EXPERIMENT E951 POWER SUPPLY TO PULSE A 14.5 TESLA SOLENOID MAGNET

IOANNIS MARNERIS BOOSTER/AGS POWER SYSTEMS GROUP LEADER BROOKHAVEN NATIONAL LABORATORY TEL: 631 344-7027 EMAIL: <u>MARNERIS@BNL.GOV</u> DATE: 02/09/02

Introduction:

The project goal is to pulse a magnet with 20 cm diameter bore, capable of a peak field near 15 T and a repetition rate of about 30 minutes.

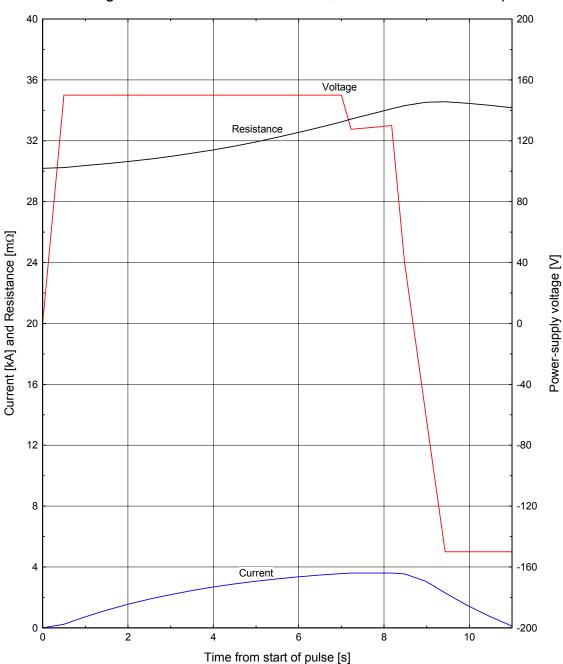
Funding realities make it prudent to consider a stageable design with the following 3 cases:

- 1. The magnet achieves peak field of 5 T @ 84 K.
- 2. The magnet achieves peak field of 10 T @ 74 K.
- 3. The magnet achieves peak field of 14.5 T @ 30 K.

Parameters of Pulse Magnet System with 1 sec flat top

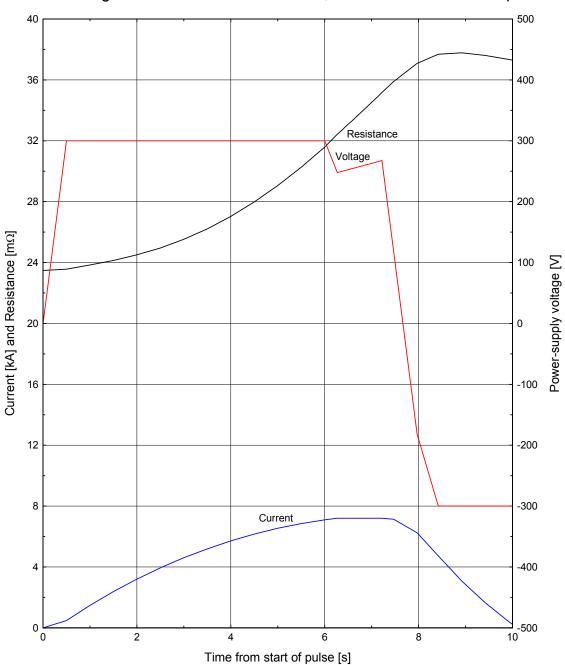
	Units	Case 1	Case 2	Case 3
Outer radius	(cm)	30.0	30.0	40.0
Copper mass	(kg)	1943	1943	3644
Voltage	(V)	150	300	300
Peak current	(A)	3600	7200	7200
Field	(T)	5.0	10.0	14.5
Inductance	(mH)	138	138	436
Initial temperature	(K)	84	74	30
Time t1, to end of flat tap	o (s)	8.2	7.3	16.3
Pulse length, tp	(s)	11.1	10.1	24.1
Initial Resistance (mOh	ms)	30.2	23.5	11.0
Resistance at t1, (mOh	ims)	34.1	35.3	33.0
Resistance at tp, (mOh	ims)	34.1	37.2	38.2
Dissipation at tp,	(MJ)	2.70	9.1	15.2

Cases 2 and 3 require the same power supply, but differ in the magnet cooling scheme.



