

Extreme Environments of Next Generation Energy Systems and Materials.

Can they “peacefully” co-exist?

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- **Committee members**

OVERVIEW

Overview of Energy Challenge

Materials in the mix

A historical BNL perspective

BNL Material Studies

Path to the future

Next Generation Energy Systems

What do we mean by that?

To meet the **FUTURE** energy demand energy systems we depend on:

conventional (coal, oil, gas)
nuclear
wind
solar
geothermal
supercritical steam turbines

MUST make leap to higher efficiency/reliability levels while achieving

maximum performance per unit of cost → higher power output

e.g.

Costs less to build and operate a 1,200 MW than 2 x 600 MW nuclear plants

How do materials get in the mix?

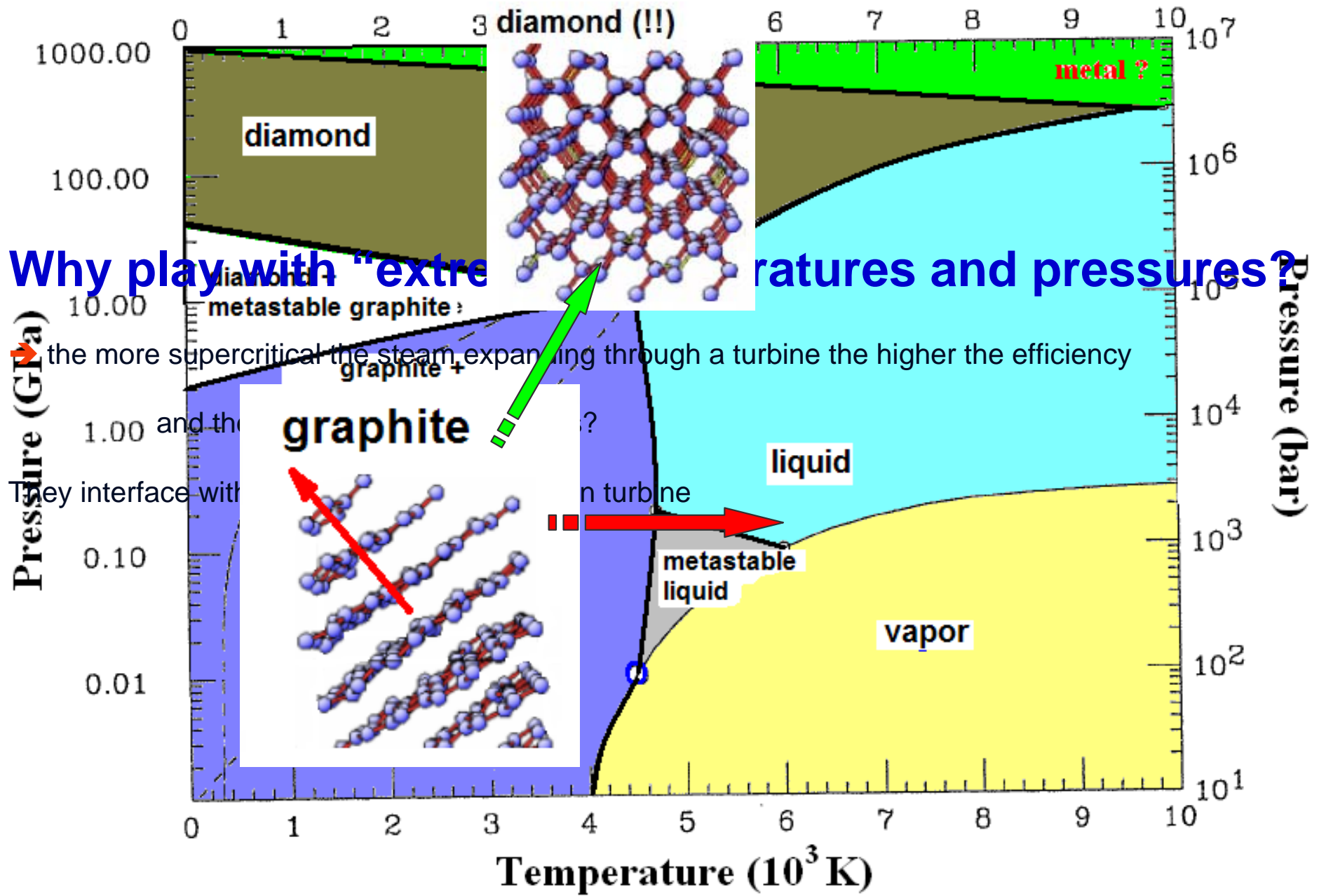
Wind Power to overcome present limitations will need light-weight, extremely stiff materials (*not necessarily strong materials*)

Next Generation Turbines operating with **ultra-super-critical steam** (>700 C) must tolerate unprecedented oxidation attack

Next generation nuclear power (fission or fusion) will depend on materials that can withstand extreme radiation fluxes at very high temperatures

NO ONE-SIZE-FITS-ALL SOLUTION !!!

what happens when we push materials to extreme?



Why play with "extreme" temperatures and pressures?

the more supercritical the steam expanding through a turbine the higher the efficiency

and the
They interface with

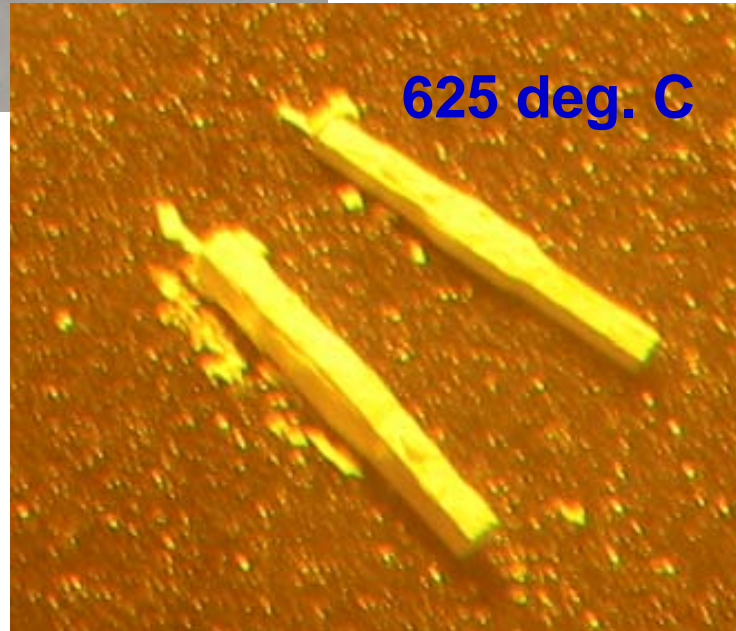
20 deg. C



How serious is the problem?

Just look at the oxidation of tantalum

625 deg. C



Accelerated Ta Oxidation:
Present of a third element
Radiation-induced oxidation acceleration ?



1100 deg. C

06/04/2009

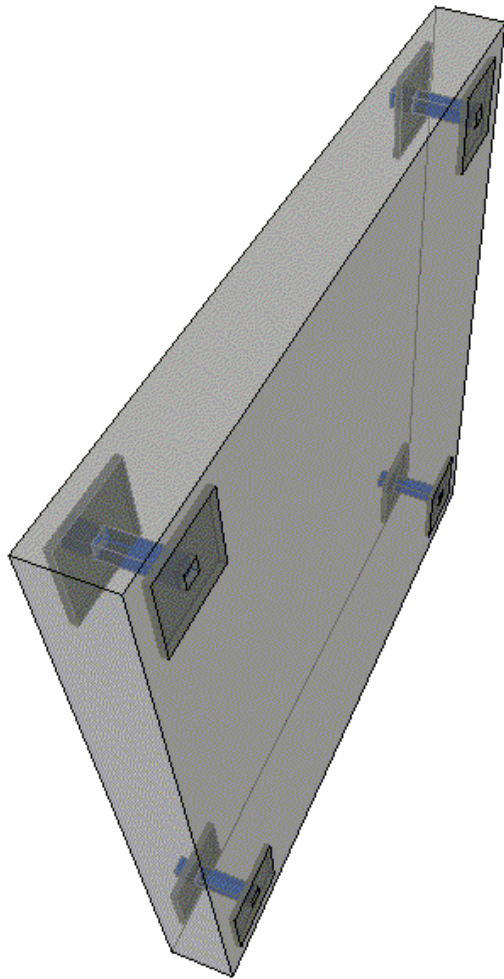
In an effort to make things stronger and more durable,
3 types of “**enhanced**” materials emerged, namely

Super alloys What are they ?

[from Fe to steel (add carbon), to stainless, to super-alloys]

Composites - what are they? *materials meshed or “weaved” but acting together*

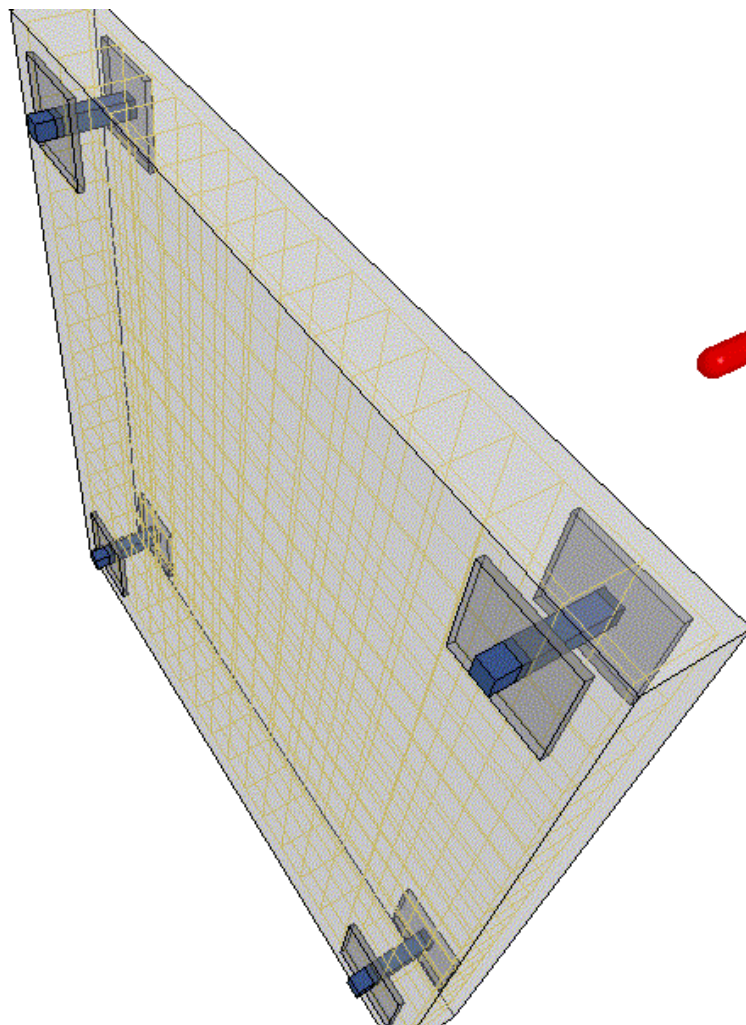
WHAT DO COMPOSITES OFFER?



CONCRETE Wall



Animation of actual field test of a 240 m/s projectile impacting a wall



Composite CONCRETE Wall

Super alloys What are they ?

