



MATERIAL: AL - 6061 T6, ASTM B-209

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
DES	V GRAVES	06/09/2005	<p align="center">NUFACT HG JET EXPERIMENT PRIMARY TUBE ASSY DIAGNOSTIC VIEWPORT COVER</p>			
DRW	T OQUIN	06/09/2005				
CHK						
ENG	V GRAVES	06/09/2005				
QA			CAD FILE	PREV ASSY	SCALE	SHEET
			DIAGNOSTIC VIEWPORT COVER HJT	203-HJT-0630	1:1	1 of 1
DRAWING APPROVALS		DATE	SIZE	DWG NO.	REV	
			C	203-HJT-0633	0	