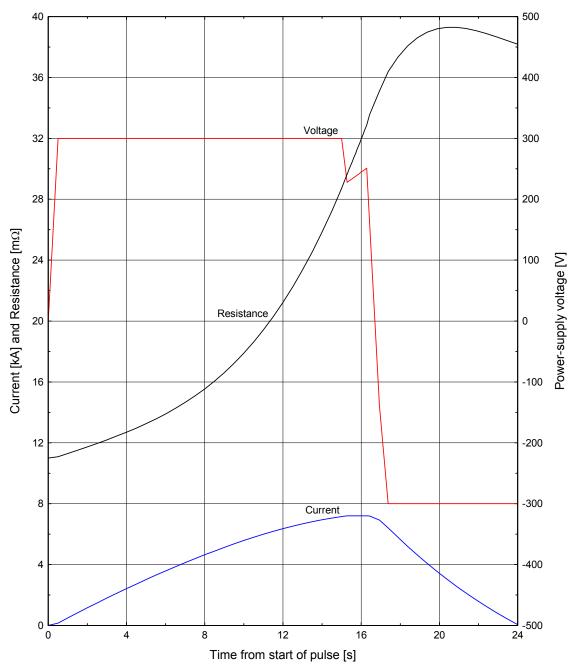
84 K Magnet Pulsed at 150 V to 3.6 kA, 5 T with 1-sec. Flat Top

Fig.1. Performance of the 5T magnet with the Case 1 power supply.



74 K Magnet Pulsed at 300 V to 7.2 kA, 10 T with 1-sec. Flat Top

Fig.2. Performance of the 10T magnet with the Case 2 power supply.



30 K Magnet Pulsed at 300 V to 7.2 kA, 14.5 T with 1-sec. Flat Top

Fig.3. Performance of the 14.5T magnet with the Case 3 power supply.

From the power supply point of view, we will start with a

540 KVA power supply rated at 3600 A, +/-150 V (Case 1)

to support case 1, and for cases 2 and 3 we will have

four 540KVA in series/parallel to generate 7200A, +/300 V (Cases 2-3).

The 540KVA power supplies are thyristor-control six-pulse rectifiers, available at Brookhaven Labs from previous experiments.

These power supplies are presently configured as DC power supplies.

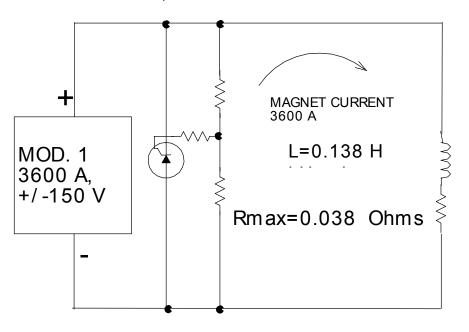
We need to modify their regulators to be able to pulse them.

The controls and interlocks of these power supplies must be updated.

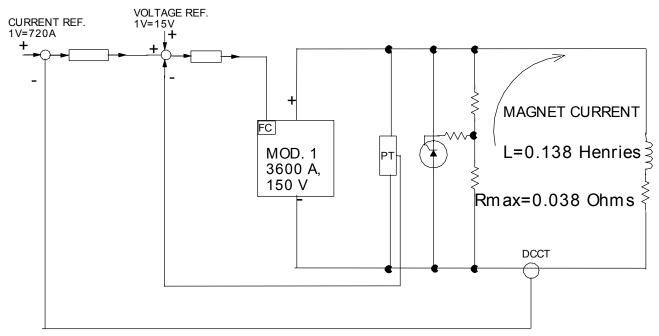
Similar upgrades have been made during the Booster project with great success.

Case 1 power supply (5 T magnet):

MUON EXPERIMENT POWER SUPPLY FOR PULSING A 5 TESLA MAGNET 3600 A, +/- 150 V.



5 T MAGNET MUON EXPERIMENT POWER SUPPLY REGULATION CONTROLS



MUON EXPERIMENT POWER SUPPLY CONTROLS RACK

PLC 5/20	120 V INPUT MOD. .1	120 V INPUT 2	120 V INPUT MOD. 3	120 V INPUT MOD. 4	120 V OUTPUT MOD. 1,2	120 V МОД. 3,4	24VDC INPUT	24VDC OUTPUT	ANALOG INPUT MODULE	ANALOG DUTPUT MODULE	TTL INPUT	PLC PS	
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PANEL VIEW TERMINAL 1400E TO MONITOR INTERLOCKS

OFF STBY ON LOCAL CONTROLS

2 VOLTAGE REGULATORS 1 CURRENT REGULATOR 1 BUFFER CARD

PSI, VREF. MOD1,2	
PSI, VREF. MOD3,4	
PSI, IREF.	