[from Fe to steel (add Carbon), to stainless (add Cr), to super-alloys]

Composites - what are they? *materials meshed or “weaved” but acting together*

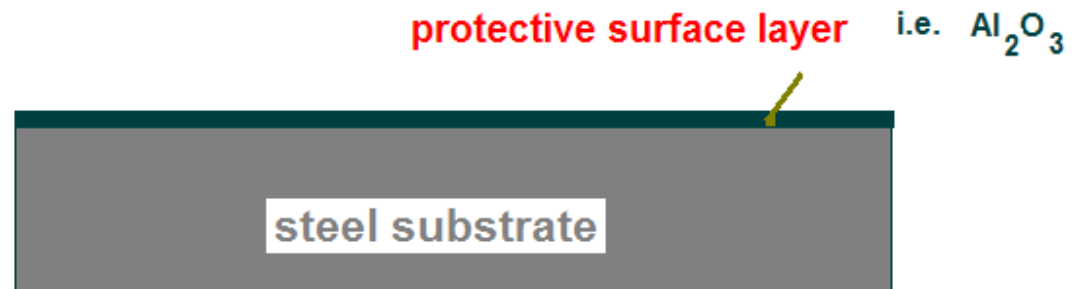
Nanostructured coatings

Protective surface layer bonded to substrate, made of nano-sized particles offering

Strain Tolerance

Wear Resistance

Resistance to oxidation, corrosion, erosion



BNL, Materials and Energy

BNL played important, even leading role in materials and energy

World-class research on graphite as nuclear reactor moderator, radiation damage of nuclear materials

Pioneered randomly packed, H-cooled, particle bed reactor exhibiting extremely high power density at extremely high temp. and pressures

World-recognized research in material behavior under aggressively corrosive environments

Leading research in the development of novel geothermal materials

Materials and “Next Generation Nuclear Energy”

Pursue of nuclear power since 40's formed basis for most developments in material science

Politically correct or not, it is here to stay and continue to be an important force towards the new generation materials

Adverse effects of radiation on materials

- How radiation interacts with matter
 - **electronic excitations** → no damage, only thermalization
 - **elastic collisions** → leading to displaced atoms
 - **inelastic collisions** → transmutation products (i.e., H, He)
- Microstructural changes → **UNDESIRE**D macroscopic property changes
 - loss of ductility
 - swelling
 - fatigue lifetime reduction



Effects on new super-alloys, composites and specially-coated materials studied using the **BNL accelerator complex**

to AGS BOOSTER

BLIP
Target Station

Study effects on materials

- mechanical properties
- **thermal expansion** (high precision dilatometer)
- **thermal/electrical conductivity**
- **Oxidation** (high temp. furnaces and precision scales)
- **de-magnetization** (whole probe)
- **Photon-spectra (Ge detector)**

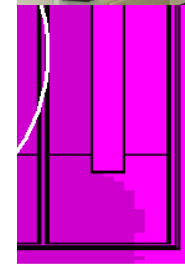
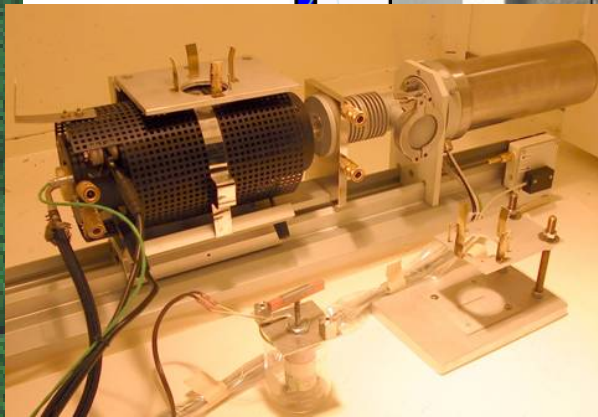
116 MeV
proton beam

Macroscopic analysis Hot Cells

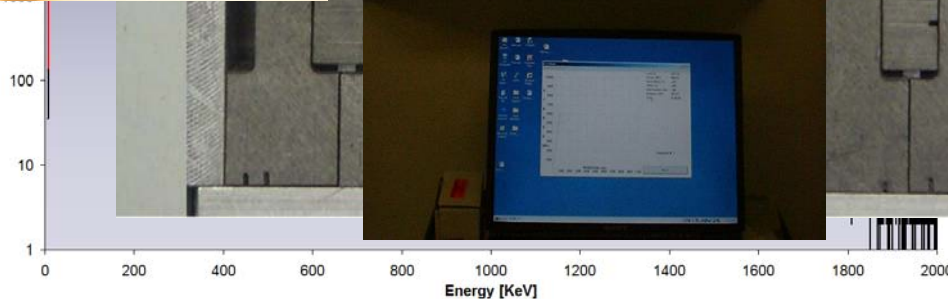
Proton beam onto material array

A = specimen for
mechanical testing

B = specimen for thermal
expansion & conductivity
testing



neutrons/cm²/sec



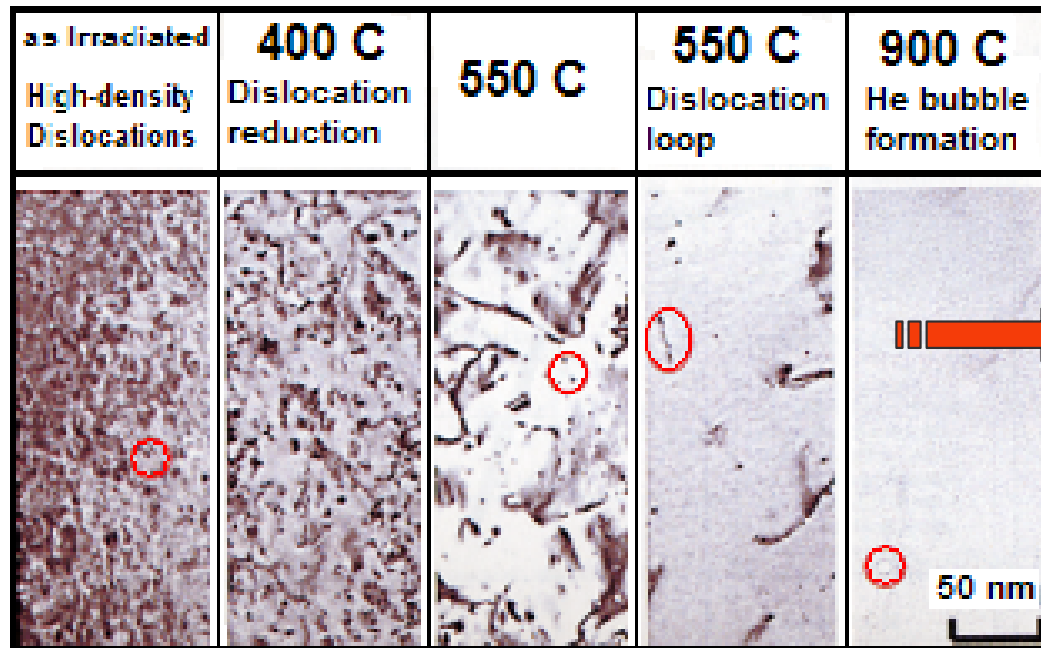
neutron flux
distribution (by N. Mokhov, FNAL)

Super-alloys and radiation

While an extensive array of alloys were studied, results on some with intriguing behavior will be presented here

Irradiation = damage, BUT irreversible ?

Annealing or defect mobility at elevated temperature

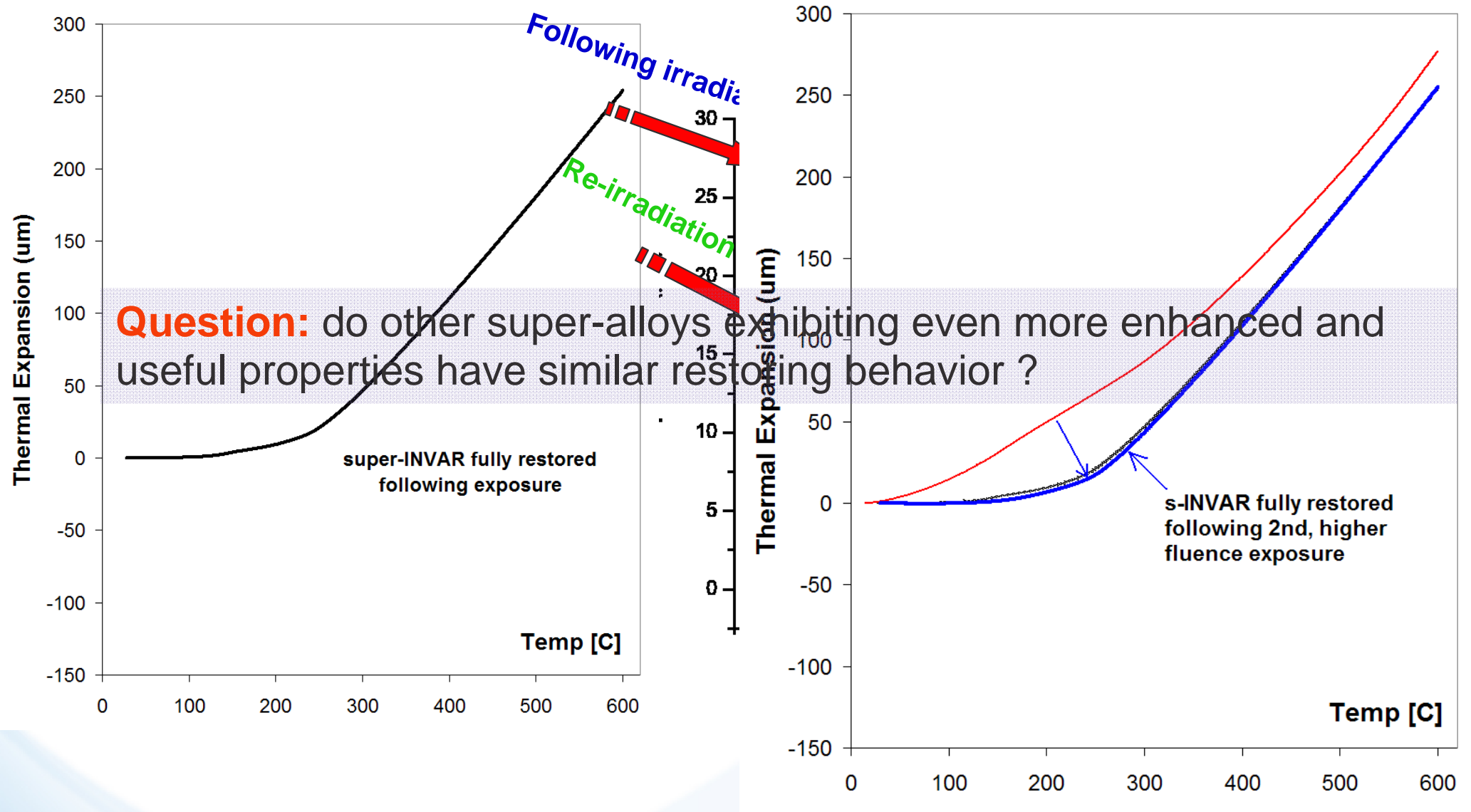


Observed Behavior:

upon re-irradiation defect density increases and damage accelerates !!

