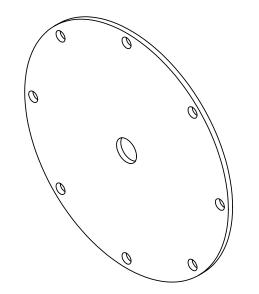
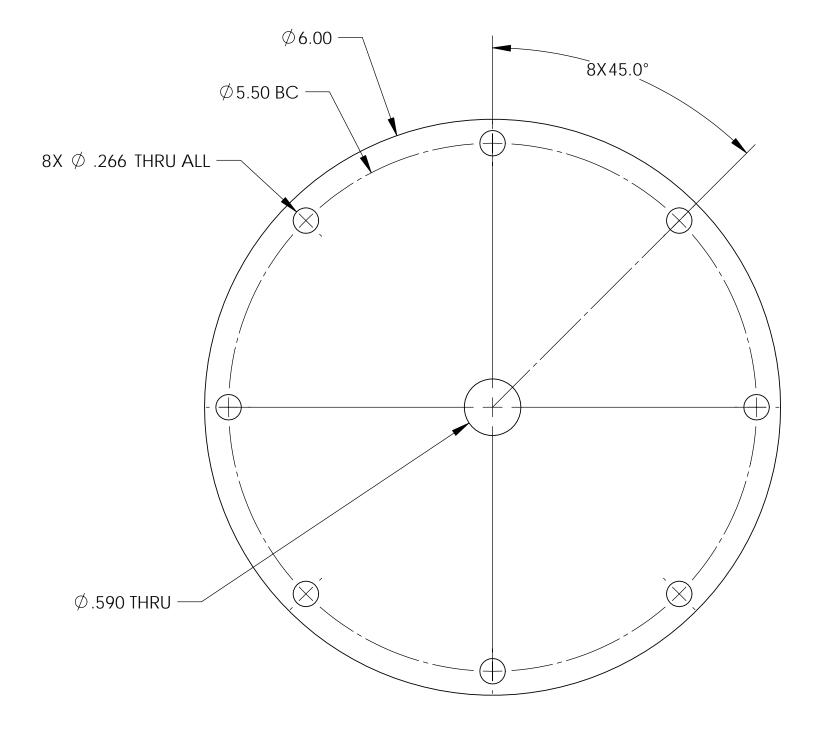
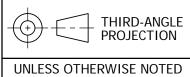
1. MATERIAL CERTIFICATIONS REQUIRED





.13 —

MATERIAL: SS - 304L, ASTM A-240



- 1. ALL DIMENSIONS ARE IN INCHES
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
 3. MACHINED FINISH 125 MICRO-INCHES RMS
 4. CONCENTRICITY .010 TIR
 5. MACHINED ANGLES ±1/2° FORMED ANGLES ±1/6
 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
 7. WHOLE NUMBERS AND FRACTIONS ±1/16
 8. X DECIMALS ±.030
 9. XX DECIMALS ±.030
 10.XXX DECIMALS ±.005

DRAWING APPROVALS

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Agreements. This drawing is property of ORNL and must be returned upon request.

	i cquost.				
I	DES	V GRAVES	01/06/2006		
	DRW	T OQUIN	01/06/2006		
	CHK	P SPAMPINATO	01/17/2006		
5005	ENG	V GRAVES	01/06/2006		
	QA				
	-	-	-		

DATE

OAK RIDGE NATIONAL LABORATORY

203-HJT-0781

DWG NO.

operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN



REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION

MERIT EXPERIMENT SECONDARY CONTAINMENT ASSY

HG INLET CONNECTOR PLATE

<i>J</i> U					
	CAD FILE		PREV ASSY	SCALE	SHEET
	CONNECTOR PLATE HJT		203-HJT-0730	1:1	1 of 1
	SIZE	DWG NO.			REV
	С		203-HJT-0781		0