CPU	<u>.</u> V108	V102 T I M I G	WFG VREF. 1.2 O MOD 3.4 O	WFG IREF. O	

Case 1 power supply (5 T magnet):

This power supply will be a thyristor phase control power supply rated at **3600A**, +/-150 V.

This power supply exists at Brookhaven from previous experiments.

The 3-phase, 480-V input power will be fed from an existing disconnect switch.

The power supply will have an AC circuit breaker.

A new regulator will be implemented based on the existing design for the AGS Main magnet power supply.

The power supply will be fully programmable from 0 to 3600 A.

It will have a voltage regulator as the inner loop and a current regulator as the outer loop.

Both voltage reference and the current reference will be generated from a high-level computer algorithm for a given magnetic field pulse and a given function of the load resistance as a function of current and time.

We need to replace the voltage feedback sensor with a LEM DCPT (DC potential transformer).

We need to replace the existing current sensor (shunt) with a LEM DCCT (DC current transformer).

These sensors have been successfully used in the past in various power supply systems.

All the old interlocks will be updated using an Allen Bradley Programmable Logic Controller (PLC).

This PLC will be programmed to make decisions on the interlocks and safely turn of the power supply if an interlock occurs.

The power supply will have the following interlocks:

- 1. DC Over-current
- 2. RMS magnet current interlock
- 3. AC Over current
- 4. Blower failure
- 5. Ground Fault
- 6. Magnet faults
- 7. Magnet resistance interlock.
- 8. Cryo-interlocks

In case of any interlock failure, the power supply will be phased to 150 degrees in 100 msec.

This means the power supply voltage will be -150 volts, the current then will go to 0 amps in 3 sec maximum time, depending where the interlock occurs in the cycle.

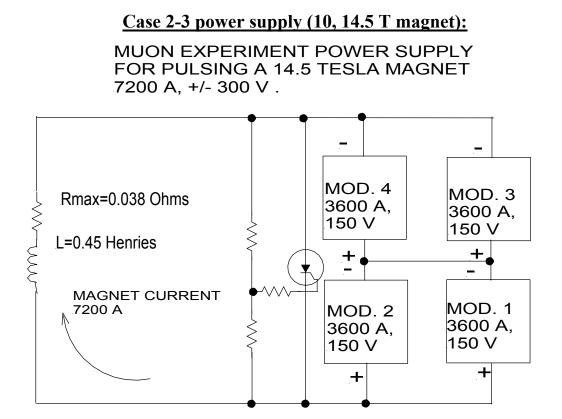
Then the AC circuit breaker will be commanded to open by the PLC regardless whether the magnet current is at 0 Amps or not.

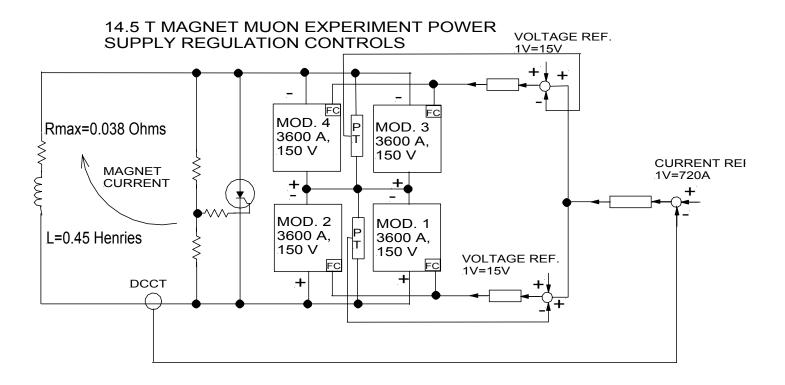
A crowbar circuit based on self-triggering silicon control rectifiers (SCR's) will be implemented to short the magnet if the magnet voltage becomes greater than 350 V.

In this case, the magnet current will decay to 0 amps with the L/R magnet time constant which is typically **3.6 sec.**

Note: L = 138 mH, $R_{max} = 38 \text{ m}\Omega$.