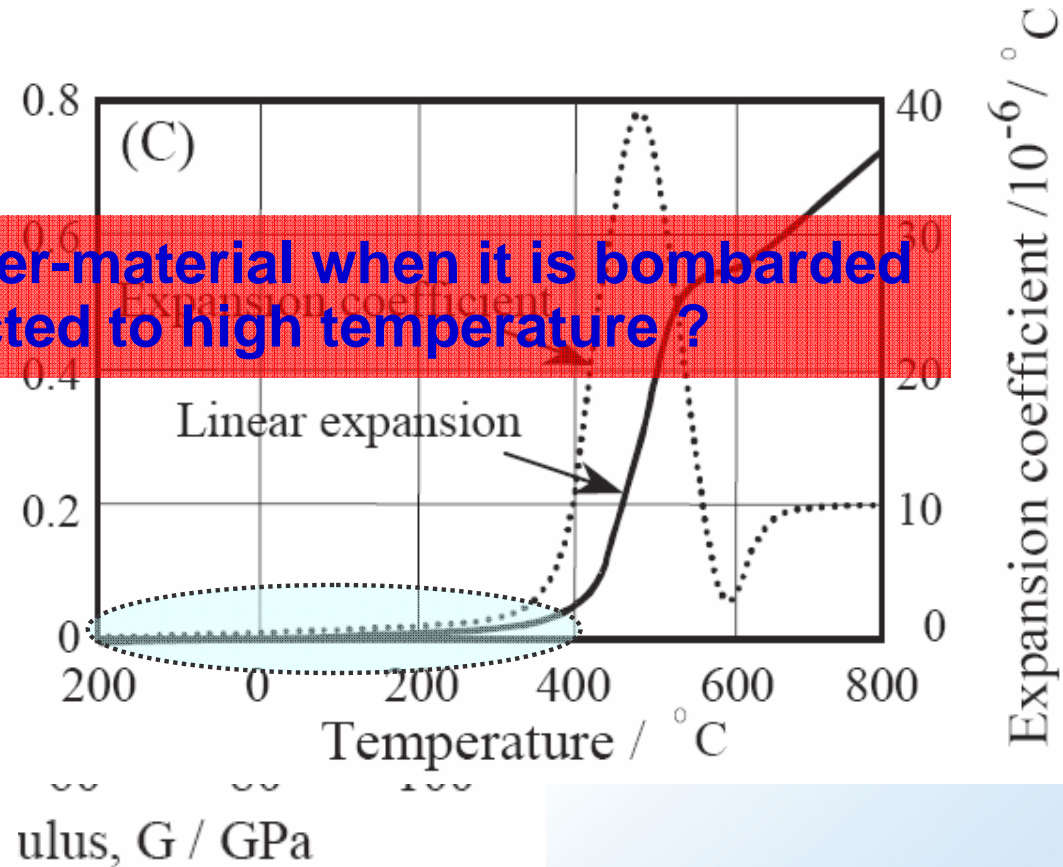
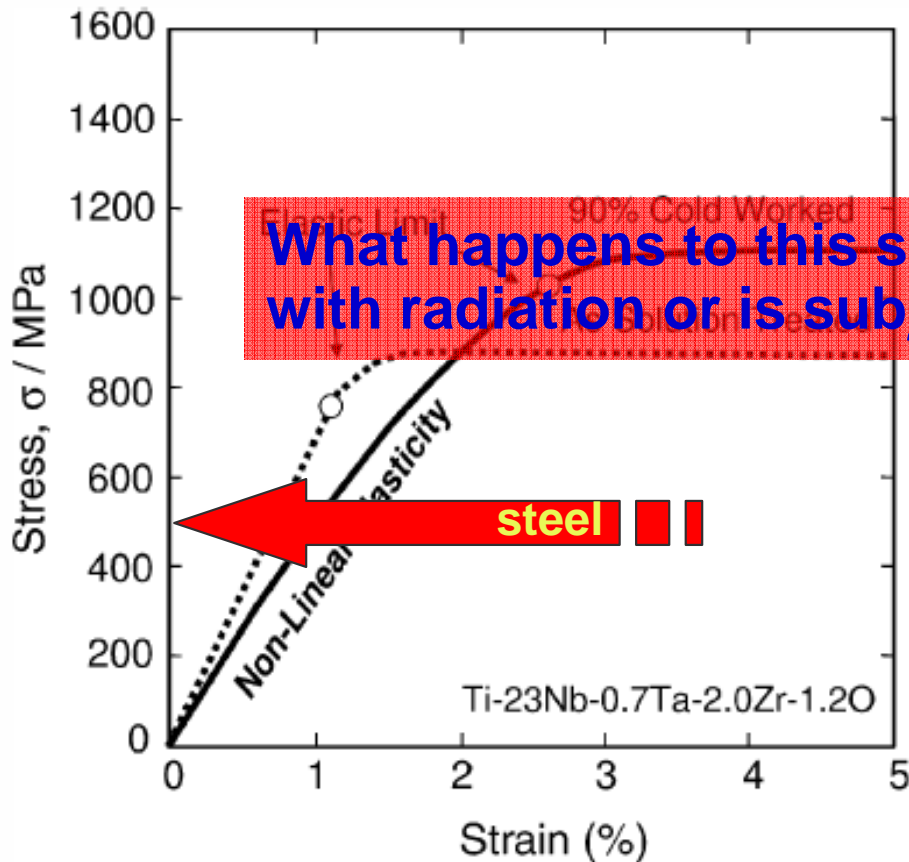
Y. Ishiyama et al., J. Nucl. Mtrl. 239, 1996

Of interest are alloys exhibiting extremely low thermal expansion Super-INVVAR (33% Ni, 0.05% C, 3.2%Co, Fe balance)



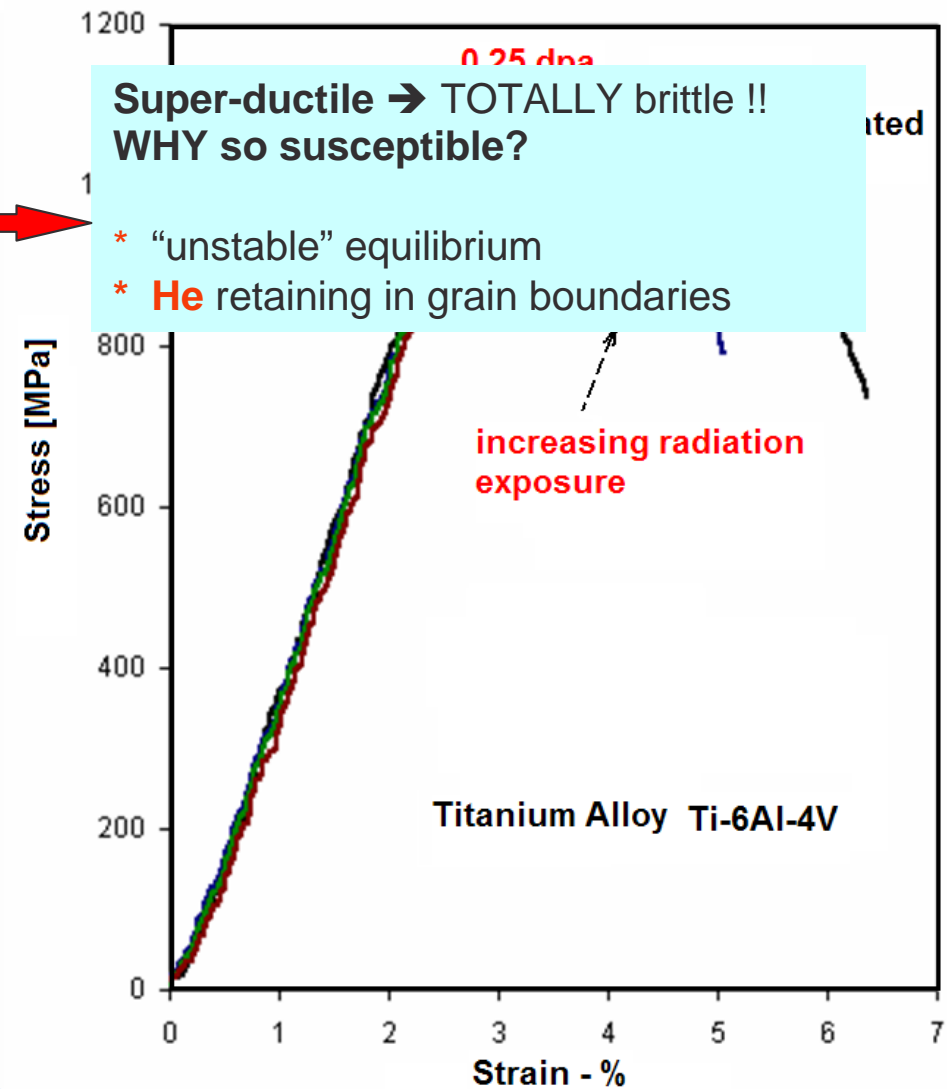
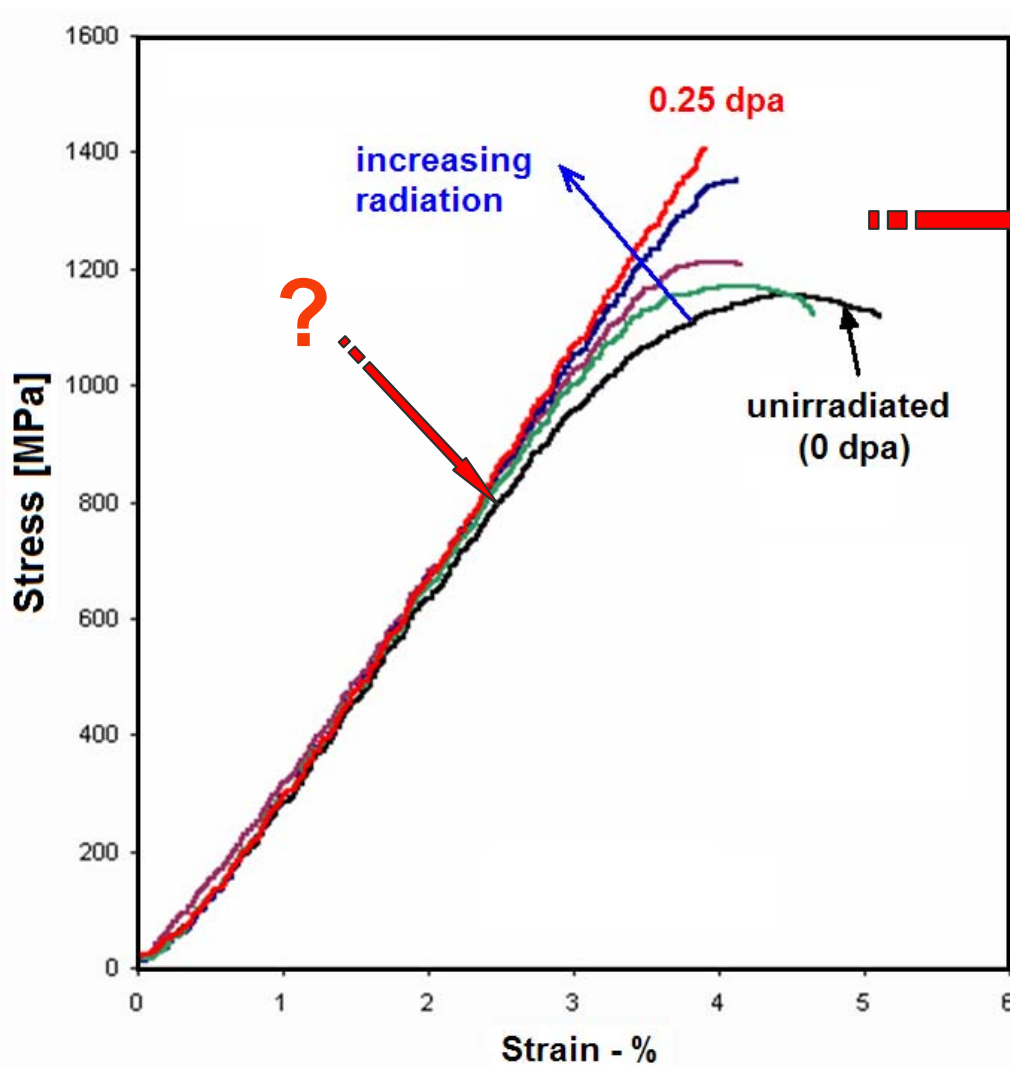
Ti-12Ta-9Nb-3V-6Zr-O or “gum” metal “Wonder Material ??”

What happens to this super-material when it is bombarded with radiation or is subjected to high temperature?

