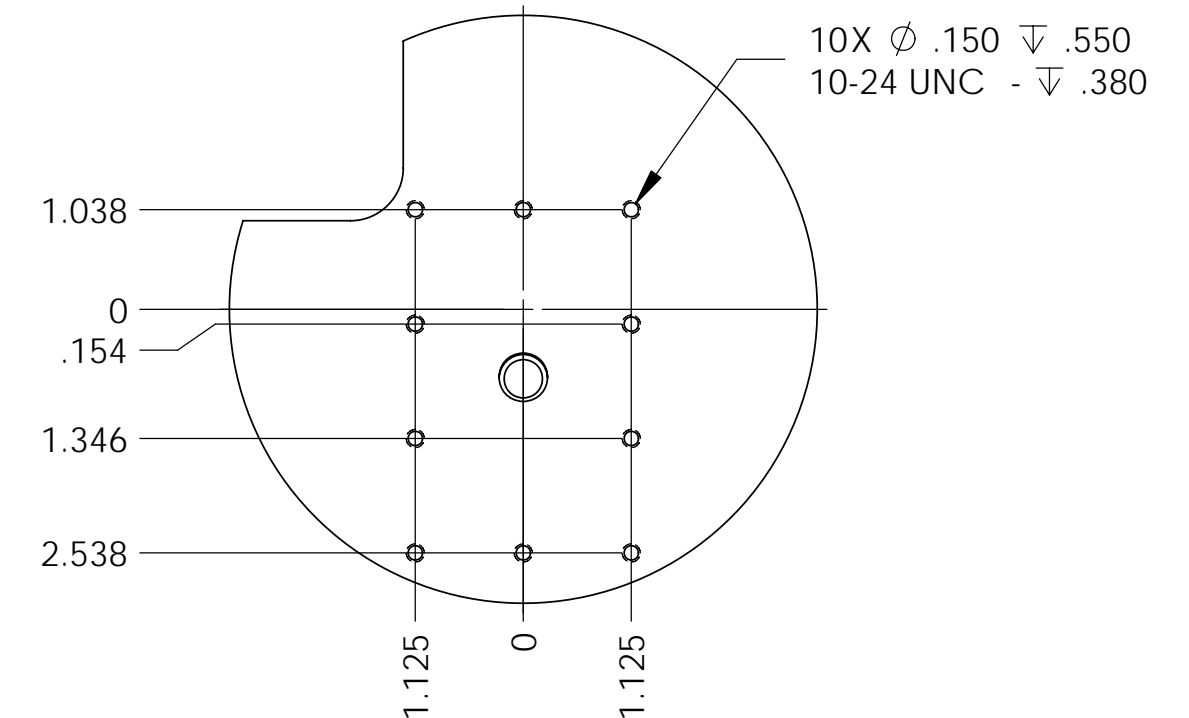
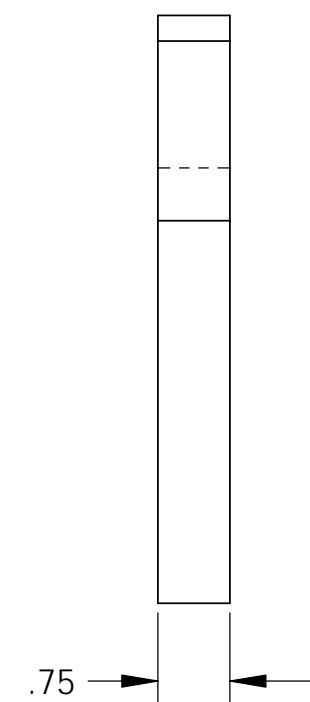
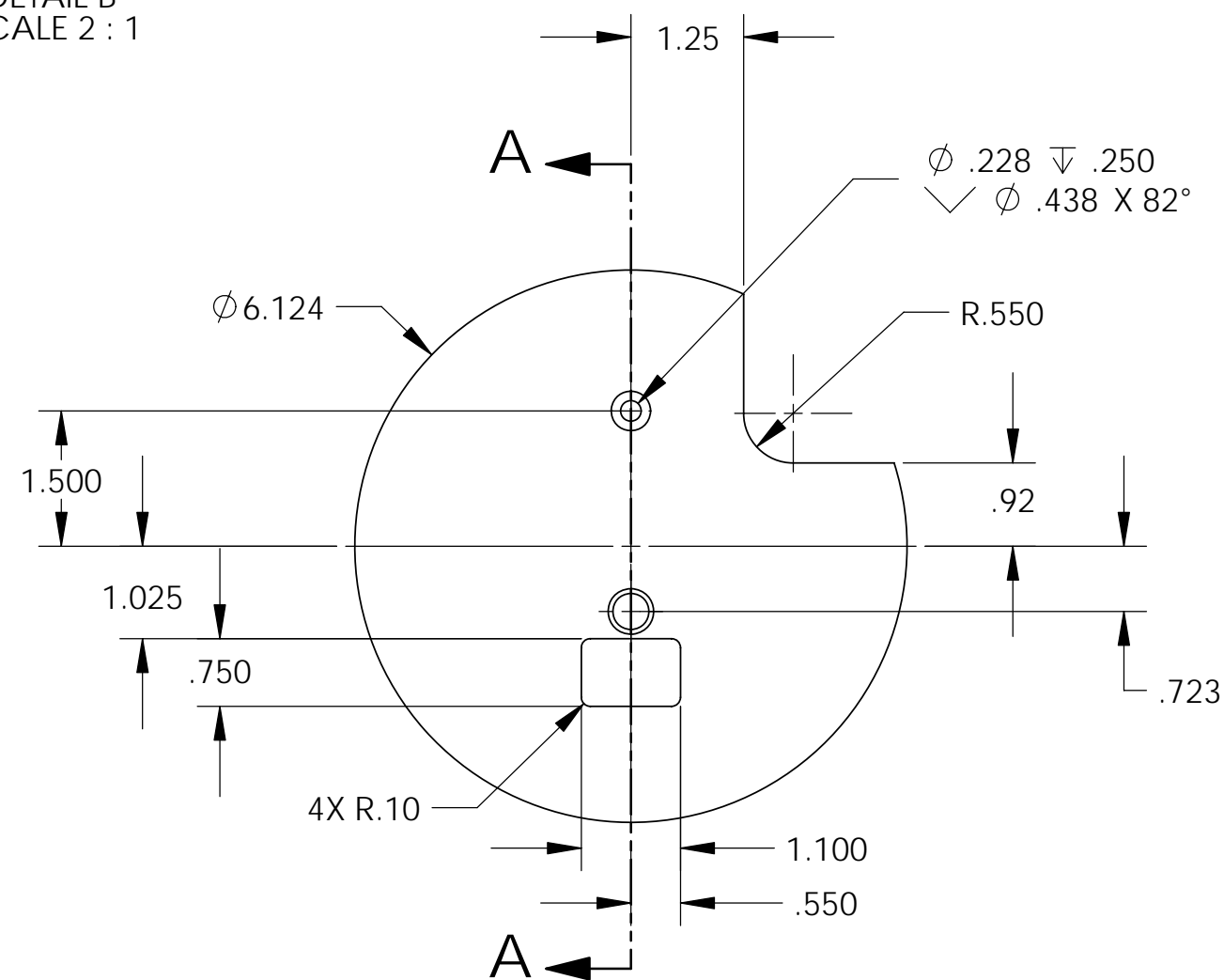
1. MATERIAL CERTIFICATIONS REQUIRED



DETAIL B
SCALE 2 : 1



SECTION A-A



MATERIAL: TI-6AL-4V, ASTM B-265

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>	
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES $\pm 1/2^\circ$ 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS $\pm 1/16$ 8. X DECIMALS $\pm .030$ 9. XX DECIMALS $\pm .010$ 10. XXX DECIMALS $\pm .005$			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>	
DES V GRAVES 01/26/2006 DRW T OQUIN 01/26/2006 CHK P SPAMPINATO 03/07/2006 ENG V GRAVES 01/26/2006 QA			<p align="center">MERIT EXPERIMENT HG SUPPLY ASSEMBLY NOZZLE FLANGE</p>		
DRAWING APPROVALS DATE			CAD FILE HG NOZZLE FLANGE HJT	PREV ASSY 203-HJT-0620	SCALE 1:2
SIZE DWG NO.			C	203-HJT-0622	SHEET 1 of 1 REV 0