Minimum repetition rate is 5 minutes





Case 2-3 power supply (10, 14.5 T magnet):

This power supply will be a thyristor phase control power supply composed of 4 series/parallel Case-1 power supplies. It will be rated at **7200A**, +/-**300** V.

These power supplies exists at Brookhaven from previous experiments and will be modified as described in Case 1.

The 3-phase, 480-V input power will be fed from existing disconnect switches.

The power supply will have four AC circuit breakers, one per power supply.

Two parallel power supplies (MOD 1 and MOD 2) will be fed from the same existing substation and the other two (MOD 3 and MOD 4) from a different existing substation. This will not require any modifications to our existing substations regarding power supply input power requirements.

The power supply will be fully programmable from 0 to 7200 A.

It will have two voltage regulators as the inner loops and a current regulator as the outer loop.

Note: For Case 2, L = 0.138 H, R_{max} = 38 m Ω , for Case 3, L = 0.436 H, R_{max} = 37 m Ω .

In order to share current properly between parallel power supplies, we intend to run 2-in watercooled busses from the + terminal of MOD 2 to the magnet and from the + terminal of MOD 1 to the magnet. The same is true for the - terminal of MOD 4 and MOD 3.

The anticipated overall bus resistance should not exceed 2 m Ω .

A crowbar circuit based on self-triggering silicon control rectifiers (SCR's) will be implemented to short the magnet if the magnet voltage becomes greater than 350 V.

In this case, the magnet current will decay to 0 amps with the L/R magnet time constant which is typically **3.6 sec for Case 2 magnet, 12 sec for Case 3 magnet.**

All the old interlocks will be the same as Case 1 power supply and will be updated using an Allen Bradley Programmable Logic Controller (PLC).

Minimum repetition rate for case 2 magnet is 20 minutes, for case 3 magnet 30 minutes

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	MUON POWER SUPPLY SC	HEDULE	
	DATE 1/29/02		
Yearly quarters	<u>1 Design & Development</u>	2 Fabrication	3 Installation/commissioning
1	Design for case 1 ps	Procurement	
2		Fabrication of case 1 ps	
3			Installation of case 1 ps
4			Commissioning of case 1 ps
5	Design for case 2,3 ps		
6		Fabrication of case 2,3 ps	
7			Installation of case 2,3 ps
8			Commissioning of case 2,3 ps

Schedule:

The Case 1 power supply should be compete by the end of the 4rd quarter, middle of FY03.

The Case 2-3 power supply should be complete by the end of the 8th quarter, middle of FY04.

This schedule is spread apart over 2.7 years, taking into account other projects of the C-AD Power Supply Group.

All the parts purchased should be bought at the same time for the following reasons:

- 1. We need almost all the parts for the controls rack for Case-1 power supply.
- 2. The DC bus should be bought at the same time to save money.

Cost estimate:

The following table includes burden of 87% on labor and burden of 47% on materials.

Muon Power Supplies				Duration (man days)			
Description	\$ Labor	\$ DTS	\$ Purch		Dsgn	Tech	\$ DTS
MUON PS- 1 Design & Development	33469						
Case1 PS 3600A, +/-150V	19461	0	0	13	8	4	0
Case 2,3 PS 7200A, +/-300V	14008	0	0	8	8	3	0
Muon PS - 2 Fabrication	82353		145383				
Case1 PS 3600A, +/-150V	45369		145383	31	0	25	0
Case2,3 PS 7200A, +/-300V	36983		0	15	0	32.5	0
Muon PS- 3 Installation	84116	4034					
Case1 PS 3600A, +/-150V	29557	1009	0	10	0	29	2
Case 2,3 PS 7200A, +/-300V	54558	3026	0	15	0	57	5
AMOUNT FOR CASE1 IN \$	94388	1009	145383				
TOTAL CASE1 \$	240780						
TOTAL WITH 20% CONTINGENCY \$	288936						
AMOUNT FOR CASES 2,3 IN \$	105550	3026	0				
TOTAL CASES 2,3 \$	108575						
TOTAL WITH 20% CONTINGENCY \$	130290						
TOTAL AMOUNT IN \$\$\$	199938	4034	145383				
TOTAL NO CONTINGENCY \$	349355						
TOTAL WITH 20% CONTINGENCY \$	419226						