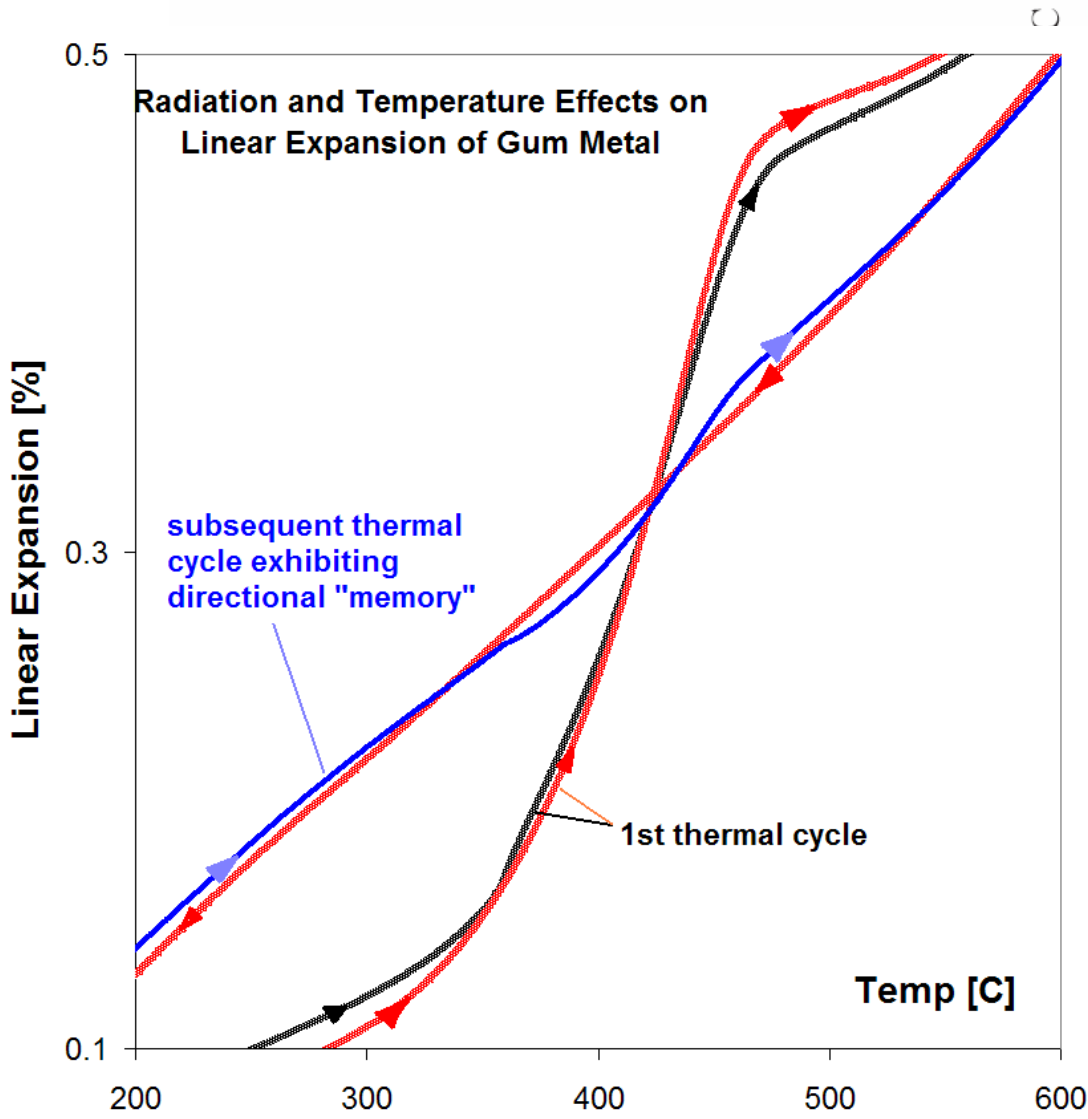
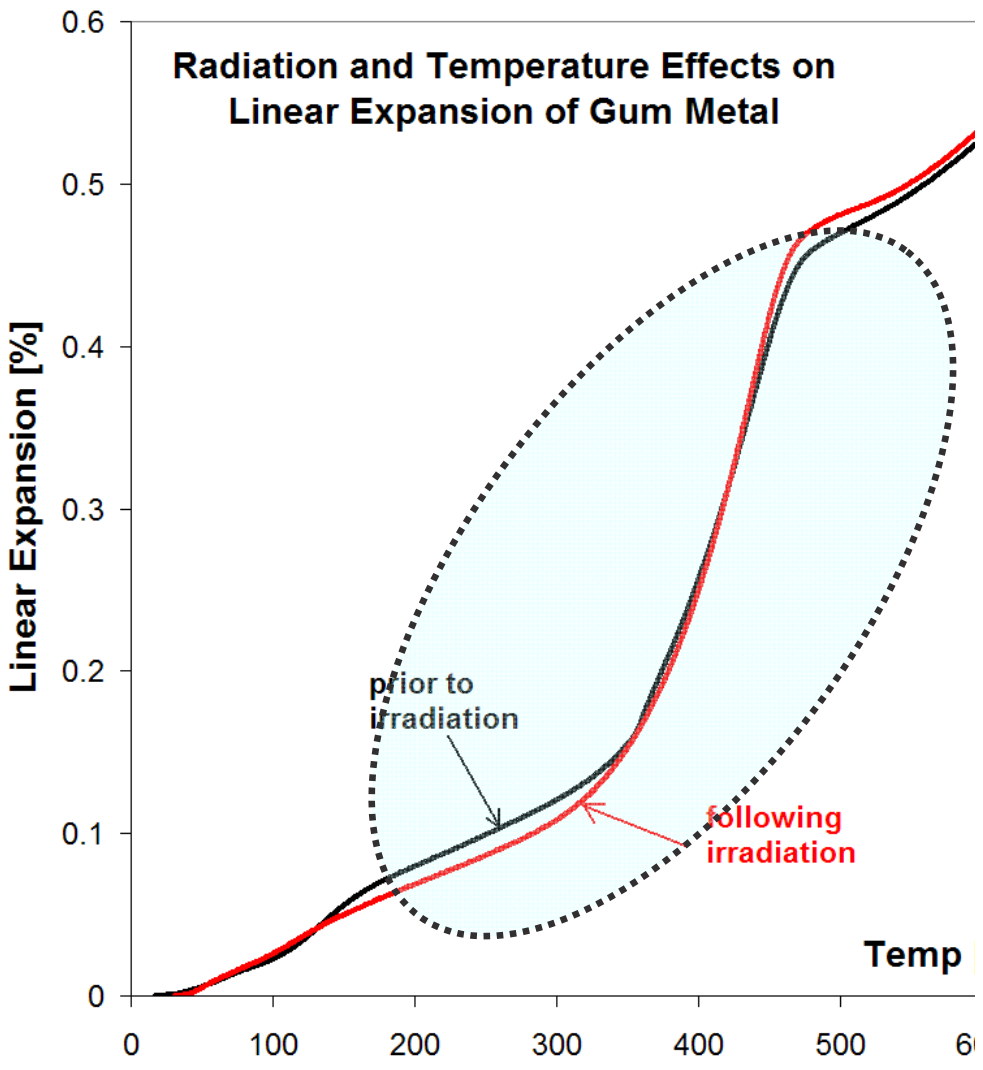


T. Saito, et al., Multifunctional Alloys Obtained via a Dislocation-Free Plastic Deformation Mechanism, Science, 300 (2003) 464

Radiation effects on Mechanical Properties of Gum Metal



Unique gum metal linear expansion behavior

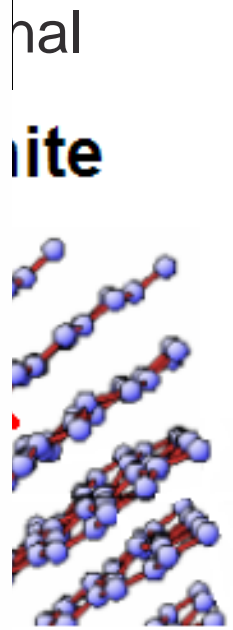
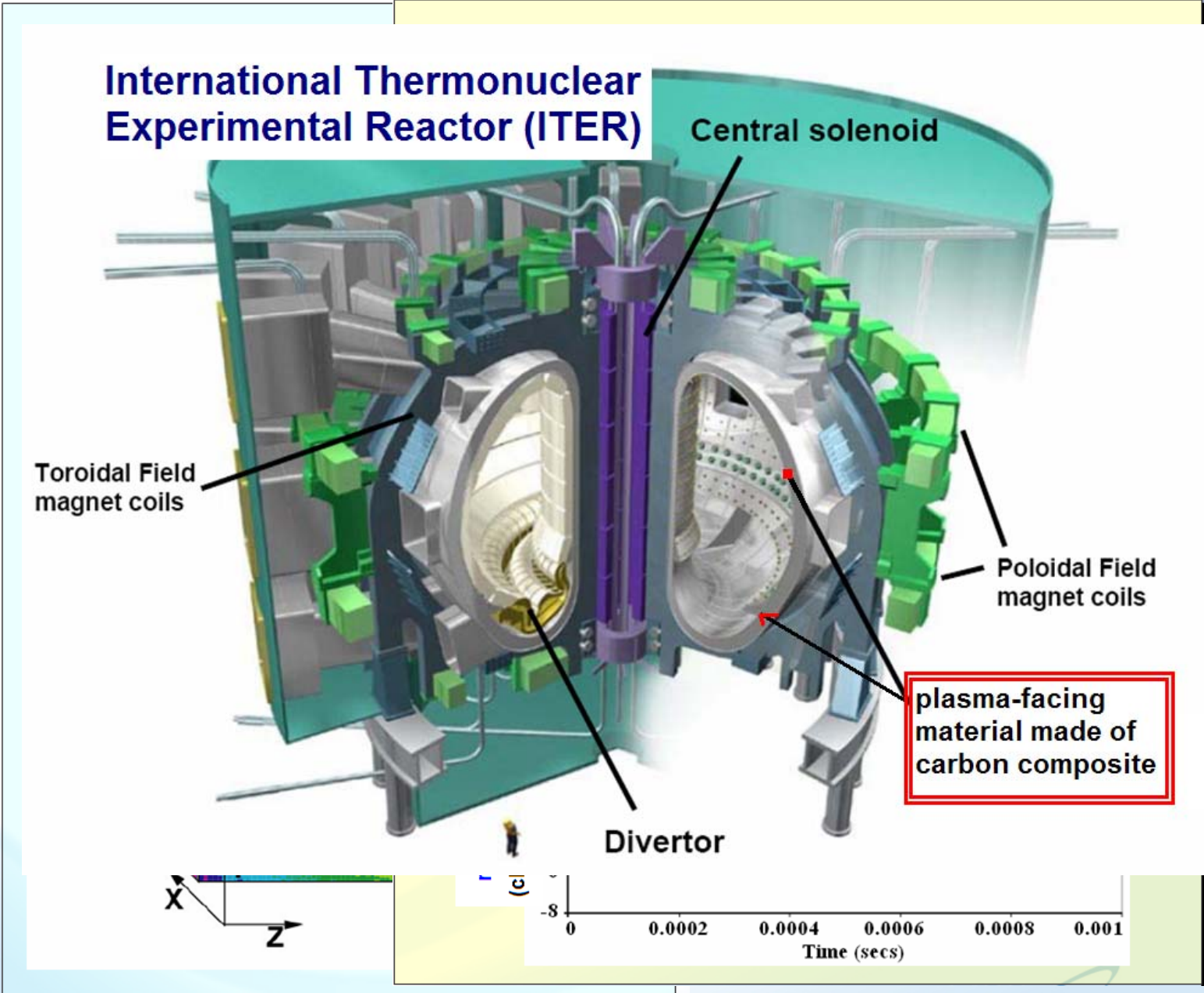


Carbon Composites and Graphite

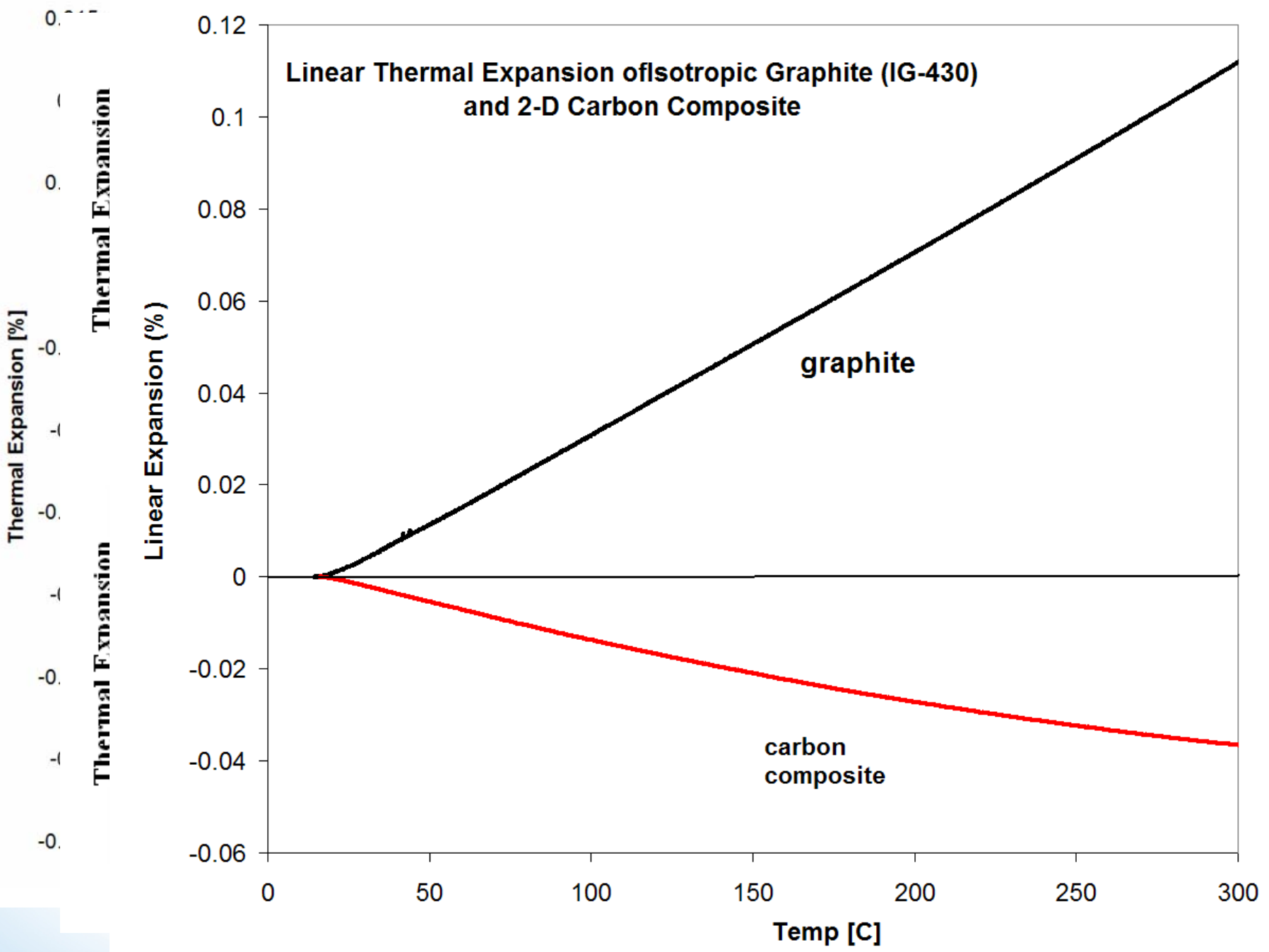
Graphite closely linked with nuclear energy's past, present, and future

..... Carbon fiber composites = future?

