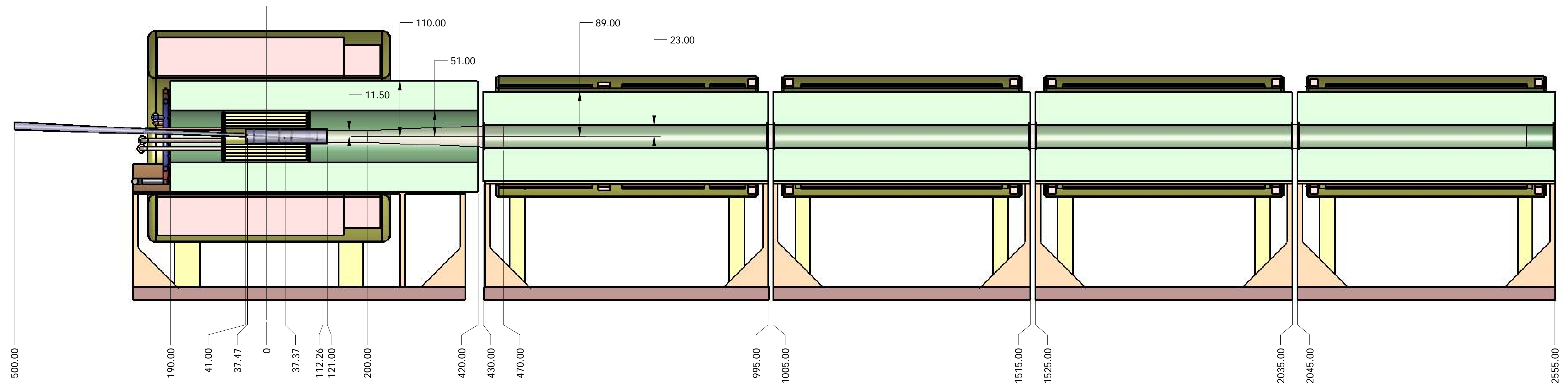


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REV	DESCRIPTION	BY	DATE	BY	APPROVED

NOTES

- DIMENSIONS IN CM.



FOR REFERENCE ONLY
2/17/2014

QUALITY VERIFICATION REQUIREMENTS DOCUMENTS MATERIAL MILL TEST REPORT LEAK TEST REPORT CLEANING CERT WELD / BRAZE INSPECTION REPORT HEAT TREAT REPORT DIMENSIONAL REPORT MATERIAL SELLER CERT FUNCTIONAL TEST REPORT DEVIATION REQUEST NONCONFORMANCE REPORT		THIRD-ANGLE PROJECTION UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M BREAK SHARP CORNERS AND REMOVE ALL BURRS DEFAULT TOLERANCES LINEAR X.X = ±.100 ANGLAR X.XX = ±.010 X.XXX = ±.005 DO NOT SCALE DRAWING	<table border="1"> <thead> <tr> <th colspan="2">APPROVALS</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DES</td> <td></td> <td></td> </tr> <tr> <td>DRW</td> <td></td> <td></td> </tr> <tr> <td>CHK</td> <td></td> <td></td> </tr> <tr> <td>ENG</td> <td></td> <td></td> </tr> <tr> <td>QA</td> <td></td> <td></td> </tr> </tbody> </table>	APPROVALS		DATE	DES			DRW			CHK			ENG			QA				THIS DRAWING IS THE PROPERTY OF OAK RIDGE NATIONAL LABORATORY <small>OPERATED FOR THE U.S. DEPARTMENT OF ENERGY UNDER CONTRACT DE-AC05-00OR22725 OAK RIDGE, TN</small> REMOTE SYSTEMS GROUP
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