Graphite
change



Graphite and carbon-carbon composites



While things seemed promising with carbon fiber composites

A THRESHOLD PROTON FLUENCE OF $\sim 10^{21}$ protons/cm² HAS EMERGED

Carbon composite



Fluence: 10^{21} - 10^{22} p/cm²

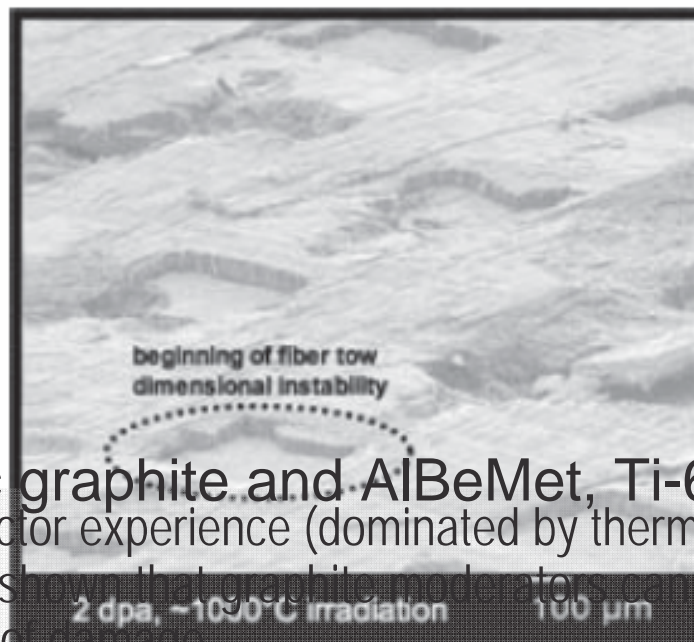
Good news so far → isotropic graphite and AlBeMet, Ti-6Al-4V

Reactor experience (dominated by thermal neutron flux) has shown that graphite moderators can withstand tens of dpa of damage

Premature degradation result of:

radiation rate?

or thermal neutrons vs. energetic protons ?



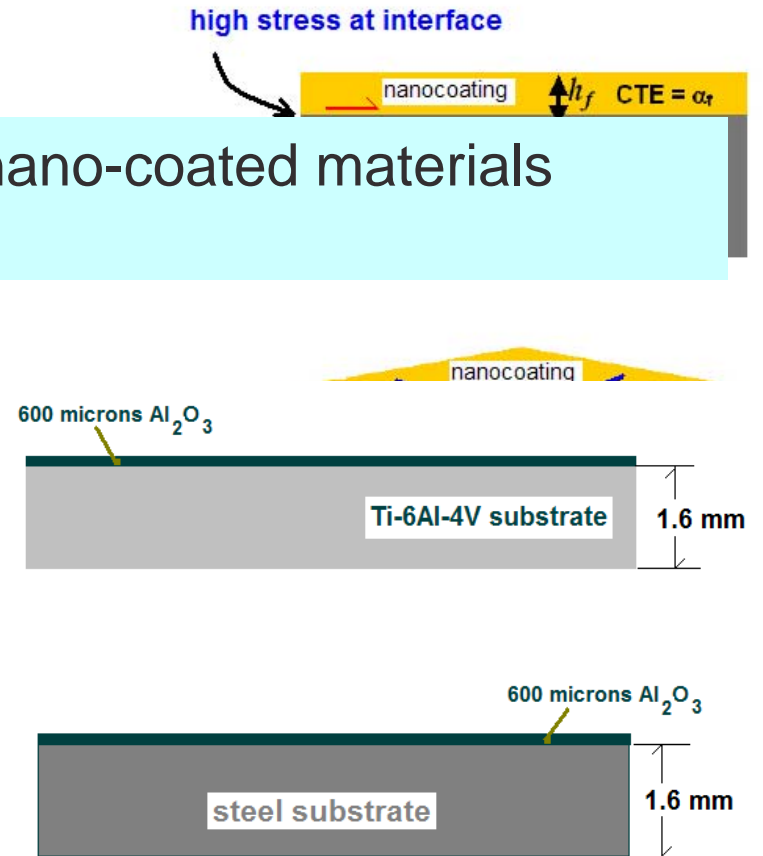
J-P. Bonal, et al.,
Graphite, Ceramics and
Ceramic Composites for
High-Temperature
Nuclear Power
Systems, MRS Bulletin,
V. 34, 2009

Edge-cooled TRIUMF target

Nanostructured COATINGS under Extremes

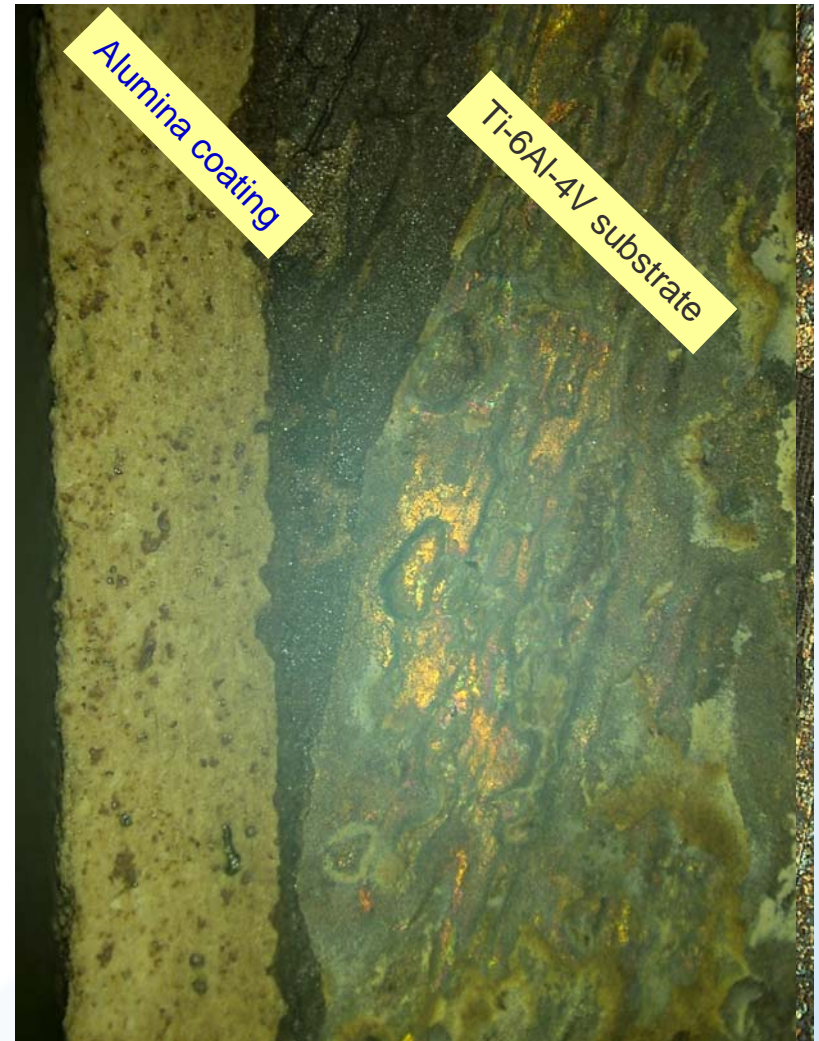
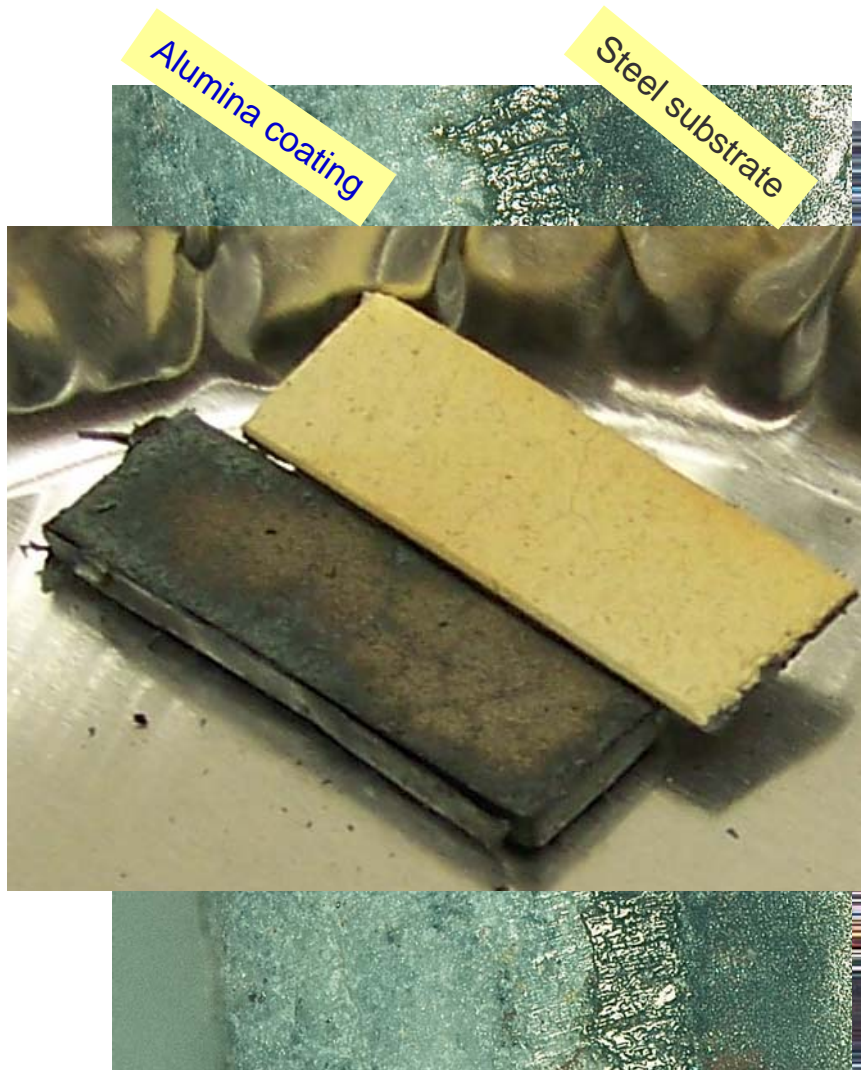
Matching of the thermal expansion coefficients is crucial

Wh Lets see what happens to these nano-coated materials under extreme temperatures and especially radiation or chemical stimuli change the CTE differently ?



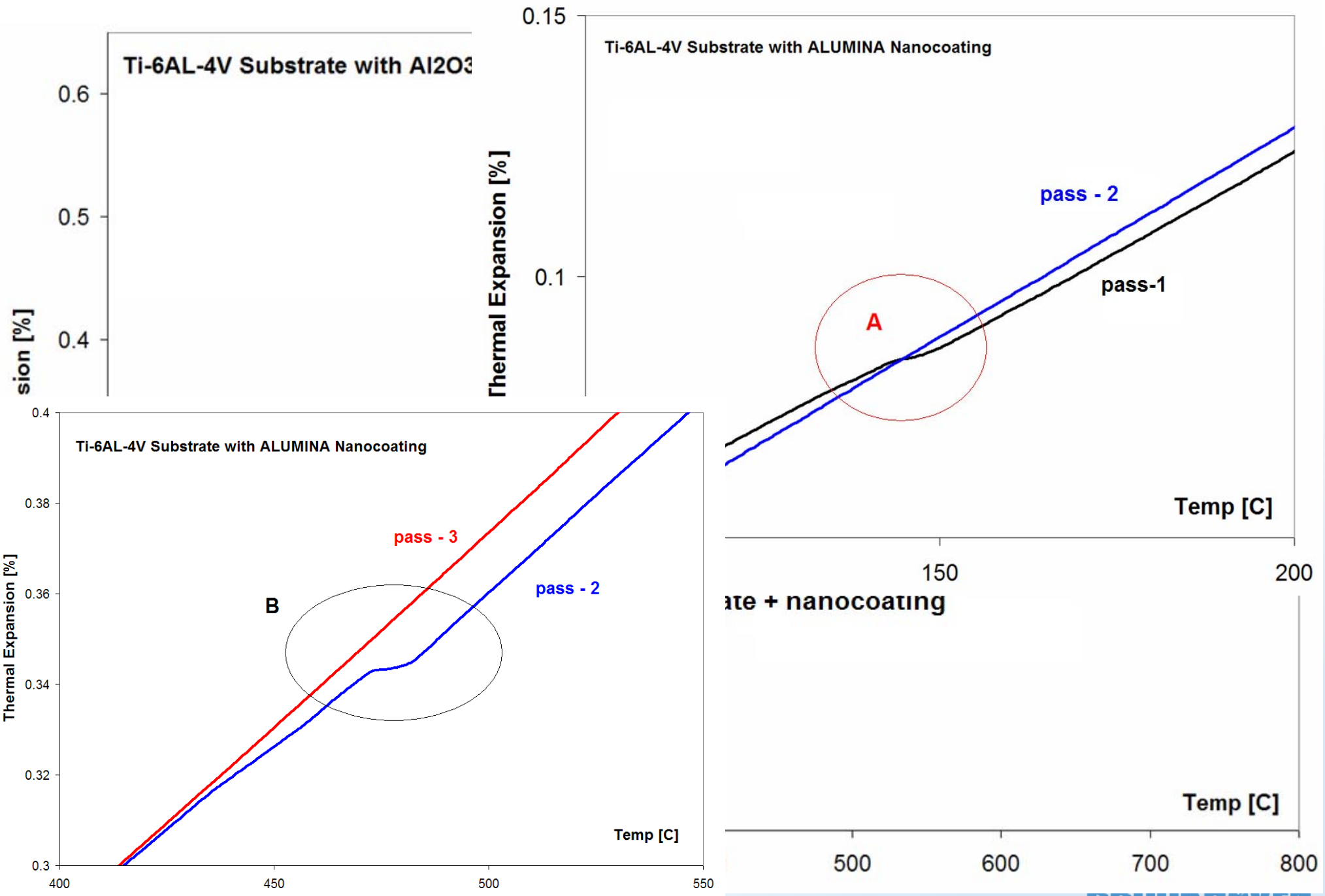
Nano-coated materials provided by Prof. Tsakalakos, M. Croft and colleagues at Rutgers U.

Nanocoatings and high temperatures

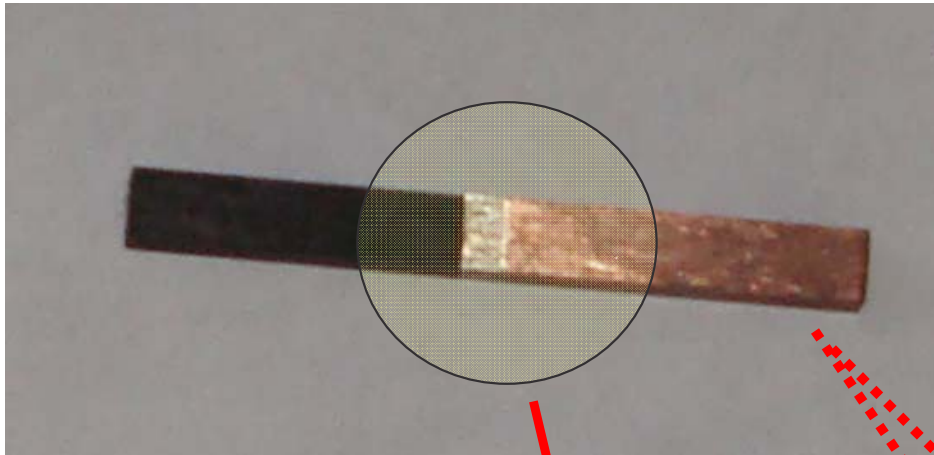


Temp = 1300 C

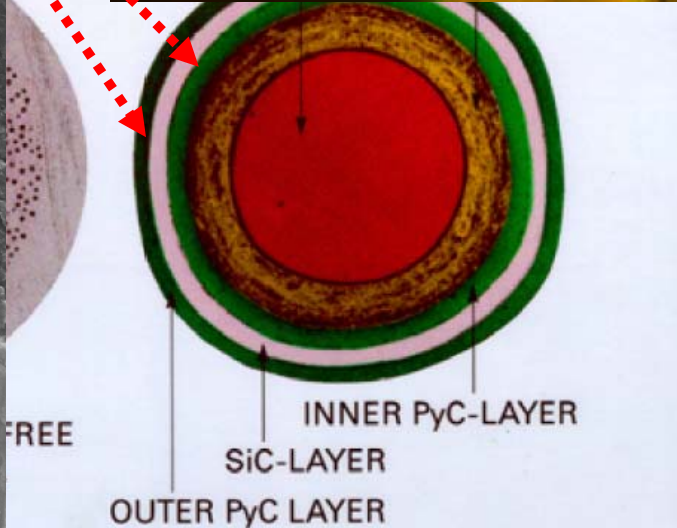
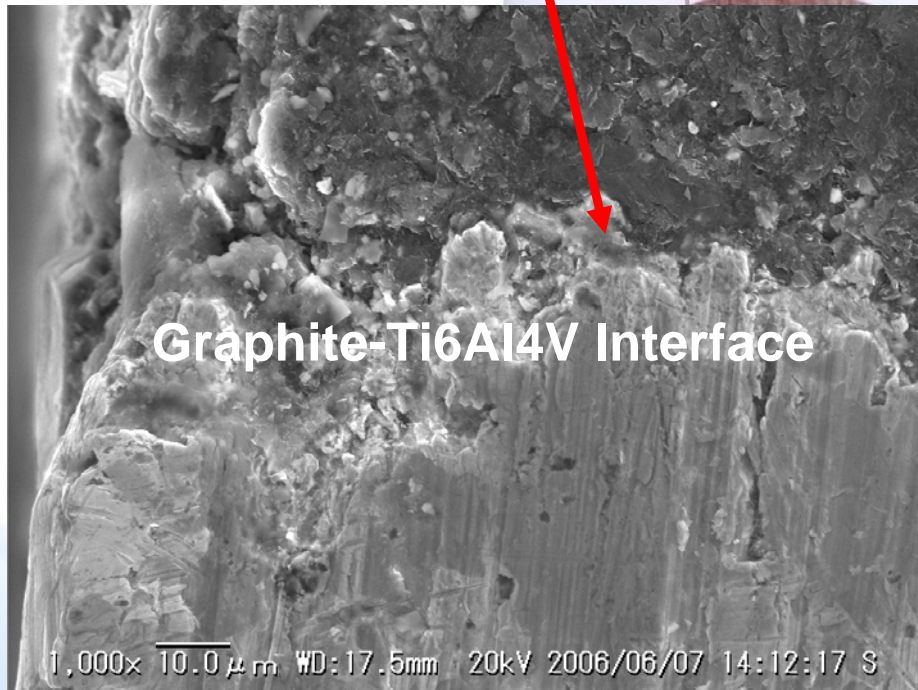
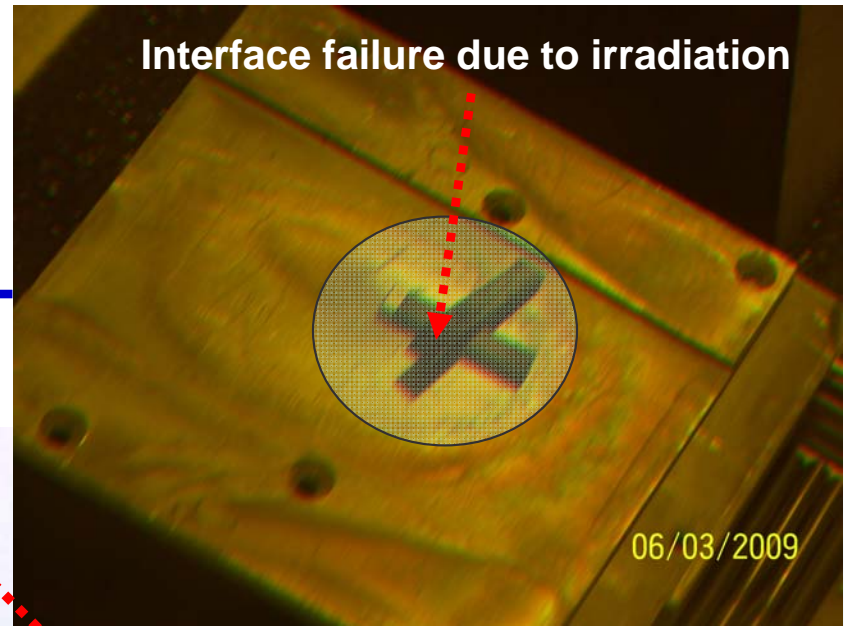
Nanocoatings and high temperatures



Radiation effects on special bonds/interfaces of dissimilar materials



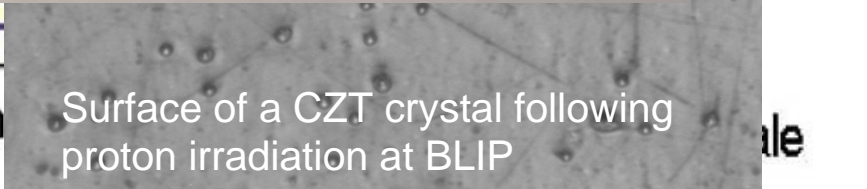
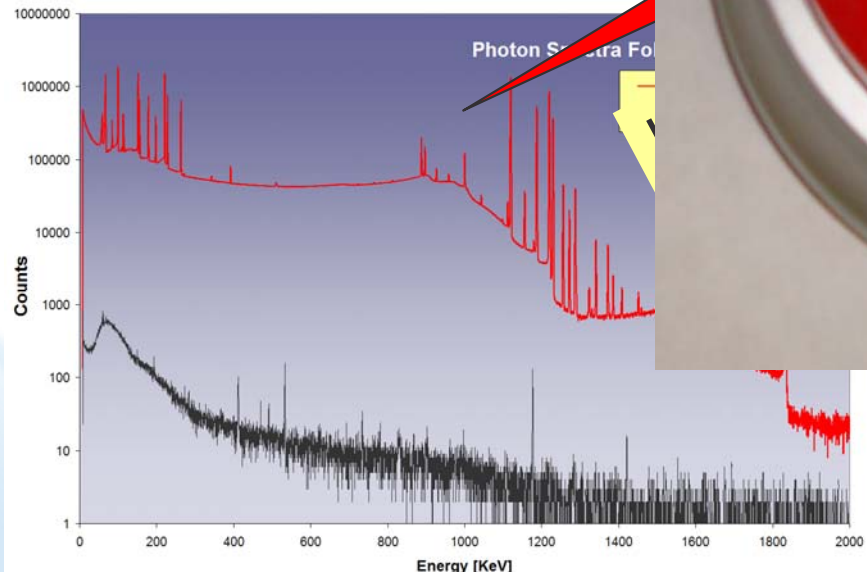
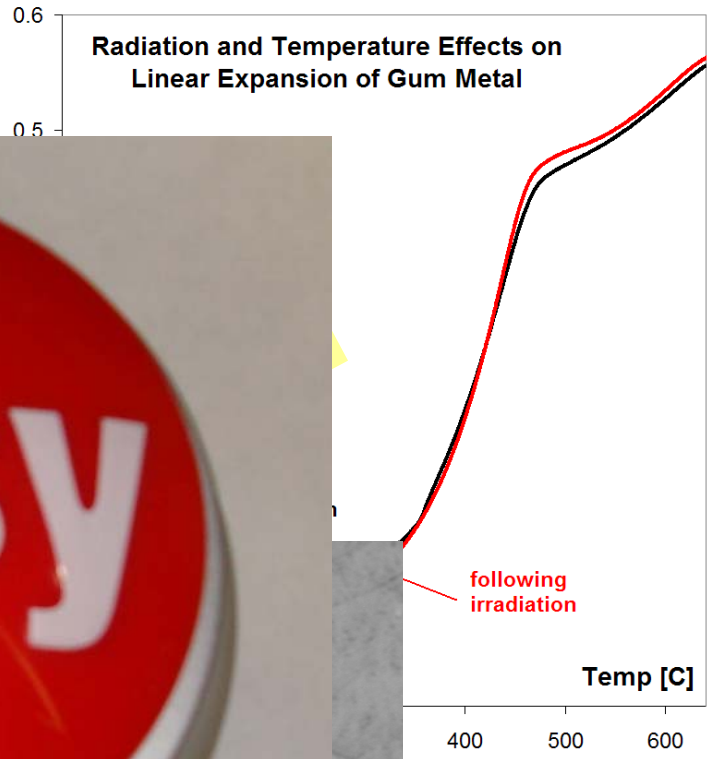
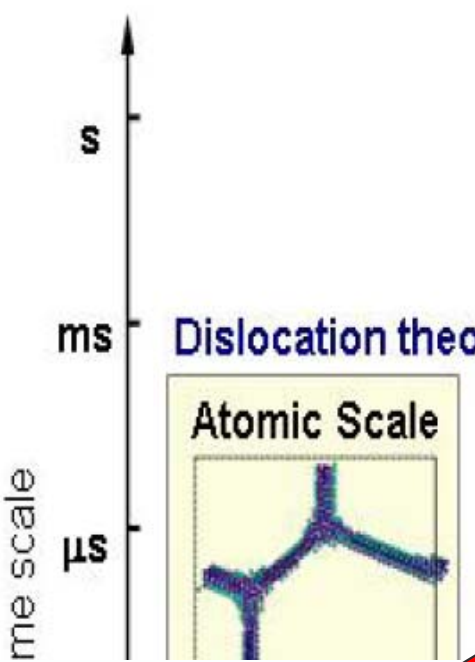
e T



Characterization of Materials

and role of next generation probes

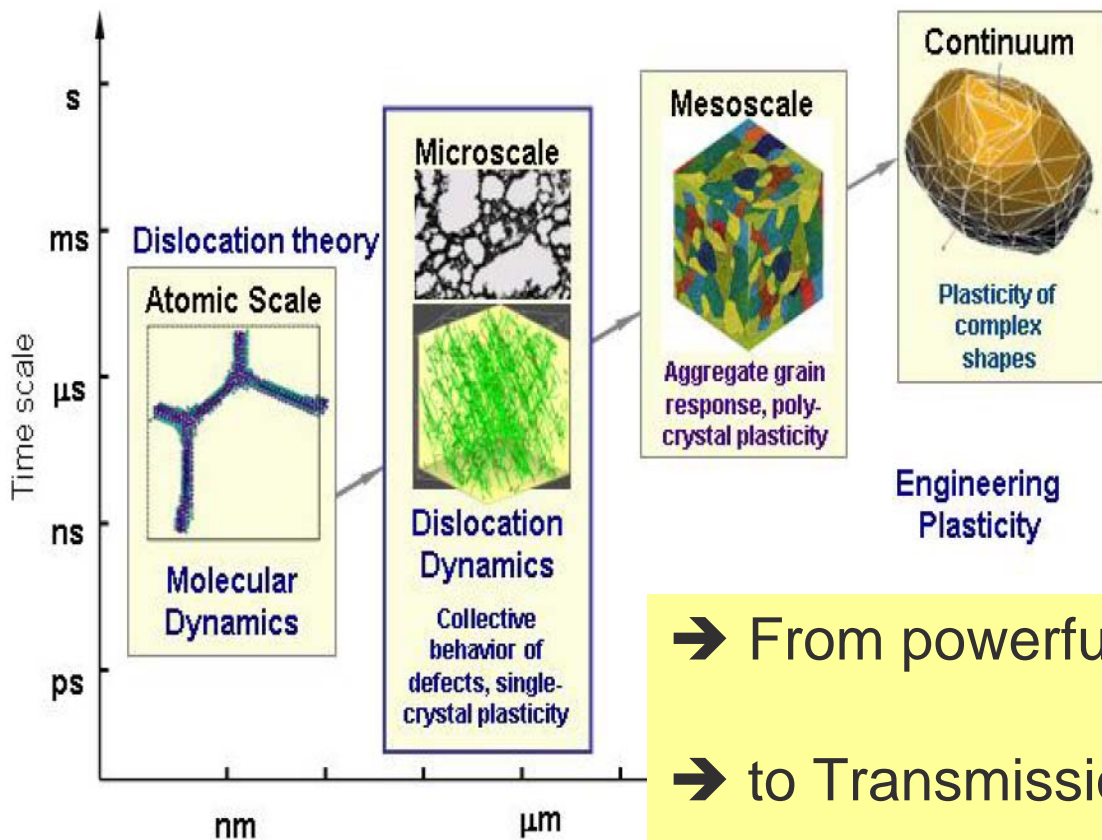
Characterization The bridging of the scales **CHALLENGE**



Surface of a CZT crystal following proton irradiation at BLIP

("Report of the Basic Energy Sciences Workshop on Basic Research Needs for Advanced Nuclear Energy Systems")

BNL, June 17, 2009



pic scale ORIGINATES in ro-structure

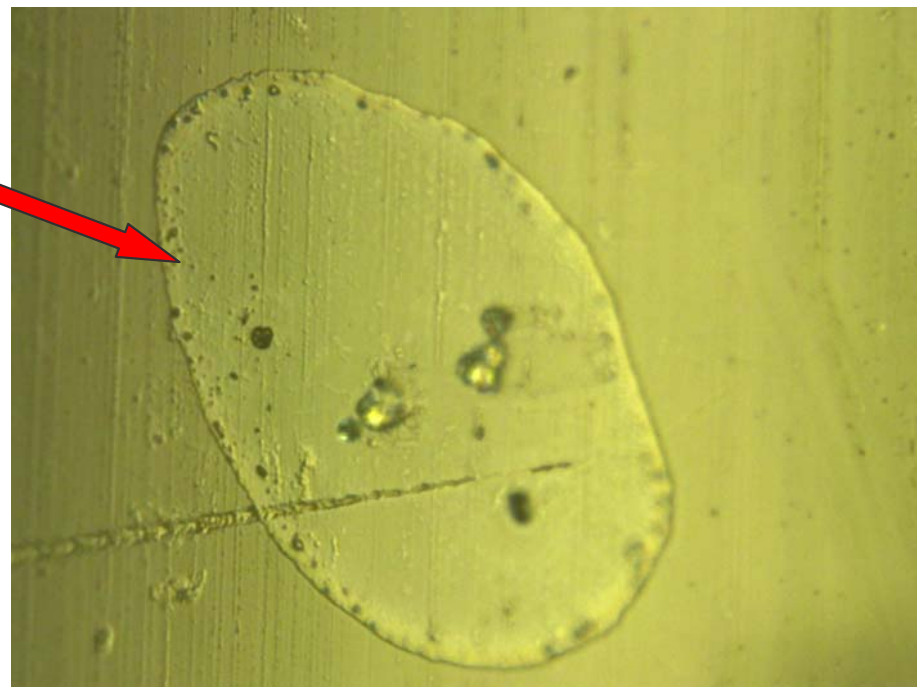
“as” that allow us to view what
ed to extremes:

ng phase transformations

- ➔ From powerful optical microscopes (10,000x)
- ➔ to Transmission Electron Microscopes (TEM)
- ➔ to X-ray scattering (phase and strain mapping)
- ➔ to molecular dynamics simulations (???)

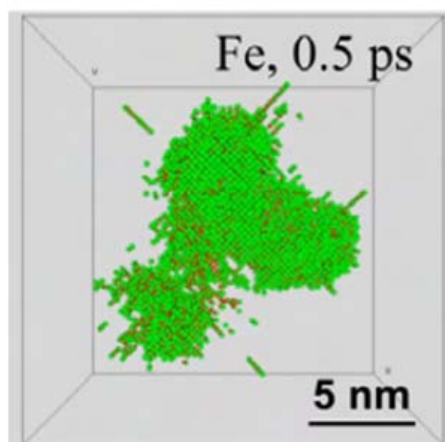
Molecular Dynamics and Reality

Fragment track and thermal spike
on the surface of fused silica
bombarded with energetic particles

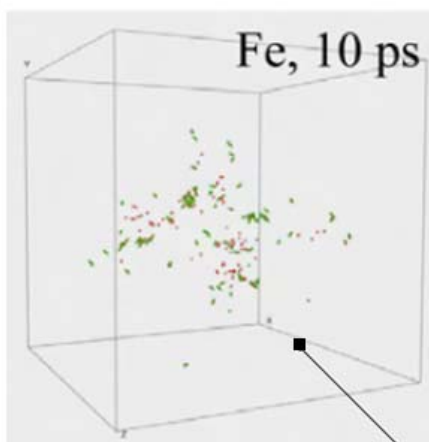


MOLECULAR DYNAMICS SIMULATION

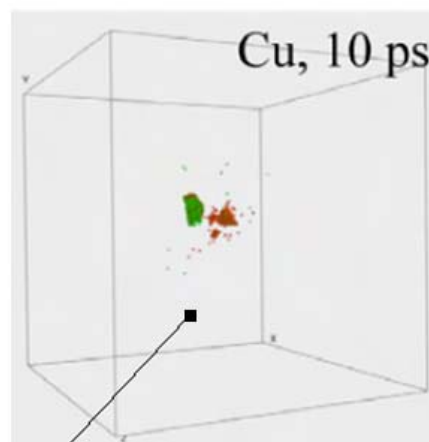
Atomic Displacement Cascade



peak of displacement event

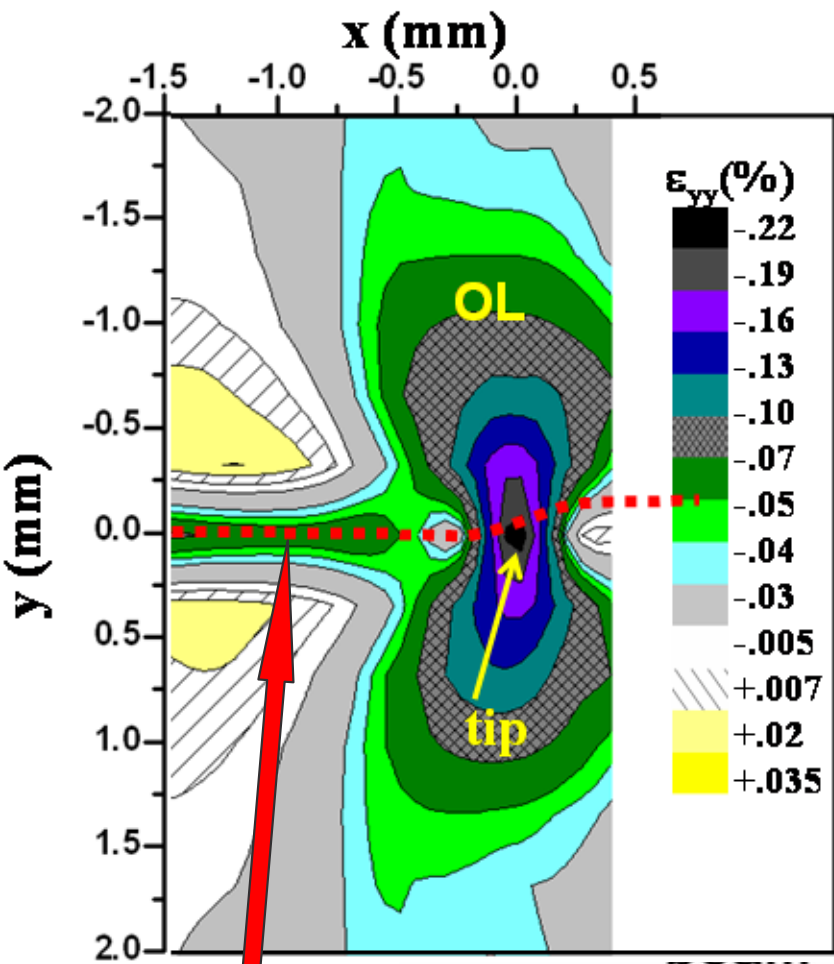


end of displacement cascade ("thermal spike")



Characterization of Materials at NSLS

STRAIN MAPPING Energy Dispersive Diffraction Mode

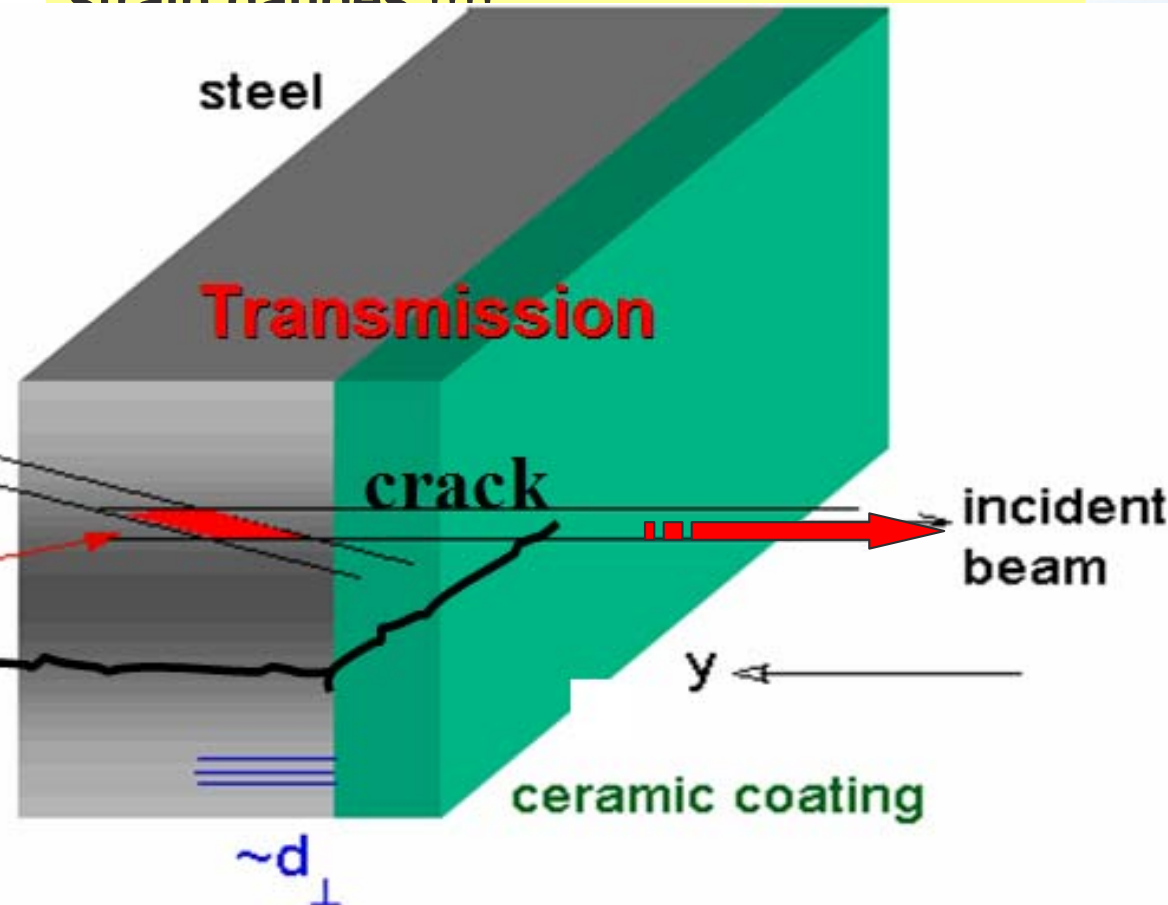


$$E_{hkl} [\text{in keV}] = \frac{6.199}{d_{hkl} \sin \theta} \quad \rightarrow \quad \varepsilon = \frac{\Delta d}{d_0}$$

Like having imbedded inter-atomic strain gauges !!!

crack

diffraction volume



(courtesy, T. Tsakalakos, et al.)

High Temperature Characterization of Advanced Materials and Nitride Fuels using X-ray Powder Diffraction and Pair Distribution Functions

L. Ecker, L. Ehm, N. Simos, and Chi-Chang Kao [BNL]; Ken Czerwinski, UNLV

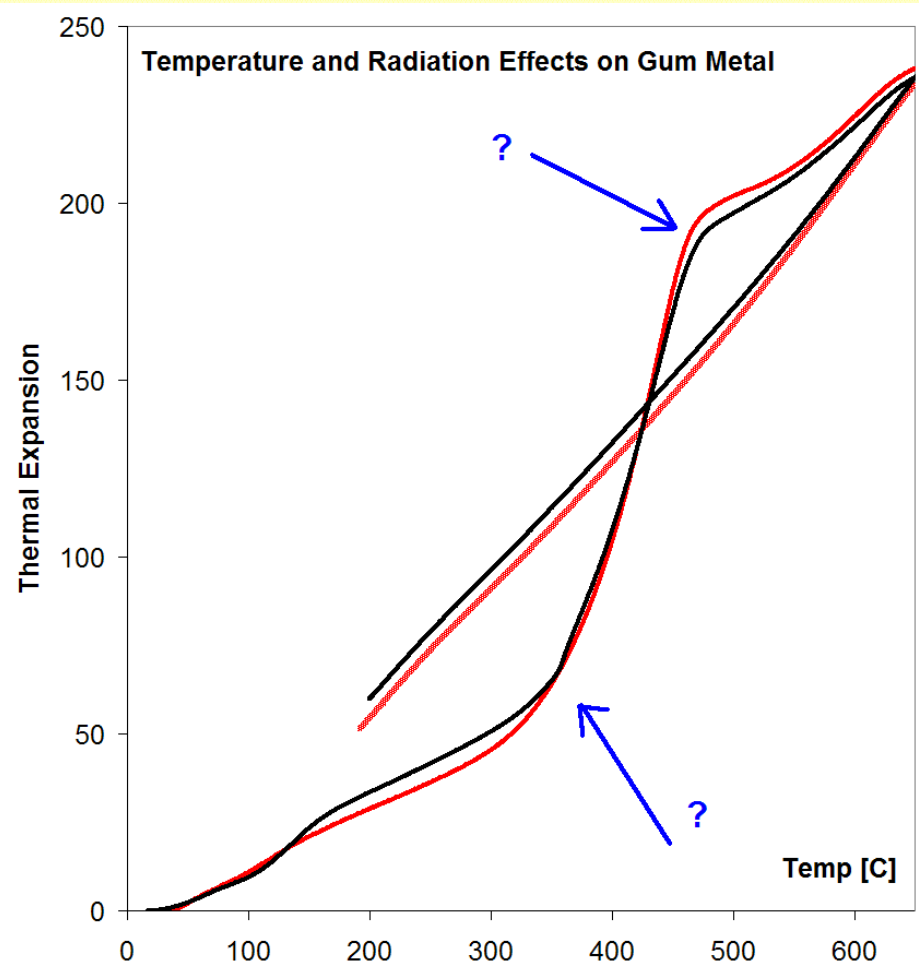
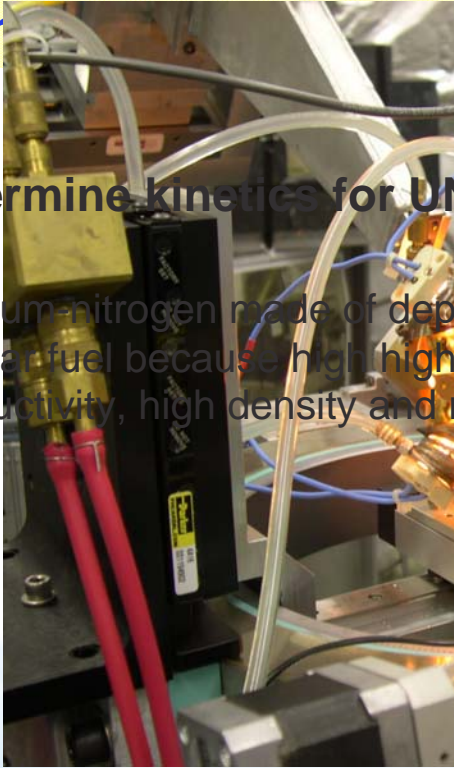
- Observe high-temperature fuel synthesis AND in-situ material phase transformations
 - powder diffraction experiments up to 2000 C at NSLS

Use high-temperature ... structure follow

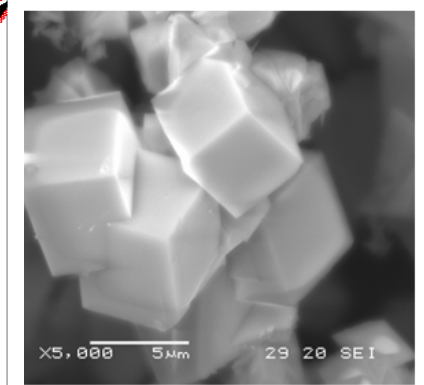
Cr

Determine kinetics for UN

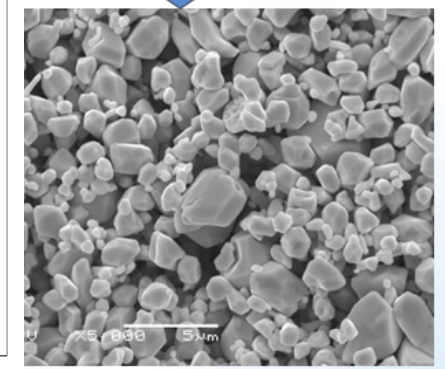
Uranium-nitrogen made of dep nuclear fuel because high high conductivity, high density and



rans-uranics with Nitride Fuels



Well Crystallized 7NH₄F.6UF₄

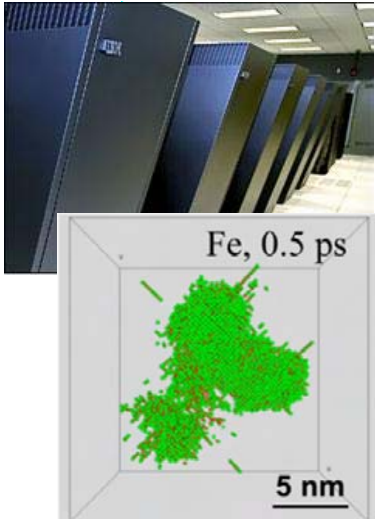


inski, University of Nevada, Las Vegas
-New, Lower Temperature Nitride Fuel Synthesis

Irradiation & macroscopic assessment



o Molecular Dynamics
o Monte-Carlo analysis



Envisioned Synergistic Model at BNL

Visualization of damage
(X-ray probing/strain mapping)
Light Source



Re-engineering of
nano- /micro-structure at CFN



Are we envisioning this in a vacuum?

NO, there are positive signs

Movement within US DOE to capture the moment and use its scientific
in

As **BNL not standing on sidelines:**

“White Paper - Materials in Extreme Environments “,
L. Ecker, G. Greene, N. Simos

Characterization of Advanced Materials under Extreme Environments for
Next Generation Energy Systems Workshop, BNL, Sept. 25-26, 2009

SO, CAN THEY CO-EXIST?

MAYBE NOT THE ONES WE THOUGHT ALL ALONG !

Long road ahead to achieve **reliability** and **efficiency** goals that are intertwined with the advancement of materials



THANK YOU !